Indoor climate systems



# Hoval TopVent<sup>®</sup> TH | TC | THC | MH | MC | MHC

Design handbook

Recirculation units and supply air units with efficient air distribution for heating and cooling with central heat and cold generation



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## Control systems

Hoval TopTronic<sup>®</sup> C  $\rightarrow$  see 'Control Systems for Hoval Indoor Climate Systems' manual



## Hoval Indoor Climate Systems

Efficient. Flexible. Reliable.

Α



## Efficient. Flexible. Reliable.

Hoval indoor climate systems are decentralised systems for heating, cooling and ventilating halls for industrial, commercial and leisure applications. The systems have a modular structure. One system comprises several ventilation units which are spread around the room. These units are equipped with reversible heat pumps and gas-fired appliances for decentralised heat and cold generation, or they heat and cool with a connection to a central energy supply. Tailored control systems complete the system and ensure the effective combination and optimal use of all resources.

## Diverse range of units ensures flexibility

Different types of ventilation units can be combined to create the perfect system for the project in question:

- RoofVent<sup>®</sup> supply and extract air handling units
- TopVent<sup>®</sup> supply air units
- TopVent<sup>®</sup> recirculation units

The number of supply and extract air handling units depends on how much fresh air is required in order to create a comfortable atmosphere for people in the building. Recirculation units cover additional heat or cool demand as required. A broad range of unit types and sizes with heating and cooling coils in various output levels means that the overall output of the system can be scaled to whatever level is required.

Specially designed unit versions are also available for halls with particularly humid or oily extract air.

Furthermore, there is a range of units available which have been expressly developed for very specific purposes. ProcessVent units, for example, are coupled with extract air purification systems in industrial halls and recover heat from process air.

## Draught-free air distribution

A key feature of Hoval indoor climate units is the patented vortex air distributor, known as the Air-Injector. It is controlled automatically and changes the blowing angle of the air continuously between vertical and horizontal. The highly efficient air supply system has many advantages:

- It provides a high level of comfort during heating and cooling. No draughts develop in the hall.
- The efficient and even air distribution ensures that the indoor climate units cover a large area.
- The Air-Injector keeps the temperature stratification in the room low, thus minimising heat loss through the roof.

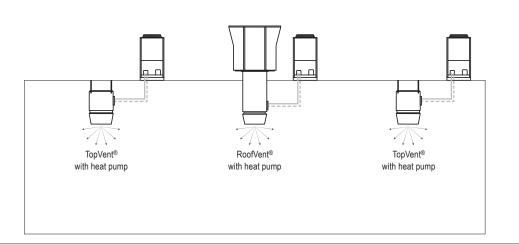
### Control with specialist expertise

The TopTronic<sup>®</sup> C control system, which was specifically developed for Hoval indoor climate systems, regulates the separate units individually and controls them based on zones. This enables optimal adjustment to the local requirements of the different usage areas in the building. The patented control algorithm optimises energy use and ensures maximum comfort and hygiene levels. Clear interfaces make it easy to connect the system to the building management system.

Simpler control systems are also available for units that are only used for supply air or air recirculation.

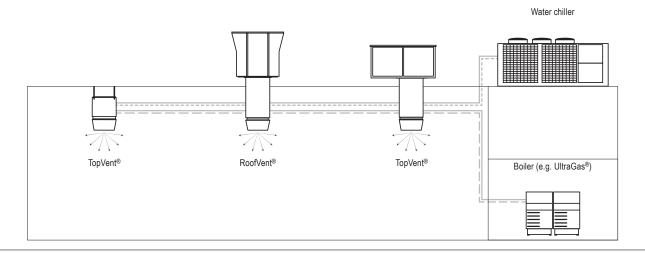
## Competent and reliable

Hoval will support you and provide expert knowledge throughout all project phases. You can rely on comprehensive technical advice when it comes to planning Hoval indoor climate systems and on the skills of the Hoval technicians during the installation, commissioning and maintenance of the system.

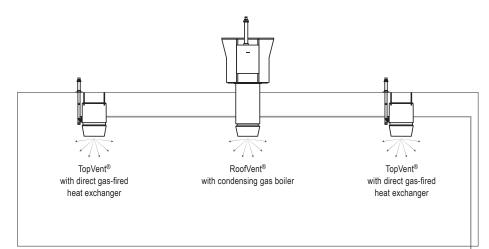


System with decentralised heat and cold generation with heat pump

System with central heat and cold generation



System with decentralised, gas-fired heat generation



Hoval

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## TopVent<sup>®</sup> TH

Recirculation units for heating spaces up to 25 m in height with central heat supply

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## 1 Use

## 1.1 Intended use

TopVent<sup>®</sup> TH units are recirculation units for heating spaces up to 25 m in height with central heat supply. They have the following functions:

- Heating (with connection to a hot water supply)
- Recirculation operation
- Air distribution and destratification with adjustable Air-Injector
- Air filtration (option)

The TopVent<sup>®</sup> TH unit complies with all the requirements of the Ecodesign Directive 2009/125/EC relating to environmentally friendly design of energy-related products. It is a system of the 'fan coil unit' type, provided for in Commission Regulation (EU) 2016/2281.

The Hoval TopTronic<sup>®</sup> C integrated control system ensures energy-efficient, demand-based operation of Hoval indoor climate systems.

Intended use also includes compliance with the operating instructions. Any usage over and above this use is considered to be not as intended. The manufacturer can accept no liability for damage resulting from improper use.

## 1.2 User group

The units are only allowed to be installed, operated and maintained by authorised and instructed personnel who are well acquainted with the units and are informed about possible dangers.

## 2 Construction and operation

## 2.1 Construction

- The TopVent<sup>®</sup> TH unit consists of the following components: Fan unit:
  - Axial fan with energy-saving EC motor, maintenance-free and infinitely variable
- Heating section:
- Contains the heating coil for heating the supply air with hot water
- Air-Injector:
- The Air-Injector is a patented, infinitely variable vortex air distributor for the draught-free introduction of air into the hall under changing operating conditions.

As part of the TopTronic<sup>®</sup> C control system, the unit control box is an integral component.

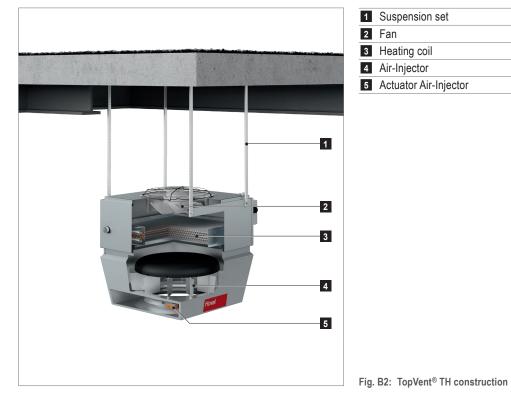


1	Fan unit
2	Unit control box
3	Heating section
4	Air-Injector

Fig. B1: TopVent® TH components

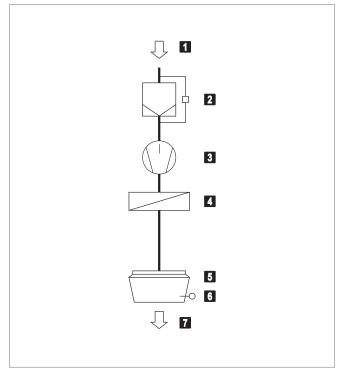


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1	Suspension set
2	Fan
3	Heating coil
4	Air-Injector
5	Actuator Air-Injector

2.2 Function diagram



1	Extract air
2	Air filter with differential pressure switch (option)
3	Fan
4	Heating coil
5	Air-Injector with actuator
6	Supply air temperature sensor

7 Supply air

Fig. B3: TopVent® TH function diagram

## 2.3 Operating modes

The TopVent® TH has the following operating modes:

- Recirculation
- Recirculation speed 1
- Standby

The TopTronic<sup>®</sup> C control system regulates these operating modes automatically for each control zone in accordance with the specifications in the calendar. The following points also apply:

- The operating mode of a control zone can be switched over manually.
- Each TopVent<sup>®</sup> TH unit can operate individually in a local operating mode: Off, Recirculation, Recirculation speed 1.

Code	Operating mode		Description
REC	<b>Recirculation</b> On/off-operation: If heating is required, the unit draws in room air, heats it and blows it back into the room. The room temperature set value day is active.		Fan speed 1/2 <sup>1</sup> ) Heating on <sup>1</sup> ) <sup>1</sup> ) Depending on heat demand
DES	Destratification: To avoid heat build-up under the ceiling, it may be appropriate to switch on the fan when there is no heat demand (either in permanent operation or in on/off operation depending on the temperature stratification, as desired).		Fanspeed 2 Heating off
REC1	Recirculation speed 1 The same as REC, but the unit operates only at speed 1 (low air flow rate)	2.5/1/2.5/1/2	Fanspeed 1           Heatingon 1)           1) Depending on heat demand
DES	<ul> <li>Destratification: The same as for REC, but the unit operates only at speed 1</li> </ul>	+	Fanspeed 1 Heating off
ST	Standby The unit is ready for operation. The following operating modes are activated if required:		
CPR	Cooling protection: If the room temperature drops below the set value for cooling protection, the unit heats up the room in recirculation operation.		Fanspeed 2 Heatingon
L_OFF	<b>Off</b> (local operating mode) The unit is switched off. Frost protection for the unit remains active.		Fanoff Heatingoff
-	<b>Forced heating</b> The unit draws in room air, warms it and blows it back into the room. Forced heating is activated by connecting the unit to a power supply (only if there is no bus connection to the zone controller). For example, it is suitable for heating the hall before taking the control system into operation or if the controller fails during the heating period.		Fanspeed 2 Heating on

Table B1: TopVent® TH operating modes

## 3 Technical data

## 3.1 Type code

			TH	- 6	Α	-	
							T
Un	it type						
Top	oVent® TH						
Un	it size						
6 c	or 9						
He	ating section						
А	with coil type A						
В	with coil type B						
С	with coil type C						
2							

## **Further options**

Table B2: TopVent® TH type code

## 3.2 Application limits

Extract air temperature	max.	°C	50
Moisture content of extract air	max.	g/kg	15
Supply air temperature	max.	°C	60
Temperature of the heating medium <sup>1)</sup>	max.	°C	90
Pressure of the heating medium	max.	kPa	800
The units cannot be used in:			
- Domo logotiona			

Damp locations

Places with a corrosive or aggressive environment

Spaces with a large amount of dust

Areas where there is danger of explosion

<sup>1)</sup> Design for higher temperatures on request

Table B3: TopVent® TH application limits

## 3.3 Electrical connection

Unit type		TH-6	TH-9
Supply voltage	V AC	3 × 400	3 × 400
Permitted voltage tolerance	%	± 5	± 5
Frequency	Hz	50	50
Connected load	kW	1.5	2.1
Current consumption max.	A	2.9	4.0
Series fuse	A	13	13
Protection rating	-	IP 54	IP 54

Table B4: TopVent® TH electrical connection

## 3.4 Air flow rate

Unit type		TH-6	TH-9
Nominal air flow rate	m³/h	6000	9000
Floor area covered			
<ul> <li>for applications with higher comfort requirements (e.g. production halls, assembly halls, sports halls)</li> </ul>	m²	537	946
<ul> <li>for applications with low comfort requirements (e.g. warehouses, logistics centres)</li> </ul>	m²	953	1674

Table B5: TopVent® TH air flow rate

## 3.5 Sound level

Unit type		TH-6C	TH-9C	
Sound pressure level (at a distance of	dB(A)	55	58	
Total sound power level	dB(A)	77	80	
Octave sound power level	63 Hz	dB	55	61
	125 Hz	dB	60	65
	250 Hz	dB	65	69
	500 Hz	dB	70	73
	1000 Hz	dB	74	75
	2000 Hz	dB	70	75
	4000 Hz	dB	64	70
	8000 Hz	dB	56	63

<sup>1)</sup> with a hemispherical radiation pattern in a low-reflection room Table B6: TopVent<sup>®</sup> TH sound level

В

## 3.6 Heat output

Heating medium temperature			80/60 °C						60/40 °C				
Sizo	Ture	t <sub>room</sub>	Q	H <sub>max</sub>	ts	$\Delta p_W$	m <sub>w</sub>	Q	H <sub>max</sub>	ts	$\Delta p_W$	m <sub>w</sub>	
Size	Туре	°C	kW	m	°C	kPa	l/h	kW	m	°C	kPa	l/h	
		16	32.8	13.4	34.2	7	1410	18.8	16.8	27.3	2	807	
	A	20	30.3	14.0	37.0	6	1301	16.2	17.9	30.0	2	697	
TH-6	<b>_</b>	16	47.0	11.6	41.3	13	2020	26.9	14.6	31.3	4	1157	
	В	20	43.4	12.0	43.5	11	1864	23.3	15.5	33.5	3	1001	
		16	76.0	9.4	55.6	18	3267	45.0	11.8	40.3	6	1935	
	C	20	70.3	9.8	56.8	16	3022	39.3	12.5	41.5	5	1690	
		16	55.5	13.6	36.6	8	2386	31.7	17.0	28.5	3	1364	
	A	20	51.2	14.1	38.9	7	2201	27.4	18.1	31.1	2	1179	
TH-9		16	71.2	12.2	41.5	12	3060	40.6	15.4	31.4	4	1746	
111-9	В	20	65.7	12.7	43.7	10	2823	35.1	16.5	33.6	3	1509	
		16	117.9	9.8	56.9	18	5066	69.9	12.3	41.1	6	3003	
	C	20	109.1	10.2	58.0	15	4686	61.0	13.1	42.1	5	2622	
Legend:	Type       =       Type of coil $t_S$ =       Supply air temperature $t_{room}$ =       Room air temperature $\Delta p_W$ =       Water pressure drop         Q       =       Heat output $m_W$ =       Water quantity $H_{max}$ =       Maximum mounting height       Water quantity												
Reference:		At room air temperature 16 °C: extract air temperature 18 °C     At room air temperature 20 °C: extract air temperature 22 °C											

Table B7: TopVent® TH heat output

## 3.7 Product information according to ErP

Madal	TopVent <sup>®</sup> TH									
Model	6 A	6B	6C	9 A	9B	9C	Unit			
Cooling capacity (sensible) (P <sub>rated,c</sub> )	-	-	_	_	-	-	kW			
Cooling capacity (latent) (P <sub>rated,c</sub> )	-	-	_	_	-	-	kW			
Heating capacity (P <sub>rated,h</sub> )	13.2	18.9	29.8	22.6	28.5	46.2	kW			
Total electric power input (P <sub>elec</sub> )	0.46	0.53	0.74	0.84	0.96	1.26	kW			
Sound power level (L <sub>WA</sub> )	73	75	77	76	77	78	dB			
Contact details		Austra	asse 70, 9	Aktienges 9490 Vadı vw.hoval.	uz, Liecht	enstein	-			

Table B8: Product information according to Commission Regulation (EU) 2016/2281, Table 13

## 3.8 Dimensions and weights

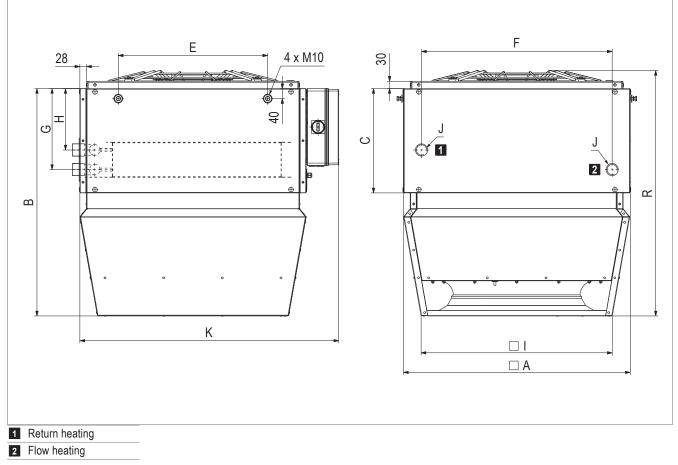


Fig. B4: TopVent<sup>®</sup> TH dimensional drawing

Unit size			TH-6		TH-9				
Coil type	Α	В	С	Α	В	С			
А	mm		900	~		1100			
В	mm		905			1050			
С	mm		415			480			
E	mm		594		846				
F	mm		758			882			
G	mm		322		367				
Н	mm		244			289			
	mm		760			935			
К	mm		1030			1230			
R	mm	977			1152				
J	"	Rp 1¼ (internal)		Rp	1½ (inter	nal)			
Water content of heating coil		4.6	4.6	7.9	7.4	7.4	12.4		
Weight	kg	104	104	111	155 155 166				

Table B9: TopVent® TH dimensions and weights

В

## 4 Specification texts

## 4.1 TopVent® TH

Recirculation unit for heating rooms up to 25 m in height with central heat supply; equipped with highly efficient air distributor.

The unit consists of the following components:

- Fan unit
- Heating section
- Air-Injector or outlet nozzle
- Unit control box or terminal box
- Optional components .

The TopVent® TH unit complies with all the requirements of the Ecodesign Directive 2009/125/EC relating to environmentally friendly design of energy-related products. It is a system of the 'fan coil unit' type, provided for in Commission Regulation (EU) 2016/2281.

## Fan unit

Consisting of maintenance-free, direct-drive axial fan with high-efficiency EC motor and balanced rotating wheel with aerodynamically shaped blades and serrated trailing edge (integrated in the heating section).

### Heating section

Housing made of magnesium zinc sheet, air-tight, flame retardant, hygienic and easy to maintain because of ageing-resistant, silicone-free sealing materials. The heating section contains:

The highly efficient heating coil consisting of seamless copper pipes with pressed-on, optimised and profiled aluminium fins and manifolds made of copper; for connection to the hot water supply

## Air-Injector

Housing made of magnesium zinc sheet, air-tight, flame retardant, hygienic and easy to maintain because of ageing-resistant, silicone-free sealing materials, with:

- Vortex air distributor with concentric outlet nozzle, adjustable vanes and integrated absorber hood
- Actuator for infinitely variable adjustment of the air distribution from vertical to horizontal
  - for draught-free air distribution in the hall under changing operating conditions
  - for the rapid and large-area reduction of temperature stratification in the room through induction of secondary air and strong mixing of the room air with supply air
- Supply air temperature sensor

### Outlet nozzle (variant)

Housing made of magnesium zinc sheet, air-tight, flame retardant, hygienic and easy to maintain because of ageing-resistant, silicone-free sealing materials. Concentric outlet nozzle with a supply air sensor.

### Unit control box

Control box fitted at the side of the unit for connection of the power supply and housing the control components that facilitate energy-optimised operation, controlled by the control system TopTronic<sup>®</sup> C. Plastic casing, protection rating IP 56. The following components are installed:

- Isolation switch
- Circuit board with all required electrical components, unit controller (clipped on) as well as connection terminals for the following external connections:
  - Heating valve
  - Heating pump
  - Return temperature sensor
  - Door contact

The circuit board is fitted with push-in terminals facilitating easy installation of the connection cables. All components in the unit control box as well as sensors and actuators in the unit are fully factory-wired.

Power supply and bus connection to be installed on site.

#### Terminal box (variant)

Terminal box fitted at the side of the housing for connection of the power supply and peripheral components of the unit. Plastic casing, protection rating IP 56. The following components are installed:

- Isolation switch
- Circuit board with all required electrical components as well as connection terminals for the following signals:
  - Input Enable fan
  - Input Control signal fan
  - Output Control signal next fan
  - Input Control signal actuator Air-Injector
  - Output Control signal next actuator Air-Injector
  - Output Feedback control signal Air-Injector
  - Output Error
- The following sensors and actuators in the unit are factory-wired:
  - Fan
  - Supply air temperature sensor
  - Actuator Air-Injector

## Options for the unit

#### Suspension set

For ceiling installation of the unit consisting of 4 pairs U-profiles made of magnesium zinc sheet, height-adjustable to 1300 mm.

### Filter box

Housing made of magnesium zinc sheet with 2 ISO coarse 60% bag filters (G4), with differential pressure switch for filter monitoring, factory-wired to the circuit board in the unit control box.

### Flat filter box

Housing made of magnesium zinc sheet with 4 pleated ISO coarse 60% cell filters (G4), with differential pressure switch for filter monitoring, factory-wired to the circuit board in the unit control box.

#### Standard paint finish

Exterior painting in Hoval red (RAL 3000), including optional components and suspension set.

## Paint finish as desired

Exterior painting of the unit in choice of RAL colour, including optional components and suspension set.

## **Recirculation silencer**

As an attachment to the unit, made of magnesium zinc sheet, lined with sound insulation matting, insertion attenuation 3 dB.

#### Acoustic cowl

Consisting of an absorber hood of large volume, insertion attenuation 4 dB.

## Hydraulic assembly diverting system

Prefabricated assembly for hydraulic diverting system, consisting of mixing valve, regulating valve, ball valve, automatic air vent and screw connections for connection to the unit and to the distributor circuit; mixing valve with plug-in connection, sized for the coil in the unit and the Hoval TopTronic<sup>®</sup> C control system.

#### Mixing valve

Mixing valve with modulating rotary actuator and plug-in connection, sized for the coil in the unit.

### Pump control for mixing or injection system

Electrical components for controlling a mixing or injection circuit in the load circuit, factory-installed in the unit control box.

#### Return temperature sensor

Temperature sensor for monitoring the heating medium.

## 4.2 TopTronic<sup>®</sup> C – System control

Zone-based control system for the energy-optimised operation of decentralised Hoval indoor climate systems. Maximum system size per system bus: 64 control zones with up to 10 supply and extract air handling units or supply air handling units and 10 recirculation air handling units each.

## Zone allocation

Configured in advance for the customer at the factory:

	Room designation	Unit type
Zone 1:		·
Zone 2:		

## System structure

- Zone control panel made of coated sheet steel (light grey RAL 7035), ... x ... x ... mm, with:
  - System operator terminal
  - Fresh air temperature sensor
  - 1 zone controller and 1 room temperature sensor per zone (expandable to up to 4 room temperature sensors per zone)
  - Safety relay
  - Electrical cabinet internally pre-wired, all components routed to terminals
- Zone bus: as serial bus for communication with all controllers in one control zone, with robust bus protocol via shielded, twisted bus cable (provided by the client)
- Unit controller: installed in the particular indoor climate unit, works autonomously according to the specifications of the zone controller
- Heating/cooling demand per zone with feedback monitoring

### Functions, standard

- Zone-based autonomous room control. Temperature and ventilation control separately adjustable for each zone
- Room temperature control via room-supply air cascade by means of energy-optimised double sequence control with priority circuit for energy recovery (supply and extract air handling units)
- Intelligent automatic heating to reach the desired room temperature at the switching time
- 5 adjustable room temperature set values per zone:
  - Cooling protection (lower setpoint in standby)
  - Overheating protection (upper setpoint in standby)
  - Room set value winter
  - Room set value summer
  - Night cooling set value (free cooling) (supply and extract air handling units)
- Destratification mode for even temperature distribution

- Main operating modes of supply and extract air handling units:
  - VE .... Ventilation, infinitely variably adjustment
  - AQ.... Air quality, automatic control with Hoval combination sensor (option), optional reference variable:
     CO<sub>2</sub> or VOC
    - Air humidity (optimised dehumidification mode)
  - REC . Recirculation, infinitely variably adjustment
  - DES.. Destratification
  - EA .... Exhaust air, infinitely variably adjustment
  - SA .... Supply air, infinitely variably adjustment
  - ST .... Standby
- Main operating modes of supply air units:
  - REC . Recirculation, infinitely variably adjustment
  - DES.. Destratification
  - SA .... Supply air, infinitely variably adjustment With Hoval combination sensor (option) also demand-driven control of the fresh air ratio, optional reference variable CO<sub>2</sub> or VOC
  - ST .... Standby
- Main operating modes of recirculated air units: REC . Recirculation, infinitely variably adjustment DES.. Destratification
  - ST .... Standby
- Forced heating (construction site heating) can be activated on each device before completion of the overall system (activation by Hoval service technician)
- Control of draught-free air distribution with the Hoval Air-Injector: the discharge direction is adjusted infinitely variably and automatically according to the respective operating condition and the existing temperatures (heating/cooling).

### Operation

TopTronic<sup>®</sup> C-ST system operator terminal: touch panel for visualisation and control of all Hoval indoor climate units registered on the bus

### **Options for operation**

- Hoval C-SSR operating software, for visualisation on customer's PC
- TopTronic<sup>®</sup> C-ZT as zone operator terminal: for simple on-site operation of a control zone
- Manual operating selector switches
- Manual operating selector buttons
- Operating of the units via building management system via standardised interfaces:
  - BACnet
  - Modbus IP
  - Modbus RTU

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#### Alarms, protection

- Central alarm management with registration of all alarms (timestamp, priority, status) in an alarm list and alarm memory of the last 50 alarms; forwarding via e-mail can be set in the parameters.
- If there is a failure of communication, bus stations, sensor systems or supply media, each part of the system transitions to a protection mode which safeguards operation.
- A maintenance mode implemented in the control algorithm for testing all physical data points and alarms guarantees high reliability.
- Pre-programmed data points retrievable via logger function for 1 year

## Options for the zone control panel

- Alarm lamp
- Socket

#### Per zone:

- The change-over between heating and cooling can be either automatic or manual
  - Cooling lock switch for automatic changeover
  - Heating/cooling switch for manual changeover
- Additional room temperature sensors (max. 3)
- Combination sensor room air quality, temperature and humidity
- Combination sensor fresh air temperature and humidity
- Transfer of actual values and setpoints from external systems (0...10 V; 4 - 20 mA)
- Load shedding input
- Signal for external extract air fan
- Operating selector switches on terminal
- Operating selector button on terminal
- Control of distributor pump, incl. power supply

#### Power distribution:

- Circuit breakers and output terminals for Hoval indoor climate units
- Safety relay (4-pin)

## 4.3 TopTronic<sup>®</sup> C – System control for TopVent<sup>®</sup> C-SYS

Control system for the energy-optimised operation of decentralised Hoval indoor climate systems. Maximum system size per system bus: 1 control zone with up to 6 supply air handling units and 10 recirculation air handling units.

#### System structure

- Zone control panel, designed as compact cabinet for wall installation, made of coated sheet steel (light grey RAL 7035), 380 × 300 × 210 mm, with:
  - Operating panel
  - Zone controller
  - Fresh air temperature sensor
  - 1 Room temperature sensor (expandable to up to 4 room temperature sensors)
  - Safety relay
  - Electrical cabinet internally pre-wired
- Zone bus: as serial bus for communication with all controllers in the control zone, with robust bus protocol via shielded, twisted bus cable (provided by the client)
- Unit controller: installed in the particular indoor climate unit, works autonomously according to the specifications of the zone controller
- Circuit board with external connections for:
  - Power supply
  - Zone bus
  - Room temperature sensors (max. 4)
  - Fresh air temperature sensor
  - Combination sensor room air quality, temperature and humidity
  - Collective alarm
  - Forced off
  - Heating demand
  - Setpoint heating demand
  - Fault heat supply
  - Cooling demand
  - Fault cold supply
  - External enabling heating/cooling (for automatic changeover)
  - External setting heating/cooling (for manual changeover)
  - Changeover valves heating/cooling
  - External setpoint fresh air ratio
  - Operating selector switch on terminal (digital)
  - Operating selector button on terminal

#### Functions, standard

- Room temperature control via sequential control of the coils
- Intelligent automatic heating to reach the desired room temperature at the switching time
- 4 adjustable room temperature set values per zone:
  - Cooling protection (lower setpoint in standby)
  - Overheating protection (upper setpoint in standby)
  - Room set value winter
  - Room set value summer

- Destratification mode for even temperature distribution
- Main operating modes of supply air units:
  - REC . Recirculation, infinitely variably adjustment DES.. Destratification
  - SA.... Supply air, infinitely variably adjustment With Hoval combination sensor (option) also demand-driven control of the fresh air ratio, optional reference variable CO<sub>2</sub> or VOC
  - ST .... Standby
- Main operating modes of recirculated air units: REC . Recirculation, infinitely variably adjustment DES.. Destratification
   ST .... Standby
- Forced heating (construction site heating) can be activated on each device before completion of the overall system (activation by Hoval service technician)
- Control of draught-free air distribution with the Hoval Air-Injector: the discharge direction is adjusted infinitely variably and automatically according to the respective operating condition and the existing temperatures (heating/cooling).

## Operation

Operating panel with LCD display, installed in the door of the zone control panel for visualisation and control of all Hoval indoor climate units registered on the bus

## Options for operation

- Operating of the units via building management system via standardised interfaces:
  - BACnet
  - Modbus IP
  - Modbus RTU

## Alarms, protection

- Central alarm management with registration of all alarms (timestamp, priority, status) in an alarm list and alarm memory of the last 50 alarms; forwarding via e-mail can be set in the parameters.
- If there is a failure of communication, bus stations, sensor systems or supply media, each part of the system transitions to a protection mode which safeguards operation.
- A maintenance mode implemented in the control algorithm for testing all physical data points and alarms guarantees high reliability.
- Pre-programmed data points retrievable via logger function for 1 year

## Options for the zone control panel

- Additional room temperature sensors (max. 3)
- Combination sensor room air quality, temperature and humidity
- Signal for external extract air fan

## 4.4 EasyTronic EC

Room temperature controller with timer for TopVent<sup>®</sup> TH, TC, CH, CC, TV recirculation units and TopVent<sup>®</sup> TW air curtains, protection rating IP 30, with the following functions:

- Recording the room temperature with the integrated temperature sensor
- Connection option for external room temperature sensor
- Room temperature control in on/off mode
- Lowering of the room temperature setpoint value via week programme
- Unit control depending on a door contact switch
- Manual adjustment of the fan speed
- Manual adjustment of air distribution with the Hoval Air-Injector from vertical to horizontal (for TopVent<sup>®</sup> TH, TC, CH, CC)
- Signal for switching a pump or a valve
- Fan off delay in cooling mode
- External heating/cooling changeover
- Alarm display
- Connection to the building management system via Modbus RTU

## Options

External room temperature sensor (protection rating IP 65)

С



## TopVent<sup>®</sup> TC

Recirculation units for heating and cooling spaces up to 25 m in height with central heat and cold supply (2-pipe-system)

1	Use							20
2	Construction and operation							20
3	Technical data							23
4	Specification texts							27

## 1 Use

## 1.1 Intended use

TopVent<sup>®</sup> TC units are recirculation units for heating and cooling spaces up to 25 m in height with central heat and cold supply. They have the following functions:

- Heating (with connection to a hot water supply)
- Cooling (with connection to a water chiller)
- Recirculation operation
- Air distribution and destratification with adjustable Air-Injector
- Air filtration (option)

The TopVent<sup>®</sup> TC unit complies with all the requirements of the Ecodesign Directive 2009/125/EC relating to environmentally friendly design of energy-related products. It is a system of the 'fan coil unit' type, provided for in Commission Regulation (EU) 2016/2281.

The Hoval TopTronic<sup>®</sup> C integrated control system ensures energy-efficient, demand-based operation of Hoval indoor climate systems.

Intended use also includes compliance with the operating instructions. Any usage over and above this use is considered to be not as intended. The manufacturer can accept no liability for damage resulting from improper use.

## 1.2 User group

The units are only allowed to be installed, operated and maintained by authorised and instructed personnel who are well acquainted with the units and are informed about possible dangers.

## 2 Construction and operation

## 2.1 Construction

The TopVent<sup>®</sup> TC unit consists of the following components: Fan unit:

- Diagonal fan with energy-saving EC motor, maintenancefree and infinitely variable
- Heating/cooling section:

Contains the heating/cooling coil for heating and cooling the supply air with hot water or cold water and the condensate separator for the condensate generated

Air-Injector:

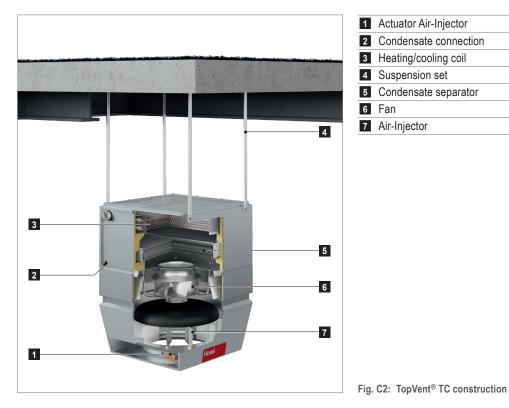
The Air-Injector is a patented, infinitely variable vortex air distributor for the draught-free introduction of air into the hall under changing operating conditions.

As part of the TopTronic<sup>®</sup> C control system, the unit control box is an integral component.



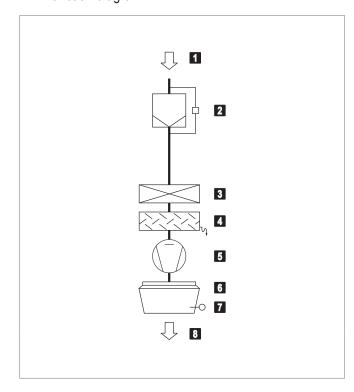
1	Heating/cooling section
2	Unit control box
3	Fan unit
4	Air-Injector

Fig. C1: TopVent® TC components



1	Actuator Air-Injector
2	Condensate connection
3	Heating/cooling coil
4	Suspension set
5	Condensate separator
6	Fan
7	Air-Injector

2.2 Function diagram



1 Extract air 2 Air filter with differential pressure switch (option) 3 Heating/cooling coil 4 Condensate separator 5 Fan 6 Air-Injector with actuator 7 Supply air temperature sensor 8 Supply air

Fig. C3: TopVent® TC function diagram

С

## 2.3 Operating modes

The TopVent® TC has the following operating modes:

- Recirculation
- Recirculation speed 1
- Standby

The TopTronic<sup>®</sup> C control system regulates these operating modes automatically for each control zone in accordance with the specifications in the calendar. The following points also apply:

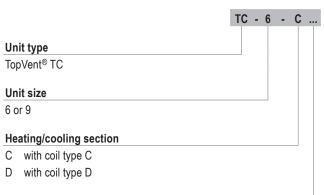
- The operating mode of a control zone can be switched over manually.
- Each TopVent<sup>®</sup> TC unit can operate individually in a local operating mode: Off, Recirculation, Recirculation speed 1.

Code	Operating mode		Description
REC	<b>Recirculation</b> On/Off operation: during heat or cool demand, the unit draws in room air, heats or cools it and blows it back into the room. The room temperature set value day is active.		Fan speed 1/2 <sup>1</sup> ) Heating/cooling on <sup>1</sup> ) <sup>1</sup> ) Depending on heat or cool demand
DES	Destratification: To avoid heat build-up under the ceiling, it may be appropriate to switch on the fan when there is no heat or cool demand (either in permanent operation or in on/off operation depending on the temperature stratification, as desired).		Fanspeed 2 Heating/cooling off
REC1	Recirculation speed 1 The same as REC, but the unit operates only at speed 1 (low air flow rate)	2.5/1/2.5/1/2	Fanspeed 1 Heating/cooling on <sup>1)</sup>
DES	<ul> <li>Destratification: The same as for REC, but the unit operates only at speed 1</li> </ul>	- ↓	Fanspeed 1 Heating/cooling off
ST	Standby The unit is ready for operation. The following operating modes are activated if required:		
CPR	<ul> <li>Cooling protection:</li> <li>If the room temperature drops below the set value for cooling protection, the unit heats up the room in recirculation operation.</li> </ul>		Fanspeed 2 Heating on
OPR	<ul> <li>Overheating protection: If the room temperature rises above the set value for over- heating protection, the unit cools down the room in recirculation operation.</li> </ul>		Fan speed 2 Cooling on
L_OFF	<b>Off</b> (local operating mode) The unit is switched off. Frost protection for the unit remains active.		Fan off Heating/cooling off
-	<b>Forced heating</b> The unit draws in room air, warms it and blows it back into the room. Forced heating is activated by connecting the unit to a power supply (only if there is no bus connection to the zone controller). For example, it is suitable for heating the hall before taking the control system into operation or if the controller fails during the heating period.		Fanspeed 2 Heating on

Table C1: TopVent® TC operating modes

## 3 Technical data

## 3.1 Type code



## Further options

Table C2: TopVent® TC type code

## 3.2 Application limits

Extract air temperature		max.	°C	50
Moisture content of extra	max.	g/kg	15	
Supply air temperature	max.	°C	60	
Temperature of the heati	max.	°C	90	
Pressure of the heating i	medium	max.	kPa	800
Air flow rate	Size 6:	min.	m³/h	3100
	Size 9:	min.	m³/h	5000
Condensate quantity	Size 6:	max.	kg/h	90
	Size 9:	max.	kg/h	150

The units cannot be used in:

- Damp locations
- Places with a corrosive or aggressive environment

Spaces with a large amount of dust

Areas where there is danger of explosion

<sup>1)</sup> Design for higher temperatures on request

Table C3: TopVent® TC application limits

## 3.3 Electrical connection

Unit type		TC-6	TC-9
Supply voltage	V AC	3 × 400	3 × 400
Permitted voltage tolerance	%	± 5	± 5
Frequency	Hz	50	50
Connected load	kW	3.6	3.6
Current consumption max.	A	5.9	5.9
Series fuse	Α	13	13
Protection rating	-	IP 54	IP 54

Table C4: TopVent® TC electrical connection

## 3.4 Air flow rate

Unit type		TC-6	TC-9
Nominal air flow rate	m³/h	6000	9000
Floor area covered			
<ul> <li>for applications with higher comfort requirements (e.g. production halls, assembly halls, sports halls)</li> </ul>	m²	537	946
<ul> <li>for applications with low comfort requirements (e.g. warehouses, logistics centres)</li> </ul>	m²	953	1674

Table C5: TopVent® TC air flow rate

## 3.5 Sound level

Unit type			TC-6-C	TC-9-C
Sound pressure level (at a distance of	5 m) <sup>1)</sup>	dB(A)	51	59
Total sound power level		dB(A)	73	81
Octave sound power level	63 Hz	dB	41	49
···· · · · · · · · · · · · · ·	125 Hz	dB	59	67
	250 Hz	dB	62	70
	500 Hz	dB	65	73
	1000 Hz	dB	67	75
	2000 Hz	dB	67	75
	4000 Hz	dB	66	74
	8000 Hz	dB	61	68

<sup>1)</sup> with a hemispherical radiation pattern in a low-reflection room

Table C6: TopVent® TC sound level

С

## 3.6 Heat output

Heating media	um tempera	ture		80/60 °C					60/40 °C						
0'	<b>T</b>	t <sub>room</sub>	Q	H <sub>max</sub>	ts	$\Delta p_W$	m <sub>w</sub>	Q	H <sub>max</sub>	ts	$\Delta p_W$	m <sub>w</sub>			
Size	Туре	°C	kW	m	°C	kPa	l/h	kW	m	°C	kPa	l/h			
TC-6	•	16	76.0	9.4	55.6	18	3267	45.0	11.8	40.3	6	1935			
16-0	C	20	70.3	9.8	56.8	16	3022	39.3	12.5	41.5	5	1690			
TC-9	•	16	117.9	9.8	56.9	18	5066	69.9	12.3	41.1	6	3003			
	C	20	109.1	10.2	58.0	15	4686	61.0	13.1	42.1	5	2622			
	D	16	140.7	9.1	64.4	15	6045	85.4	11.3	46.2	5	3670			
		20	130.4	9.5	65.0	13	5600	75.1	12.0	46.8	4	3225			
Legend:	Type = T	ype of coil			t <sub>s</sub> = 5	Supply air temp	erature								
	t <sub>room</sub> = F	Room air tempe	erature		$\Delta p_W = V$	Vater pressure	drop								
	Q = H	leat output			m <sub>w</sub> = V	Vater quantity									
	H <sub>max</sub> = Maximum mounting height														
Reference:	At room a	ir temperature	16 °C: extract	air temperatu	re 18 °C										
	At room a	r temperature	20 °C: extract	air temperatu	re 22 °C										

Table C7: TopVent® TC heat output

## 3.7 Cooling capacity

Cooling medium temperature				6/12 °C							8/14 °C						
Size	Туре	t <sub>room</sub> °C	RH <sub>room</sub>	Q <sub>sen</sub>	Q <sub>tot</sub>	t <sub>s</sub> °C	∆p <sub>W</sub>	m <sub>W</sub>	m <sub>C</sub>	Q <sub>sen</sub>	Q <sub>tot</sub>	t <sub>s</sub> ℃	∆p <sub>W</sub>	m <sub>W</sub>	m <sub>c</sub>		
		-0	%	kW	kW	-	kPa	l/h	kg/h	kW	kW	-	kPa	l/h	kg/h		
		22	50	20.4	20.4	13.9	15	2925	0.0	18.0	18.0	15.1	12	2573	0.0		
TC-6	с		70	18.5	27.7	14.9	28	3960	13.5	16.0	21.4	16.1	17	3064	7.9		
10-0	U	00	50	25.2	31.1	15.5	36	4448	8.6	22.7	24.8	16.7	23	3552	3.0		
		26	70	23.2	43.7	16.5	71	6263	30.2	20.8	37.5	17.7	52	5367	24.6		
		22	50	31.4	31.4	13.6	15	4496	0.0	27.6	27.6	14.9	12	3947	0.0		
	•		70	28.4	44.7	14.6	31	6401	23.9	24.6	28.2	15.9	12	4031	5.2		
	С	26	50	38.8	49.9	15.2	38	7149	16.3	35.0	35.0	16.4	19	5013	0.0		
TOO			70	35.9	69.8	16.2	75	9989	49.8	32.0	53.2	17.4	44	7619	31.1		
TC-9			50	37.1	37.1	11.8	13	5307	0.0	32.2	32.2	13.4	10	4613	0.0		
	<b>D</b>	22	70	34.6	56.7	12.6	30	8118	32.5	29.7	45.1	14.2	19	6459	22.6		
	D	26	50	46.4	62.4	12.7	36	8941	23.5	41.6	50.9	14.3	24	7282	13.6		
			70	43.9	87.4	13.5	70	12513	63.9	39.1	75.8	15.1	53	10854	54.0		
Legend:	Type =	Type of coil				t <sub>s</sub> =	Supply a	r temperatu	ıre								
	t <sub>room</sub> =	perature	$\Delta p_W$ = Water pressure drop														
	RH <sub>room</sub> =	Relative humidity of the room air				m <sub>W</sub> =	= Water quantity										
	0011	Sensible cool Total cooling	0 1 3			m <sub>C</sub> =	= Condensate quantity										
Reference:		air temperatur	e 22 °C: extra	act air tem	perature 24	↓°C											
	At room a	air temperatur	e 26 °C: extra	act air tem	perature 28	3°C											

Table C8: TopVent® TC cooling capacity

## 3.8 Product information according to ErP

Madal	TopVent <sup>®</sup> TC								
Model	6-C	9-C	9-D	Unit					
Cooling capacity (sensible) (P <sub>rated,c</sub> )	26.5	41.0	48.6	kW					
Cooling capacity (latent) (P <sub>rated,c</sub> )	5.6	7.3	15.2	kW					
Heating capacity (P <sub>rated,h</sub> )	29.8	46.2	54.2	kW					
Total electric power input (P <sub>elec</sub> )	0.67	1.23	1.34	kW					
Sound power level (L <sub>WA</sub> )	73	81	81	dB					
Contact details	Hoval Aktiengesellschaft Austrasse 70, 9490 Vaduz, Liechtenstein www.hoval.com								

Table C9: Product information according to Commission Regulation (EU) 2016/2281, Table 13

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## 3.9 Dimensions and weights

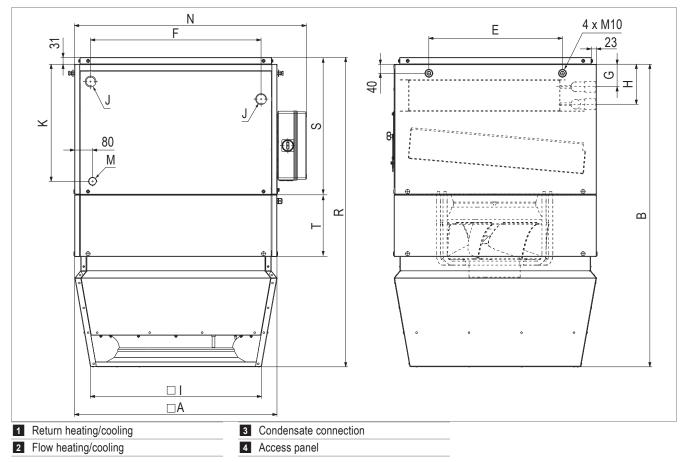


Fig. C4: TopVent® TC dimensional drawing

Unit size		TC-6	TC-9	TC-9		
Coil type		С	С	D		
A	mm	900	1100	1100		
В	mm	1344	1430	1430		
E	mm	594	846	846		
F	mm	758	882	882		
G	mm	77	93	85		
Н	mm	155	171	180		
I	mm	760	935	935		
K	mm	521	558	558		
N	mm	1030	1230	1230		
R	mm	1375	1463	1463		
S	mm	579	615	615		
Т	mm	275	245	245		
J	"	Rp 1¼ (internal)	Rp 1 <sup>1</sup> / <sub>2</sub> (internal)	Rp 2 (internal)		
Μ	"	G 1 (external)	G 1 (external)	G 1 (external)		
Water content of heating/ cooling coil	I	7.9	12.4	19.2		
Weight	kg	216	265	276		

Table C10: TopVent® TC dimensions and weights

Hoval

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## 4 Specification texts

## 4.1 TopVent® TC

Recirculation unit for heating and cooling rooms up to 25 m in height with central heat and cold supply (2-pipe system); equipped with highly efficient air distributor.

The unit consists of the following components:

- Fan unit
- Heating/cooling section
- Air-Injector
- Unit control box or terminal box
- Optional components

The TopVent<sup>®</sup> TC unit complies with all the requirements of the Ecodesign Directive 2009/125/EC relating to environmentally friendly design of energy-related products. It is a system of the 'fan coil unit' type, provided for in Commission Regulation (EU) 2016/2281.

## Fan unit

Consisting of radial fan with high-efficiency EC motor, backwards-curved, three-dimensional contoured blades and free-running rotor made of a high-performance composite material, aerodynamically optimised inflow nozzle, low-noise, with integrated overload protection (integrated in the heating/ cooling section).

### Heating/cooling section

Housing made of magnesium zinc sheet, air-tight, flame retardant, hygienic and easy to maintain because of ageing-resistant, silicone-free sealing materials, internally insulated with close-pored polyurethane.

The heating/cooling section contains:

- The highly efficient heating/cooling coil consisting of seamless copper pipes with pressed-on, optimised and profiled aluminium fins and manifolds made of copper; for connection to the hot water and cold water supply
- The pull-out condensate separator with collecting channel, made of high-quality corrosion-resistant material, with a downslope in all directions for rapid draining
- The condensate trap for connecting to a condensate drain (supplied)

## Air-Injector

Housing made of magnesium zinc sheet, air-tight, flame retardant, hygienic and easy to maintain because of ageing-resistant, silicone-free sealing materials, internally insulated with closed-cell polyethylene foam, with:

- Vortex air distributor with concentric outlet nozzle, adjustable vanes and integrated absorber hood
- Actuator for infinitely variable adjustment of the air distribution from vertical to horizontal
  - for draught-free air distribution in the hall under changing operating conditions
  - for the rapid and large-area reduction of temperature stratification in the room through induction of secondary air and strong mixing of the room air with supply air
- Supply air temperature sensor

### Unit control box

Control box fitted at the side of the unit for connection of the power supply and housing the control components that facilitate energy-optimised operation, controlled by the control system TopTronic<sup>®</sup> C. Plastic casing, protection rating IP 56. The following components are installed:

Isolation switch

- Circuit board with all required electrical components, unit controller (clipped on) as well as connection terminals for the following external connections:
  - Heating/cooling valve
  - Heating/cooling pump
  - Return temperature sensor
  - Condensate pump
  - Door contact

The circuit board is fitted with push-in terminals facilitating easy installation of the connection cables. All components in the unit control box as well as sensors and actuators in the unit are fully factory-wired.

Power supply and bus connection to be installed on site.

#### Terminal box (variant)

Terminal box fitted at the side of the housing for connection of the power supply and peripheral components of the unit. Plastic casing, protection rating IP 56. The following components are installed:

- Isolation switch
- Circuit board with all required electrical components as well as connection terminals for the following signals:
  - Input Enable fan
  - Input Control signal fan
  - Output Control signal next fan
  - Input Control signal actuator Air-Injector
  - Output Control signal next actuator Air-Injector
  - Output Feedback control signal Air-Injector
  - Output Error
- The following sensors and actuators in the unit are factory-wired:
  - Fan
  - Supply air temperature sensor
  - Actuator Air-Injector

## Options for the unit

#### Suspension set

For ceiling installation of the unit consisting of 4 pairs U-profiles made of magnesium zinc sheet, height-adjustable to 1300 mm.

#### Filter box

Housing made of magnesium zinc sheet with 2 ISO coarse 60% bag filters (G4), with differential pressure switch for filter monitoring, factory-wired to the circuit board in the unit control box.

### Flat filter box

Housing made of magnesium zinc sheet with 4 pleated ISO coarse 60% cell filters (G4), with differential pressure switch for filter monitoring, factory-wired to the circuit board in the unit control box.

#### Standard paint finish

Exterior painting in Hoval red (RAL 3000), including optional components and suspension set.

## Paint finish as desired

Exterior painting of the unit in choice of RAL colour, including optional components and suspension set.

## **Recirculation silencer**

As an attachment to the unit, made of magnesium zinc sheet, lined with sound insulation matting, insertion attenuation 3 dB.

#### Hydraulic assembly diverting system

Prefabricated assembly for hydraulic diverting system, consisting of mixing valve, regulating valve, ball valve, automatic air vent and screw connections for connection to the unit and to the distributor circuit; mixing valve with plug-in connection, sized for the coil in the unit and the Hoval TopTronic<sup>®</sup> C control system.

#### Mixing valve

Mixing valve with modulating rotary actuator and plug-in connection, sized for the coil in the unit.

#### Condensate pump

Consisting of a centrifugal pump and a drip tray, max. delivery rate of 150 l/h with a delivery head of 3 m. Condensate pump with connection cable enclosed.

#### Pump control for mixing or injection system

Electrical components for controlling a mixing or injection circuit in the load circuit, factory-installed in the unit control box.

#### Return temperature sensor

Temperature sensor for monitoring the heating medium.

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## 4.2 TopTronic<sup>®</sup> C – System control

Zone-based control system for the energy-optimised operation of decentralised Hoval indoor climate systems. Maximum system size per system bus: 64 control zones with up to 10 supply and extract air handling units or supply air handling units and 10 recirculation air handling units each.

## Zone allocation

Configured in advance for the customer at the factory:

	Room designation	Unit type
Zone 1:		
Zone 2:		

### System structure

- Zone control panel made of coated sheet steel (light grey RAL 7035), ... x ... x ... mm, with:
  - System operator terminal
  - Fresh air temperature sensor
  - 1 zone controller and 1 room temperature sensor per zone (expandable to up to 4 room temperature sensors per zone)
  - Safety relay
  - Electrical cabinet internally pre-wired, all components routed to terminals
- Zone bus: as serial bus for communication with all controllers in one control zone, with robust bus protocol via shielded, twisted bus cable (provided by the client)
- Unit controller: installed in the particular indoor climate unit, works autonomously according to the specifications of the zone controller
- Heating/cooling demand per zone with feedback monitoring

### Functions, standard

- Zone-based autonomous room control. Temperature and ventilation control separately adjustable for each zone
- Room temperature control via room-supply air cascade by means of energy-optimised double sequence control with priority circuit for energy recovery (supply and extract air handling units)
- Intelligent automatic heating to reach the desired room temperature at the switching time
- 5 adjustable room temperature set values per zone:
  - Cooling protection (lower setpoint in standby)
  - Overheating protection (upper setpoint in standby)
  - Room set value winter
  - Room set value summer
  - Night cooling set value (free cooling) (supply and extract air handling units)
- Destratification mode for even temperature distribution

- Main operating modes of supply and extract air handling units:
  - VE .... Ventilation, infinitely variably adjustment
  - AQ.... Air quality, automatic control with Hoval combination sensor (option), optional reference variable:
     CO<sub>2</sub> or VOC
    - Air humidity (optimised dehumidification mode)
  - REC . Recirculation, infinitely variably adjustment
  - DES.. Destratification
  - EA .... Exhaust air, infinitely variably adjustment
  - SA .... Supply air, infinitely variably adjustment
  - ST .... Standby
- Main operating modes of supply air units:
  - REC . Recirculation, infinitely variably adjustment
  - DES.. Destratification
  - SA .... Supply air, infinitely variably adjustment With Hoval combination sensor (option) also demand-driven control of the fresh air ratio, optional reference variable CO<sub>2</sub> or VOC
  - ST .... Standby
- Main operating modes of recirculated air units: REC . Recirculation, infinitely variably adjustment DES.. Destratification

ST .... Standby

- Forced heating (construction site heating) can be activated on each device before completion of the overall system (activation by Hoval service technician)
- Control of draught-free air distribution with the Hoval Air-Injector: the discharge direction is adjusted infinitely variably and automatically according to the respective operating condition and the existing temperatures (heating/cooling).

#### Operation

 TopTronic<sup>®</sup> C-ST system operator terminal: touch panel for visualisation and control of all Hoval indoor climate units registered on the bus

### **Options for operation**

- Hoval C-SSR operating software, for visualisation on customer's PC
- TopTronic<sup>®</sup> C-ZT as zone operator terminal: for simple on-site operation of a control zone
- Manual operating selector switches
- Manual operating selector buttons
- Operating of the units via building management system via standardised interfaces:
  - BACnet
  - Modbus IP
  - Modbus RTU

#### Alarms, protection

- Central alarm management with registration of all alarms (timestamp, priority, status) in an alarm list and alarm memory of the last 50 alarms; forwarding via e-mail can be set in the parameters.
- If there is a failure of communication, bus stations, sensor systems or supply media, each part of the system transitions to a protection mode which safeguards operation.
- A maintenance mode implemented in the control algorithm for testing all physical data points and alarms guarantees high reliability.
- Pre-programmed data points retrievable via logger function for 1 year

## Options for the zone control panel

- Alarm lamp
- Socket

#### Per zone:

- The change-over between heating and cooling can be either automatic or manual
  - Cooling lock switch for automatic changeover
  - Heating/cooling switch for manual changeover
- Additional room temperature sensors (max. 3)
- Combination sensor room air quality, temperature and humidity
- Combination sensor fresh air temperature and humidity
- Transfer of actual values and setpoints from external systems (0...10 V; 4 - 20 mA)
- Load shedding input
- Signal for external extract air fan
- Operating selector switches on terminal
- Operating selector button on terminal
- Control of distributor pump, incl. power supply

#### Power distribution:

- Circuit breakers and output terminals for Hoval indoor climate units
- Safety relay (4-pin)

## 4.3 TopTronic<sup>®</sup> C – System control for TopVent<sup>®</sup> C-SYS

Control system for the energy-optimised operation of decentralised Hoval indoor climate systems. Maximum system size per system bus: 1 control zone with up to 6 supply air handling units and 10 recirculation air handling units.

#### System structure

- Zone control panel, designed as compact cabinet for wall installation, made of coated sheet steel (light grey RAL 7035), 380 × 300 × 210 mm, with:
  - Operating panel
  - Zone controller
  - Fresh air temperature sensor
  - 1 Room temperature sensor (expandable to up to 4 room temperature sensors)
  - Safety relay
  - Electrical cabinet internally pre-wired
- Zone bus: as serial bus for communication with all controllers in the control zone, with robust bus protocol via shielded, twisted bus cable (provided by the client)
- Unit controller: installed in the particular indoor climate unit, works autonomously according to the specifications of the zone controller
- Circuit board with external connections for:
  - Power supply
  - Zone bus
  - Room temperature sensors (max. 4)
  - Fresh air temperature sensor
  - Combination sensor room air quality, temperature and humidity
  - Collective alarm
  - Forced off
  - Heating demand
  - Setpoint heating demand
  - Fault heat supply
  - Cooling demand
  - Fault cold supply
  - External enabling heating/cooling (for automatic changeover)
  - External setting heating/cooling (for manual changeover)
  - Changeover valves heating/cooling
  - External setpoint fresh air ratio
  - Operating selector switch on terminal (digital)
  - Operating selector button on terminal

## Functions, standard

- Room temperature control via sequential control of the coils
- Intelligent automatic heating to reach the desired room temperature at the switching time
- 4 adjustable room temperature set values per zone:
  - Cooling protection (lower setpoint in standby)
  - Overheating protection (upper setpoint in standby)
  - Room set value winter
  - Room set value summer

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- Destratification mode for even temperature distribution
- Main operating modes of supply air units:
  - REC . Recirculation, infinitely variably adjustment DES.. Destratification
  - SA.... Supply air, infinitely variably adjustment With Hoval combination sensor (option) also demand-driven control of the fresh air ratio, optional reference variable CO<sub>2</sub> or VOC
  - ST .... Standby
- Main operating modes of recirculated air units: REC . Recirculation, infinitely variably adjustment DES.. Destratification
   ST .... Standby
- Forced heating (construction site heating) can be activated on each device before completion of the overall system (activation by Hoval service technician)
- Control of draught-free air distribution with the Hoval Air-Injector: the discharge direction is adjusted infinitely variably and automatically according to the respective operating condition and the existing temperatures (heating/cooling).

## Operation

Operating panel with LCD display, installed in the door of the zone control panel for visualisation and control of all Hoval indoor climate units registered on the bus

### **Options for operation**

- Operating of the units via building management system via standardised interfaces:
  - BACnet
  - Modbus IP
  - Modbus RTU

### Alarms, protection

- Central alarm management with registration of all alarms (timestamp, priority, status) in an alarm list and alarm memory of the last 50 alarms; forwarding via e-mail can be set in the parameters.
- If there is a failure of communication, bus stations, sensor systems or supply media, each part of the system transitions to a protection mode which safeguards operation.
- A maintenance mode implemented in the control algorithm for testing all physical data points and alarms guarantees high reliability.
- Pre-programmed data points retrievable via logger function for 1 year

### Options for the zone control panel

- Additional room temperature sensors (max. 3)
- Combination sensor room air quality, temperature and humidity
- Signal for external extract air fan

## 4.4 EasyTronic EC

Room temperature controller with timer for TopVent<sup>®</sup> TH, TC, CH, CC, TV recirculation units and TopVent<sup>®</sup> TW air curtains, protection rating IP 30, with the following functions:

- Recording the room temperature with the integrated temperature sensor
- Connection option for external room temperature sensor
- Room temperature control in on/off mode
- Lowering of the room temperature setpoint value via week programme
- Unit control depending on a door contact switch
- Manual adjustment of the fan speed
- Manual adjustment of air distribution with the Hoval Air-Injector from vertical to horizontal (for TopVent<sup>®</sup> TH, TC, CH, CC)
- Signal for switching a pump or a valve
- Fan off delay in cooling mode
- External heating/cooling changeover
- Alarm display
- Connection to the building management system via Modbus RTU

## Options

External room temperature sensor (protection rating IP 65)

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## TopVent® THC

Recirculation units for heating and cooling spaces up to 25 m in height with central heat and cold supply (4-pipe-system)

1	Use			•					34
2	Construction and operation								34
3	Technical data				•				37
4	Specification texts								41

## 1 Use

## 1.1 Intended use

TopVent<sup>®</sup> THC units are recirculation units for heating and cooling spaces up to 25 m in height with central heat and cold supply. They have the following functions:

- Heating (with connection to a hot water supply)
- Cooling (with connection to a water chiller)
- Recirculation operation
- Air distribution and destratification with adjustable Air-Injector
- Air filtration (option)

The TopVent<sup>®</sup> THC unit complies with all the requirements of the Ecodesign Directive 2009/125/EC relating to environmentally friendly design of energy-related products. It is a system of the 'fan coil unit' type, provided for in Commission Regulation (EU) 2016/2281.

The Hoval TopTronic<sup>®</sup> C integrated control system ensures energy-efficient, demand-based operation of Hoval indoor climate systems.

Intended use also includes compliance with the operating instructions. Any usage over and above this use is considered to be not as intended. The manufacturer can accept no liability for damage resulting from improper use.

## 1.2 User group

The units are only allowed to be installed, operated and maintained by authorised and instructed personnel who are well acquainted with the units and are informed about possible dangers.

## 2 Construction and operation

## 2.1 Construction

The TopVent<sup>®</sup> THC unit consists of the following components:

- Fan unit:
- Diagonal fan with energy-saving EC motor, maintenancefree and infinitely variable
- Heating section: Contains the heating coil for heating the supply air with hot water
- Cooling section:

Contains the cooling coil for cooling the supply air with cold water and the condensate separator for the condensate generated

Air-Injector:

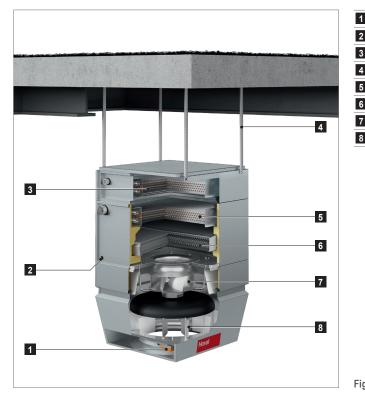
The Air-Injector is a patented, infinitely variable vortex air distributor for the draught-free introduction of air into the hall under changing operating conditions.

As part of the TopTronic<sup>®</sup> C control system, the unit control box is an integral component.



1	Heating section
2	Cooling section
3	Unit control box
4	Fan unit
5	Air-Injector

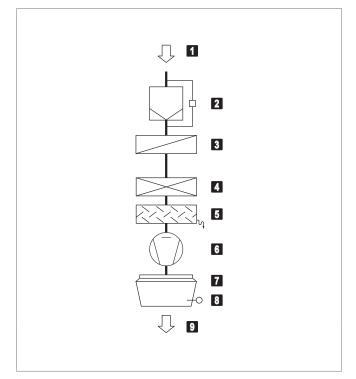
Fig. D1: TopVent® THC components



1	Actuator Air-Injector
2	Condensate connection
3	Heating coil
4	Suspension set
5	Cooling coil
6	Condensate separator
7	Fan
8	Air-Injector

Fig. D2: TopVent® THC structure

## 2.2 Function diagram



1	Extract air
2	Air filter with differential pressure switch
	(option)
3	Heating coil
4	Cooling coil
5	Condensate separator
6	Fan
7	Air-Injector with actuator
8	Supply air temperature sensor
9	Supply air

Fig. D3: TopVent® THC function diagram

Hoval

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## 2.3 Operating modes

The TopVent® THC has the following operating modes:

- Recirculation
- Recirculation speed 1
- Standby

The TopTronic<sup>®</sup> C control system regulates these operating modes automatically for each control zone in accordance with the specifications in the calendar. The following points also apply:

- The operating mode of a control zone can be switched over manually.
- Each TopVent<sup>®</sup> THC unit can operate individually in a local operating mode: Off, Recirculation, Recirculation speed 1.

Code	Operating mode		Description
REC	<b>Recirculation</b> On/Off operation: during heat or cool demand, the unit draws in room air, heats or cools it and blows it back into the room. The room temperature set value day is active.		Fanspeed 1/2 <sup>1</sup> )         Heating/coolingon <sup>1</sup> ) <sup>1</sup> ) Depending on heat or cool demand
DES	Destratification: To avoid heat build-up under the ceiling, it may be appropriate to switch on the fan when there is no heat or cool demand (either in permanent operation or in on/off operation depending on the temperature stratification, as desired).		Fan speed 2 Heating/cooling off
REC1	Recirculation speed 1 The same as REC, but the unit operates only at speed 1 (low air flow rate)	2.3/1/2.3/1/2	Fanspeed 1 Heating/cooling on <sup>1)</sup>
DES	<ul> <li>Destratification:</li> <li>The same as for REC, but the unit operates only at speed 1</li> </ul>	- ↓ 	Fanspeed 1 Heating/coolingoff
ST	Standby The unit is ready for operation. The following operating modes are activated if required:		
CPR	<ul> <li>Cooling protection:</li> <li>If the room temperature drops below the set value for cooling protection, the unit heats up the room in recirculation operation.</li> </ul>		Fanspeed 2 Heating on
OPR	<ul> <li>Overheating protection: If the room temperature rises above the set value for over- heating protection, the unit cools down the room in recirculation operation.</li> </ul>		Fanspeed 2 Cooling on
L_OFF	<b>Off</b> (local operating mode) The unit is switched off. Frost protection for the unit remains active.		Fanoff Heating/coolingoff
-	<b>Forced heating</b> The unit draws in room air, warms it and blows it back into the room. Forced heating is activated by connecting the unit to a power supply (only if there is no bus connection to the zone controller). For example, it is suitable for heating the hall before taking the control system into operation or if the controller fails during the heating period.	erationality	Fanspeed 2 Heating on

Table D1: TopVent® THC operating modes

# 3 Technical data

## 3.1 Type code

	THC -	6 A	С	
Unit turne				
Unit type				
TopVent <sup>®</sup> THC				
Unit size				
6 or 9				
Heating agation				
Heating section				
A with coil type A				
B with coil type B				
C with coil type C				
Cooling section				
C with coil type C				
D with coil type D				
Further options				

Table D2: TopVent® THC type code

## 3.2 Application limits

Extract air temperature		max.	°C	50
Moisture content of extra	act air	max.	g/kg	15
Supply air temperature	max.	°C	60	
Temperature of the heati	max.	°C	90	
Pressure of the heating	max.	kPa	800	
Air flow rate	Size 6:	min.	m³/h	3100
	Size 9:	min.	m³/h	5000
Condensate quantity	Size 6:	max.	kg/h	90
	Size 9:	max.	kg/h	150
The units cannot be use	d in:			

Damp locations

Places with a corrosive or aggressive environment

Spaces with a large amount of dust

Areas where there is danger of explosion

<sup>1)</sup> Design for higher temperatures on request

Table D3: TopVent® THC application limits

## 3.3 Electrical connection

Unit type		THC-6	THC-9
Supply voltage	V AC	3 × 400	3 × 400
Permitted voltage tolerance	%	± 5	± 5
Frequency	Hz	50	50
Connected load	kW	3.6	3.6
Current consumption max.	A	5.9	5.9
Series fuse	Α	13	13
Protection rating	-	IP 54	IP 54

Table D4: TopVent® THC electrical connections

## 3.4 Air flow rate

Unit type		THC-6	THC-9
Nominal air flow rate	m³/h	6000	9000
Floor area covered			
<ul> <li>for applications with higher comfort requirements (e.g. production halls, assembly halls, sports halls)</li> </ul>	m²	537	946
<ul> <li>for applications with low comfort requirements (e.g. warehouses, logistics centres)</li> </ul>	m²	953	1674

Table D5: TopVent® THC air flow rate

## 3.5 Sound level

Unit type			THC-6CC	THC-9CC
Sound pressure level (at a dist. o	f 5 m) <sup>1)</sup>	dB(A)	54	60
Total sound power level		dB(A)	76	82
Octave sound power level	63 Hz	dB	41	47
	125 Hz	dB	59	66
	250 Hz	dB	62	69
	500 Hz	dB	68	74
	1000 Hz	dB	71	77
	2000 Hz	dB	71	76
	4000 Hz	dB	67	74
	8000 Hz	dB	58	67

<sup>1)</sup> with a hemispherical radiation pattern in a low-reflection room

Table D6: TopVent® THC sound level

3.6 Heat output

leating mediu	m tempera	iture			80/60 °C					60/40 °C			
	-	t <sub>room</sub>	Q	H <sub>max</sub>	ts	∆p <sub>w</sub>	m <sub>w</sub>	Q	H <sub>max</sub>	ts	$\Delta p_W$	m <sub>w</sub>	
Size	Туре	°C	kW	m	°C	kPa	l/h	kW	m	°C	kPa	l/h	
		16	32.8	13.4	34.2	7	1410	18.8	16.8	27.3	2	807	
	A	20	30.3	14.0	37.0	6	1301	16.2	17.9	30.0	2	697	
THC-6		16	47.0	11.6	41.3	13	2020	26.9	14.6	31.3	4	1157	
	В	20	43.4	12.0	43.5	11	1864	23.3	15.5	33.5	3	1001	
	•	16	76.0	9.4	55.6	18	3267	45.0	11.8	40.3	6	1935	
	С	20	70.3	9.8	56.8	16	3022	39.3	12.5	41.5	5	1690	
			16	55.5	13.6	36.3	8	2386	31.7	17.0	28.5	3	1364
	Α	20	51.2	14.1	38.9	7	2201	27.4	18.1	31.1	2	1179	
THC-9	_	16	71.2	12.2	41.5	12	3060	40.6	15.4	31.4	4	1746	
100-9	В	20	65.7	12.7	43.7	10	2823	35.1	16.5	33.6	3	1509	
	0	16	117.9	9.8	56.9	18	5066	69.9	12.3	41.1	6	3003	
	C	20	109.1	10.2	58.0	15	4686	61.0	13.1	42.1	5	2622	
egend:	Type =	Type of coil			t <sub>s</sub> = 5	Supply air temp	erature						
	t <sub>room</sub> = 1	Room air tempe	erature		$\Delta p_W = V$	Vater pressure	drop						
		Heat output			m <sub>W</sub> = Water quantity								
	H <sub>max</sub> = I	Maximum mour	nting height										
Reference:	H <sub>max</sub> = Maximum mounting height At room air temperature 16 °C: extract air temperature 18 °C At room air temperature 20 °C: extract air temperature 22 °C												

Table D7: TopVent® THC heat output

## 3.7 Cooling capacity

Cooling mediu	m temper	ature				6/12	2°C					8/14	4 °C		
0.	-	t <sub>room</sub>	RH <sub>room</sub>	<b>Q</b> <sub>sen</sub>	Q <sub>tot</sub>	ts	∆p <sub>w</sub>	m <sub>w</sub>	m <sub>c</sub>	<b>Q</b> <sub>sen</sub>	<b>Q</b> <sub>tot</sub>	ts	∆p <sub>w</sub>	m <sub>w</sub>	m <sub>c</sub>
Size	Туре	°C	%	kW	kW	°C	kPa	l/h	kg/h	kW	kW	°C	kPa	l/h	kg/h
			50	20.4	20.4	13.9	15	2925	0.0	20.4	20.4	13.9	15	2925	0.0
THC-6	•	22	70	18.5	27.7	14.9	28	3960	13.5	16.0	21.4	16.1	17	3064	7.9
1110-0	С	26	50	25.2	31.1	15.5	36	4448	8.6	22.7	24.8	16.7	23	3552	3.0
		20	70	23.2	43.7	16.5	71	6263	30.2	20.8	37.5	17.7	52	5367	24.6
	с	22	50	31.4	31.4	13.6	15	4496	0.0	31.4	31.4	13.6	15	4496	0.0
		22	70	28.4	44.7	14.6	31	6401	23.9	24.6	28.2	15.9	12	4031	5.2
	C	26	50	38.8	49.9	15.2	38	7149	16.3	35.0	35.0	16.4	19	5013	0.0
			70	35.9	69.8	16.2	75	9989	49.8	32.0	53.2	17.4	44	7619	31.1
THC-9			50	37.1	37.1	11.8	13	5307	0.0	37.1	37.1	11.8	13	5307	0.0
		22	70	34.6	56.7	12.6	30	8118	32.5	29.7	45.1	14.2	19	6459	22.6
	D	D	50	46.4	62.4	12.7	36	8941	23.5	41.6	50.9	14.3	24	7282	13.6
		26	70	43.9	87.4	13.5	70	12513	63.9	39.1	75.8	15.1	53	10854	54.0
Legend:	Type =	Type of coil				t <sub>s</sub> =	Supply a	r temperati	ure						
	t <sub>room</sub> =	Room air tem	perature			$\Delta p_W =$	Water pre	essure drop	)						
	RH <sub>room</sub> =	Relative humi	dity of the roo	om air		m <sub>W</sub> =	Water qu	antity							
	Q <sub>sen</sub> =	Sensible cool	ing capacity			m <sub>c</sub> =	Condens	ate quantity	/						
	Q <sub>tot</sub> =	Total cooling	capacity												
Reference:	At room	air temperatur	e 22 °C: extra	act air tem	perature 24	4 °C									
	At room	air temperatur	e 26 °C: extra	act air tem	perature 28	3°C									

Table D8: TopVent® THC cooling capacity

## 3.8 Product information according to ErP

Madal				То	pVent® T	НС				11-24
Model	6-AC	6-BC	6-CC	9-AC	9-BC	9-CC	9-AD	9-BD	9-CD	Unit
Cooling capacity (sensible) (P <sub>rated,c</sub> )	26.5	26.5	26.5	41.0	41.0	41.0	48.6	48.6	48.6	kW
Cooling capacity (latent) (P <sub>rated,c</sub> )	5.6	5.6	5.6	7.3	7.3	7.3	15.2	15.2	15.2	kW
Heating capacity (P <sub>rated,h</sub> )	13.2	18.9	29.8	22.6	28.5	46.2	22.6	28.5	46.2	kW
Total electric power input (P <sub>elec</sub> )	0.72	0.76	0.87	1.37	1.42	1.55	1.49	1.54	1.68	kW
Sound power level (L <sub>WA</sub> )	74	75	76	81	81	82	82	82	82	dB
Contact details	Hoval Aktiengesellschaft Austrasse 70, 9490 Vaduz, Liechtenstein www.hoval.com									

Table D9: Product information according to Commission Regulation (EU) 2016/2281, Table 13

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## 3.9 Dimensions and weights

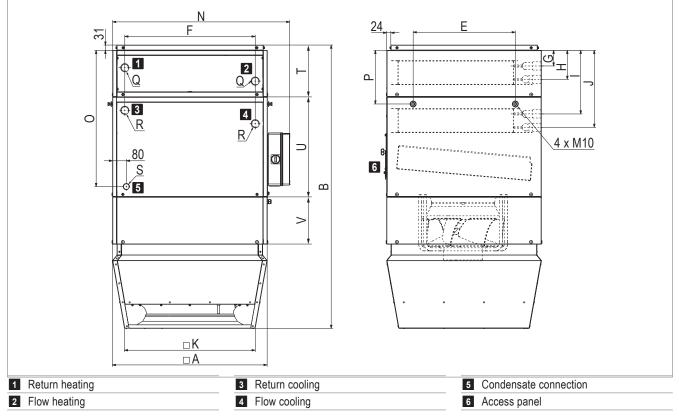


Fig. D4: TopVent® THC dimensional drawing

Unit size			THC-6			THC-9		THC-9			
Coil type		AC	BC	CC	AC	BC	CC	AD	BD	CD	
A	mm	900				1100		1100			
В	mm		1647			1765		1765			
E	mm		594			846		846			
F	mm		758			882			882		
G	mm		101			111			111		
Н	mm		179			189			189		
I	mm		349			395			386		
J	mm		427			473			481		
K	mm		760		935			935			
N	mm		1030	1030		1230			1230		
0	mm		792		860			860			
Р	mm		312		342			342			
Т	mm		270			300		300			
U	mm		579			615			615		
V	mm		257			245			245		
Q	"	Rp 1	¼ (inte	rnal)	Rp 1	1/2 (inte	rnal)	Rp 1	1/2 (inte	rnal)	
R	"	Rp 1	1/4 (inte	rnal)	Rp 1	1/2 (inte	rnal)	Rp	2 (inter	nal)	
S	"	G 1	(exter	nal)	G 1	(exter	nal)	G 1 (external)			
Water content of heating coil		4.6	4.6	7.9	7.4	7.4	12.4	7.4	7.4	12.4	
Water content of cooling coil		7.9	7.9	7.9	12.4	12.4	12.4	19.2	19.2	19.2	
Weight	kg	248	248	255	318	318	329	329	329	340	

Table D10: TopVent® THC dimensions and weights

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# 4 Specification texts

## 4.1 TopVent® THC

Recirculation unit for heating and cooling rooms up to 25 m in height with central heat and cold supply (4-pipe system); equipped with highly efficient air distributor.

The unit consists of the following components:

- Fan unit
- Heating section
- Cooling section
- Air-Injector
- Unit control box
- Optional components

The TopVent<sup>®</sup> THC unit complies with all the requirements of the Ecodesign Directive 2009/125/EC relating to environmentally friendly design of energy-related products. It is a system of the 'fan coil unit' type, provided for in Commission Regulation (EU) 2016/2281.

## Fan unit

Consisting of radial fan with high-efficiency EC motor, backwards-curved, three-dimensional contoured blades and free-running rotor made of a high-performance composite material, aerodynamically optimised inflow nozzle, low-noise, with integrated overload protection (integrated in the cooling section).

#### Heating section

Housing made of magnesium zinc sheet, air-tight, flame retardant, hygienic and easy to maintain because of ageing-resistant, silicone-free sealing materials. The heating section contains:

The highly efficient heating coil consisting of seamless copper pipes with pressed-on, optimised and profiled aluminium fins and manifolds made of copper; for connection to the hot water supply

#### Cooling section

Housing made of magnesium zinc sheet, air-tight, flame retardant, hygienic and easy to maintain because of ageing-resistant, silicone-free sealing materials, internally insulated with close-pored polyurethane.

The cooling section contains:

The highly efficient cooling coil consisting of seamless copper pipes with pressed-on, optimised and profiled aluminium fins and manifolds made of copper; for connection to the cold water supply

- The pull-out condensate separator with collecting channel, made of high-quality corrosion-resistant material, with a downslope in all directions for rapid draining
- The condensate trap for connecting to a condensate drain (supplied)

#### Air-Injector

Housing made of magnesium zinc sheet, air-tight, flame retardant, hygienic and easy to maintain because of ageing-resistant, silicone-free sealing materials, internally insulated with closed-cell polyethylene foam, with:

- Vortex air distributor with concentric outlet nozzle, adjustable vanes and integrated absorber hood
- Actuator for infinitely variable adjustment of the air distribution from vertical to horizontal
  - for draught-free air distribution in the hall under changing operating conditions
  - for the rapid and large-area reduction of temperature stratification in the room through induction of secondary air and strong mixing of the room air with supply air
- Supply air temperature sensor

#### Unit control box

Control box fitted at the side of the unit for connection of the power supply and housing the control components that facilitate energy-optimised operation, controlled by the control system TopTronic<sup>®</sup> C. Plastic casing, protection rating IP 56. The following components are installed:

- Isolation switch
- Circuit board with all required electrical components, unit controller (clipped on) as well as connection terminals for the following external connections:
  - Heating/cooling valve
  - Heating/cooling pump
  - Return temperature sensor
  - Condensate pump
  - Door contact

The circuit board is fitted with push-in terminals facilitating easy installation of the connection cables. All components in the unit control box as well as sensors and actuators in the unit are fully factory-wired.

Power supply and bus connection to be installed on site.

Options for the unit

#### Suspension set

For ceiling installation of the unit consisting of 4 pairs U-profiles made of magnesium zinc sheet, height-adjustable to 1300 mm.

### Filter box

Housing made of magnesium zinc sheet with 2 ISO coarse 60% bag filters (G4), with differential pressure switch for filter monitoring, factory-wired to the circuit board in the unit control box.

### Flat filter box

Housing made of magnesium zinc sheet with 4 pleated ISO coarse 60% cell filters (G4), with differential pressure switch for filter monitoring, factory-wired to the circuit board in the unit control box.

#### Standard paint finish

Exterior painting in Hoval red (RAL 3000), including optional components and suspension set.

### Paint finish as desired

Exterior painting of the unit in choice of RAL colour, including optional components and suspension set.

#### **Recirculation silencer**

As an attachment to the unit, made of magnesium zinc sheet, lined with sound insulation matting, insertion attenuation 3 dB.

#### Hydraulic assembly diverting system

Prefabricated assembly for hydraulic diverting system, consisting of mixing valve, regulating valve, ball valve, automatic air vent and screw connections for connection to the unit and to the distributor circuit; mixing valve with plug-in connection, sized for the coil in the unit and the Hoval TopTronic<sup>®</sup> C control system.

#### Mixing valve

Mixing valve with modulating rotary actuator and plug-in connection, sized for the coil in the unit.

### Condensate pump

Consisting of a centrifugal pump and a drip tray, max. delivery rate of 150 l/h with a delivery head of 3 m. Condensate pump with connection cable enclosed.

#### Pump control for mixing or injection system

Electrical components for controlling a mixing or injection circuit in the load circuit, factory-installed in the unit control box.

## 4.2 TopTronic<sup>®</sup> C – System control

Zone-based control system for the energy-optimised operation of decentralised Hoval indoor climate systems. Maximum system size per system bus: 64 control zones with up to 10 supply and extract air handling units or supply air handling units and 10 recirculation air handling units each.

## Zone allocation

Configured in advance for the customer at the factory:

Room designation Unit type

Zone 1:	 
Zone 2:	 

...

## System structure

- Zone control panel made of coated sheet steel (light grey RAL 7035), ... x ... x ... mm, with:
  - System operator terminal
  - Fresh air temperature sensor
  - 1 zone controller and 1 room temperature sensor per zone (expandable to up to 4 room temperature sensors per zone)
  - Safety relay
  - Electrical cabinet internally pre-wired, all components routed to terminals
- Zone bus: as serial bus for communication with all controllers in one control zone, with robust bus protocol via shielded, twisted bus cable (provided by the client)
- Unit controller: installed in the particular indoor climate unit, works autonomously according to the specifications of the zone controller
- Heating/cooling demand per zone with feedback monitoring

### Functions, standard

- Zone-based autonomous room control. Temperature and ventilation control separately adjustable for each zone
- Room temperature control via room-supply air cascade by means of energy-optimised double sequence control with priority circuit for energy recovery (supply and extract air handling units)
- Intelligent automatic heating to reach the desired room temperature at the switching time
- 5 adjustable room temperature set values per zone:
  - Cooling protection (lower setpoint in standby)
  - Overheating protection (upper setpoint in standby)
  - Room set value winter
  - Room set value summer
  - Night cooling set value (free cooling) (supply and extract air handling units)
- Destratification mode for even temperature distribution

D

- Main operating modes of supply and extract air handling units:
  - VE .... Ventilation, infinitely variably adjustment
  - AQ.... Air quality, automatic control with Hoval combination sensor (option), optional reference variable:
    - CO<sub>2</sub> or VOC
    - Air humidity (optimised dehumidification mode)
  - REC . Recirculation, infinitely variably adjustment
  - DES.. Destratification
  - EA .... Exhaust air, infinitely variably adjustment
  - SA .... Supply air, infinitely variably adjustment
  - ST .... Standby
- Main operating modes of supply air units:
  - REC . Recirculation, infinitely variably adjustment DES.. Destratification
  - SA .... Supply air, infinitely variably adjustment With Hoval combination sensor (option) also demand-driven control of the fresh air ratio, optional reference variable CO<sub>2</sub> or VOC
  - ST .... Standby
- Main operating modes of recirculated air units: REC . Recirculation, infinitely variably adjustment DES.. Destratification ST .... Standby
- Forced heating (construction site heating) can be activated on each device before completion of the overall system (activation by Hoval service technician)
- Control of draught-free air distribution with the Hoval Air-Injector: the discharge direction is adjusted infinitely variably and automatically according to the respective operating condition and the existing temperatures (heating/cooling).

## Operation

TopTronic<sup>®</sup> C-ST system operator terminal: touch panel for visualisation and control of all Hoval indoor climate units registered on the bus

## **Options for operation**

- Hoval C-SSR operating software, for visualisation on customer's PC
- TopTronic<sup>®</sup> C-ZT as zone operator terminal: for simple on-site operation of a control zone
- Manual operating selector switches
- Manual operating selector buttons
- Operating of the units via building management system via standardised interfaces:
  - BACnet
  - Modbus IP
  - Modbus RTU

### Alarms, protection

- Central alarm management with registration of all alarms (timestamp, priority, status) in an alarm list and alarm memory of the last 50 alarms; forwarding via e-mail can be set in the parameters.
- If there is a failure of communication, bus stations, sensor systems or supply media, each part of the system transitions to a protection mode which safeguards operation.
- A maintenance mode implemented in the control algorithm for testing all physical data points and alarms guarantees high reliability.
- Pre-programmed data points retrievable via logger function for 1 year

## Options for the zone control panel

- Alarm lamp
- Socket

## Per zone:

- The change-over between heating and cooling can be either automatic or manual
  - Cooling lock switch for automatic changeover
    Heating/cooling switch for manual changeover
- Additional room temperature sensors (max. 3)
- Combination sensor room air quality, temperature and humidity
- Combination sensor fresh air temperature and humidity
- Transfer of actual values and setpoints from external systems (0...10 V; 4 - 20 mA)
- Load shedding input
- Signal for external extract air fan
- Operating selector switches on terminal
- Operating selector button on terminal
- Control of distributor pump, incl. power supply

## Power distribution:

- Circuit breakers and output terminals for Hoval indoor climate units
- Safety relay (4-pin)

## 4.3 TopTronic<sup>®</sup> C – System control for TopVent<sup>®</sup> C-SYS

Control system for the energy-optimised operation of decentralised Hoval indoor climate systems. Maximum system size per system bus: 1 control zone with up to 6 supply air handling units and 10 recirculation air handling units.

## System structure

- Zone control panel, designed as compact cabinet for wall installation, made of coated sheet steel (light grey RAL 7035), 380 × 300 × 210 mm, with:
  - Operating panel
  - Zone controller
  - Fresh air temperature sensor
  - 1 Room temperature sensor (expandable to up to 4 room temperature sensors)
  - Safety relay
  - Electrical cabinet internally pre-wired
- Zone bus: as serial bus for communication with all controllers in the control zone, with robust bus protocol via shielded, twisted bus cable (provided by the client)
- Unit controller: installed in the particular indoor climate unit, works autonomously according to the specifications of the zone controller
- Circuit board with external connections for:
  - Power supply
  - Zone bus
  - Room temperature sensors (max. 4)
  - Fresh air temperature sensor
  - Combination sensor room air quality, temperature and humidity
  - Collective alarm
  - Forced off
  - Heating demand
  - Setpoint heating demand
  - Fault heat supply
  - Cooling demand
  - Fault cold supply
  - External enabling heating/cooling (for automatic changeover)
  - External setting heating/cooling (for manual changeover)
  - Changeover valves heating/cooling
  - External setpoint fresh air ratio
  - Operating selector switch on terminal (digital)
  - Operating selector button on terminal

## Functions, standard

- Room temperature control via sequential control of the coils
- Intelligent automatic heating to reach the desired room temperature at the switching time
- 4 adjustable room temperature set values per zone:
  - Cooling protection (lower setpoint in standby)
  - Overheating protection (upper setpoint in standby)
  - Room set value winter
  - Room set value summer

- Destratification mode for even temperature distribution
- Main operating modes of supply air units:
  - REC . Recirculation, infinitely variably adjustment DES.. Destratification
  - SA .... Supply air, infinitely variably adjustment With Hoval combination sensor (option) also demand-driven control of the fresh air ratio, optional reference variable CO<sub>2</sub> or VOC
  - ST .... Standby
- Main operating modes of recirculated air units: REC . Recirculation, infinitely variably adjustment DES.. Destratification
  - ST .... Standby
- Forced heating (construction site heating) can be activated on each device before completion of the overall system (activation by Hoval service technician)
- Control of draught-free air distribution with the Hoval Air-Injector: the discharge direction is adjusted infinitely variably and automatically according to the respective operating condition and the existing temperatures (heating/cooling).

## Operation

Operating panel with LCD display, installed in the door of the zone control panel for visualisation and control of all Hoval indoor climate units registered on the bus

## **Options for operation**

- Operating of the units via building management system via standardised interfaces:
  - BACnet
  - Modbus IP
  - Modbus RTU

## Alarms, protection

- Central alarm management with registration of all alarms (timestamp, priority, status) in an alarm list and alarm memory of the last 50 alarms; forwarding via e-mail can be set in the parameters.
- If there is a failure of communication, bus stations, sensor systems or supply media, each part of the system transitions to a protection mode which safeguards operation.
- A maintenance mode implemented in the control algorithm for testing all physical data points and alarms guarantees high reliability.
- Pre-programmed data points retrievable via logger function for 1 year

## Options for the zone control panel

- Additional room temperature sensors (max. 3)
- Combination sensor room air quality, temperature and humidity
- Signal for external extract air fan



## TopVent<sup>®</sup> MH

Supply air units for ventilating and heating spaces up to 25 m in height with central heat supply

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2	2 Construction and operation				 					46
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# 1 Use

## 1.1 Intended use

TopVent<sup>®</sup> MH units are supply air units for ventilating and heating spaces up to 25 m in height with central heat supply. They have the following functions:

- Heating (with connection to a hot water supply)
- Fresh air supply
- Mixed air operation
- Recirculation operation
- Air distribution and destratification with adjustable Air-Injector
- Air filtration

The TopVent<sup>®</sup> MH unit complies with all the requirements of the Ecodesign Directive 2009/125/EC relating to environmentally friendly design of energy-related products. It is a system of the 'fan coil unit' type, provided for in Commission Regulation (EU) 2016/2281.

The Hoval TopTronic<sup>®</sup> C integrated control system ensures energy-efficient, demand-based operation of Hoval indoor climate systems.

Intended use also includes compliance with the operating instructions. Any usage over and above this use is considered to be not as intended. The manufacturer can accept no liability for damage resulting from improper use.

## 1.2 User group

The units are only allowed to be installed, operated and maintained by authorised and instructed personnel who are well acquainted with the units and are informed about possible dangers.

# 2 Construction and operation

## 2.1 Construction

- The TopVent<sup>®</sup> MH unit consists of the following components: Fan unit:
  - Diagonal fan with energy-saving EC motor, maintenancefree and infinitely variable
- Heating section:
- Contains the heating coil for heating the supply air with hot water
- Air-Injector:

The Air-Injector is a patented, infinitely variable vortex air distributor for the draught-free introduction of air into the hall under changing operating conditions.

- Filter box:
  - Contains 2 ISO Coarse 60 % bag filters (G4), easily accessible behind the sliding door
- Mixed air box:

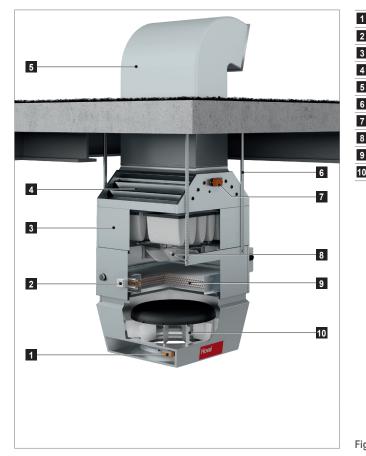
Contains fresh air damper and recirculation damper linked to move in opposite directions and actuator with spring return

As part of the TopTronic<sup>®</sup> C control system, the unit control box is an integral component.



1	Mixed air box
2	Filter box
3	Fan unit
4	Unit control box
5	Heating section
6	Air-Injector

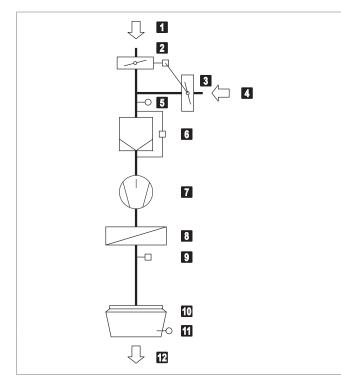
Fig. E1: TopVent® MH components



1	Actuator Air-Injector
2	Frost controller
3	Filter box
4	Mixed air box
5	Fresh air duct (field-supplied)
6	Suspension set
7	Fresh air damper actuator
8	Fan
9	Heating coil
10	Air-Injector

Fig. E2: TopVent<sup>®</sup> MH construction

## 2.2 Function diagram



1	Fresh air
2	Fresh air damper with actuator
3	Recirculation damper (opposed to the fresh air damper)
4	Extract air
5	Mixed air temperature sensor
6	Air filter with differential pressure switch
7	Fan
8	Heating coil
9	Frost controller
10	Air-Injector with actuator
11	Supply air temperature sensor
12	Supply air

Ε

## 2.3 Operating modes

The TopVent® MH operates in the following modes:

- Supply air speed 2
- Supply air speed 1
- Recirculation
- Recirculation speed 1
- Standby

The TopTronic<sup>®</sup> C control system regulates these operating modes automatically for each control zone in accordance with the specifications in the calendar. The following points also apply:

- The operating mode of a control zone can be switched over manually.
- Each TopVent<sup>®</sup> MH unit can operate individually in a local operating mode: Off, Supply air speed 2, Supply air speed 1, Recirculation, Recirculation speed 1.

Code	Operating mode	Description
SA2	<b>Supply air speed 2</b> The fan runs at speed 2 (high air flow rate). The room temperature set value day is active. The unit blows fresh air into the room. The control of the fresh air ratio can be selected:	
	Fixed fresh air ratio: The unit operates continuously with the set fresh air ratio. The system controls the heating according to the heating demand.	Fanspeed 2         Fresh air damper10 % open 1)         Heating0-100 % 2)         1) Percentage is adjustable         2) Depending on heat demand
	<ul> <li>Variable fresh air ratio:</li> <li>The system regulates the fresh air ratio depending on the temperature. The set fresh air ratio serves as a minimum value. If the temperature conditions permit, more fresh air is brought into the room and used for free heating or free cooling. Only when this potential is fully utilised is the heating switched on via the coil if required.</li> <li>If a combination sensor for room air is installed (option), the system additionally controls the fresh air ratio depending on the air quality.</li> <li>If there is no heat demand, the fresh air damper is opened 100% if the indoor air quality is too poor.</li> <li>When the setpoint value for the CO<sub>2</sub> or VOC content of the room air is reached, the fresh air damper closes again to the set minimum value.</li> </ul>	Fanspeed 2 Fresh air damper MIN-100 % open <sup>1</sup> ) Heating0-100 % <sup>2</sup> ) <sup>1)</sup> A minimum value can be set <sup>2)</sup> Depending on heat demand
	Notice In order to save heating energy, the unit only operates with the set minimum fresh air rate when heat is required.	
SA1	Supply air speed 1 The same as SA2, but the fan operates at speed 1 (low air flow rate)	Fanspeed 1           Fresh air damperMIN-100 % open <sup>1)</sup> Heating0-100 % <sup>1)</sup> Fixed or variable (see above)

Code	Operating mode		Description
REC	<b>Recirculation</b> On/off-operation: If heating is required, the unit draws in room air, heats it and blows it back into the room. The room temperature set value day is active.	2.5772 2.5772	Fan speed 1/2 <sup>1)</sup> Fresh air damper closed Heating on <sup>1)</sup>
DES	Destratification: To avoid heat build-up under the ceiling, it may be appropriate to switch on the fan when there is no heat demand (either in permanent operation or in on/off operation depending on the temperature stratification, as desired).	_	Fanspeed 2 Fresh air damperclosed Heatingoff
REC1	<b>Recirculation speed 1</b> The same as REC, but the unit operates only at speed 1 (low air flow rate)	2.3112	Fanspeed 1 Fresh air damperclosed Heatingon <sup>1)</sup>
DES	<ul> <li>Destratification: The same as for REC, but the unit operates only at speed 1</li> </ul>		Fanspeed 1 Fresh air damperclosed Heatingoff
ST	Standby The unit is ready for operation. The following operating modes are activated if required:		
CPR	Cooling protection: If the room temperature drops below the set value for cooling protection, the unit heats up the room in recirculation operation.		Fanspeed 2 Fresh air damperclosed Heatingon
NCS	Night cooling: If the room temperature exceeds the set value for night cooling and the current fresh air temperature permits it, the unit blows cool fresh air into the room and extracts warmer room air.		Fanspeed 2 Fresh air damperopen Heatingoff
L_OFF	<b>Off</b> (local operating mode) The unit is switched off. Frost protection for the unit remains active.		Fanoff Fresh air damperclosed Heatingoff
-	<b>Forced heating</b> The unit draws in room air, warms it and blows it back into the room. Forced heating can be activated and set as required by the Hoval service technician. For example, it is suitable for heating the hall before taking the control system into operation or if the controller fails during the heating period.	Casting Casting	Fan speed 2 <sup>(1)</sup> Fresh air damper closed <sup>(1)</sup> Heating on <sup>(1)</sup> <sup>(1)</sup> Adjustable by the Hoval service technician

Table E1: TopVent® MH operating modes

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# 3 Technical data

## 3.1 Type code

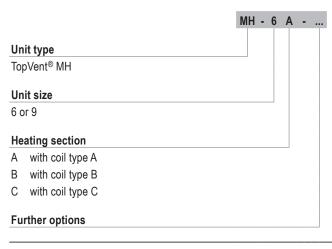


Table E2: TopVent® MH type code

## 3.4 Air flow rate

Unit type		MH-6	MH-9
Nominal air flow rate	m³/h	6000	9000
Floor area covered	m²	537	946

Table E5: TopVent® MH air flow rate

## 3.5 Sound level

Unit type			MH-6C	MH-9C
Sound pressure level (at a distance of	5 m) <sup>1)</sup>	dB(A)	58	60
Total sound power level		dB(A)	80	82
Octave sound power level	63 Hz	dB	57	62
	125 Hz	dB	61	66
	250 Hz	dB	67	71
	500 Hz	dB	72	74
	1000 Hz	dB	76	77
	2000 Hz	dB	73	76
	4000 Hz	dB	67	71
	8000 Hz	dB	59	64
1) with a hemispherical radiation pattern in a low-r	eflection roor	n		

Table E6: TopVent® MH sound level

## 3.2 Application limits

Extract air temperature	max.	°C	50
Moisture content of extract air	max.	g/kg	15
Supply air temperature	max.	°C	60
Temperature of the heating medium <sup>1)</sup>	max.	°C	90
Pressure of the heating medium	max.	kPa	800
<ul> <li>The units cannot be used in:</li> <li>Damp locations</li> <li>Places with a corrosive or aggressive e</li> <li>Spaces with a large amount of dust</li> <li>Areas where there is danger of explosion</li> </ul>			
1) Design for higher temperatures on request			

Table E3: TopVent<sup>®</sup> MH application limits

## 3.3 Electrical connection

Unit type		MH-6	MH-9
Supply voltage	V AC	3 × 400	3 × 400
Permitted voltage tolerance	%	± 5	± 5
Frequency	Hz	50	50
Connected load	kW	1.5	2.1
Current consumption max.	A	2.9	4.0
Series fuse	A	13	13
Protection rating	-	IP 54	IP 54

Table E4: TopVent® MH electrical connection

## 3.6 Heat output

Heating medium temperature			80/60 °C					60/40 °C					
0.	<b>-</b>		t <sub>F</sub>	Q	H <sub>max</sub>	ts	Δp <sub>w</sub>	m <sub>w</sub>	Q	H <sub>max</sub>	ts	$\Delta p_W$	m <sub>w</sub>
Size	Тур	be	°C	kW	m	°C	kPa	l/h	kW	m	°C	kPa	l/h
			- 5	33.1	14.4	33.9	7	1424	19.1	18.8	27.0	2	820
	A	1	-15	33.8	14.7	33.2	8	1451	19.7	19.5	26.3	3	848
MH-6			- 5	47.5	12.1	41.0	13	2040	27.4	15.7	31.1	4	1177
	B	5	-15	48.4	12.2	40.5	14	2079	28.3	16.1	30.5	5	1216
		-	- 5	76.8	9.7	55.5	18	3297	45.7	12.3	40.1	7	1965
	С	,	-15	78.2	9.7	55.2	19	3358	47.2	12.4	39.9	7	2026
			- 5	56.1	14.4	36.0	8	2409	32.3	18.8	28.2	3	1387
	A	1	-15	57.1	14.6	35.4	8	2455	33.4	19.4	27.5	3	1433
MH-9	_		- 5	71.9	12.8	41.2	12	3090	41.3	16.7	31.1	4	1775
IVI II-9	B		-15	73.3	12.9	40.7	13	3149	42.7	17.0	30.6	4	1834
		С	- 5	119.0	10.1	56.8	18	5113	71.0	12.9	40.9	7	3050
	C		-15	121.2	10.1	56.5	19	5208	73.2	12.9	40.7	7	3145
Legend:	Туре	=	Type of coil			t <sub>s</sub> = 5	Supply air temp	erature					
	t <sub>F</sub>	=	Fresh air tempe	temperature $\Delta p_W$ = Water pressure drop									
	Q	=	Heat output	put m <sub>W</sub> = Water quantity									
	H <sub>max</sub>	=	Maximum mour	nting height									
Reference:	Rooi	m a	ir 18 °C, extract	air 20 °C / 20	% rel. humidit	y							
	Fres												

Table E7: TopVent® MH heat output

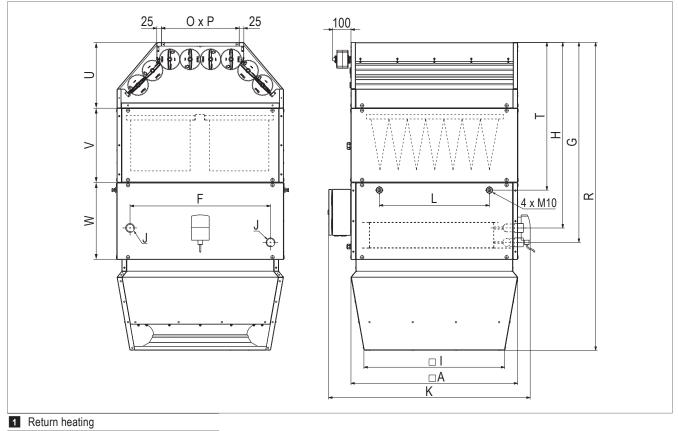
## 3.7 Product information according to ErP

Madal	TopVent <sup>®</sup> MH						
Model	6 A	6B	6C	9 A	9B	9C	Unit
Cooling capacity (sensible) (P <sub>rated,c</sub> )	-	_	-	_	-	-	kW
Cooling capacity (latent) (P <sub>rated,c</sub> )	-	-	-	_	-	-	kW
Heating capacity (P <sub>rated,h</sub> )	13.2	18.9	29.8	22.6	28.5	46.2	kW
Total electric power input (P <sub>elec</sub> )	0.9	1.05	1.29	1.37	1.49	1.91	kW
Sound power level (L <sub>WA</sub> )	75	77	80	77	78	82	dB
Contact details	Hoval Aktiengesellschaft Austrasse 70, 9490 Vaduz, Liechtenstein www.hoval.com						

Table E8: Product information according to Commission Regulation (EU) 2016/2281, Table 13

Ε

## 3.8 Dimensions and weights



2 Flow heating

Fig. E4: TopVent® MH dimensional drawing

Unit size			MH-6			MH-9		
Coil type		Α	В	С	Α	В	С	
A	mm		900			1100		
F	mm		758			882		
G	mm		1077			1127		
Н	mm		999			1049		
I	mm		760		935			
К	mm	1089		1289				
L	mm		594			846	846	
O × P	mm		420 × 850	)	5	500 × 1050		
R	mm		1660		1810			
Т	mm		795			800		
U	mm		355			360	60	
V	mm		400			400		
W	mm	415		415 480				
J	"	Rp 1¼ (internal)		Rp 1 <sup>1</sup> / <sub>2</sub> (internal)				
Water content of heating coil	I	4.6	4.6	7.9	7.4	7.4	12.4	
Weight	kg	165	165	172	226	226	237	

Table E9: TopVent® MH dimensions and weights

Hoval

# 4 Specification texts

## 4.1 TopVent® MH

Supply air unit for heating rooms up to 25 m in height with central heat supply; equipped with highly efficient air distributor.

The unit consists of the following components:

- Fan unit
- Heating section
- Air-Injector
- Filter box
- Mixed air box
- Unit control box
- Optional components

The TopVent<sup>®</sup> MH unit complies with all the requirements of the Ecodesign Directive 2009/125/EC relating to environmentally friendly design of energy-related products. It is a system of the 'fan coil unit' type, provided for in Commission Regulation (EU) 2016/2281.

#### Fan unit

Consisting of maintenance-free, direct-drive axial fan with high-efficiency EC motor and balanced rotating wheel with aerodynamically shaped blades and serrated trailing edge (integrated in the heating section).

#### Heating section

Housing made of magnesium zinc sheet, air-tight, flame retardant, hygienic and easy to maintain because of ageing-resistant, silicone-free sealing materials. The heating section contains:

The highly efficient heating coil consisting of seamless copper pipes with pressed-on, optimised and profiled aluminium fins and manifolds made of copper; for connection to the hot water supply

### Air-Injector

Housing made of magnesium zinc sheet, air-tight, flame retardant, hygienic and easy to maintain because of ageing-resistant, silicone-free sealing materials, with:

- Vortex air distributor with concentric outlet nozzle, adjustable vanes and integrated absorber hood
- Actuator for infinitely variable adjustment of the air distribution from vertical to horizontal
  - for draught-free air distribution in the hall under changing operating conditions
  - for the rapid and large-area reduction of temperature stratification in the room through induction of secondary air and strong mixing of the room air with supply air
- Supply air temperature sensor

## Filter box

Housing made of magnesium zinc sheet, internally insulated with closed-cell polyethylene foam, with 2 ISO coarse 60% bag filters (G4), with differential pressure switch for filter monitoring, factory-wired to the circuit board in the unit control box.

#### Mixed air box

Housing made of magnesium zinc sheet, internally insulated with closed-cell polyethylene foam, with fresh air damper and recirculation damper linked to move in opposite directions; includes actuator with spring return, factory-wired to the circuit board in the unit control box.

#### Unit control box

Control box fitted at the side of the unit for connection of the power supply and housing the control components that facilitate energy-optimised operation, controlled by the control system TopTronic<sup>®</sup> C. Housing made of coated sheet steel (light grey RAL 7035), protection rating IP 54. The following components are installed:

- Isolation switch
- Circuit board with all required electrical components, unit controller (clipped on) as well as connection terminals for the following external connections:
  - Heating valve
  - Heating pump
  - Return temperature sensor
  - Forced off

The circuit board is fitted with push-in terminals facilitating easy installation of the connection cables. All components in the unit control box as well as sensors and actuators in the unit are fully factory-wired.

Power supply and bus connection to be installed on site.

#### Options for the unit

## Suspension set

For ceiling installation of the unit consisting of 4 pairs U-profiles made of magnesium zinc sheet, height-adjustable to 1300 mm.

#### Standard paint finish

Exterior painting in Hoval red (RAL 3000), including optional components and suspension set.

#### Paint finish as desired

Exterior painting of the unit in choice of RAL colour, including optional components and suspension set.

#### Acoustic cowl

Consisting of an absorber hood of large volume, insertion attenuation 4 dB.

## Hydraulic assembly diverting system

Prefabricated assembly for hydraulic diverting system, consisting of mixing valve, regulating valve, ball valve, automatic air vent and screw connections for connection to the unit and to the distributor circuit; mixing valve with plug-in connection, sized for the coil in the unit and the Hoval TopTronic<sup>®</sup> C control system.

#### Mixing valve

Mixing valve with modulating rotary actuator and plug-in connection, sized for the coil in the unit.

Pump control for mixing or injection system:

Electrical components for controlling a mixing or injection circuit in the load circuit, factory-installed in the unit control box.

### Return temperature sensor

Temperature sensor for monitoring the heating medium.

## 4.2 TopTronic<sup>®</sup> C – System control

Zone-based control system for the energy-optimised operation of decentralised Hoval indoor climate systems. Maximum system size per system bus: 64 control zones with up to 10 supply and extract air handling units or supply air handling units and 10 recirculation air handling units each.

## Zone allocation

Configured in advance for the customer at the factory:

Room designation Unit type

Zone 1:	 
Zone 2:	 

. . .

## System structure

- Zone control panel made of coated sheet steel (light grey RAL 7035), ... x ... x ... mm, with:
  - System operator terminal
  - Fresh air temperature sensor
  - 1 zone controller and 1 room temperature sensor per zone (expandable to up to 4 room temperature sensors per zone)
  - Safety relay
  - Electrical cabinet internally pre-wired, all components routed to terminals
- Zone bus: as serial bus for communication with all controllers in one control zone, with robust bus protocol via shielded, twisted bus cable (provided by the client)
- Unit controller: installed in the particular indoor climate unit, works autonomously according to the specifications of the zone controller
- Heating/cooling demand per zone with feedback monitoring

### Functions, standard

- Zone-based autonomous room control. Temperature and ventilation control separately adjustable for each zone
- Room temperature control via room-supply air cascade by means of energy-optimised double sequence control with priority circuit for energy recovery (supply and extract air handling units)
- Intelligent automatic heating to reach the desired room temperature at the switching time
- 5 adjustable room temperature set values per zone:
  - Cooling protection (lower setpoint in standby)
  - Overheating protection (upper setpoint in standby)
  - Room set value winter
  - Room set value summer
  - Night cooling set value (free cooling) (supply and extract air handling units)
- Destratification mode for even temperature distribution

- Main operating modes of supply and extract air handling units:
  - VE .... Ventilation, infinitely variably adjustment
  - AQ.... Air quality, automatic control with Hoval combination sensor (option), optional reference variable:
    - CO<sub>2</sub> or VOC
    - Air humidity (optimised dehumidification mode)
  - REC . Recirculation, infinitely variably adjustment
  - DES. Destratification
  - EA .... Exhaust air, infinitely variably adjustment
  - SA .... Supply air, infinitely variably adjustment
  - ST .... Standby
- Main operating modes of supply air units:
  - REC . Recirculation, infinitely variably adjustment DES.. Destratification
  - DES. Destrauncation
  - SA .... Supply air, infinitely variably adjustment With Hoval combination sensor (option) also demand-driven control of the fresh air ratio, optional reference variable CO<sub>2</sub> or VOC
  - ST .... Standby
- Main operating modes of recirculated air units: REC . Recirculation, infinitely variably adjustment DES.. Destratification ST .... Standby
- Forced heating (construction site heating) can be activated on each device before completion of the overall system (activation by Hoval service technician)
- Control of draught-free air distribution with the Hoval Air-Injector: the discharge direction is adjusted infinitely variably and automatically according to the respective operating condition and the existing temperatures (heating/cooling).

## Operation

TopTronic<sup>®</sup> C-ST system operator terminal: touch panel for visualisation and control of all Hoval indoor climate units registered on the bus

## **Options for operation**

- Hoval C-SSR operating software, for visualisation on customer's PC
- TopTronic<sup>®</sup> C-ZT as zone operator terminal: for simple on-site operation of a control zone
- Manual operating selector switches
- Manual operating selector buttons
- Operating of the units via building management system via standardised interfaces:
  - BACnet
  - Modbus IP
  - Modbus RTU

#### Alarms, protection

- Central alarm management with registration of all alarms (timestamp, priority, status) in an alarm list and alarm memory of the last 50 alarms; forwarding via e-mail can be set in the parameters.
- If there is a failure of communication, bus stations, sensor systems or supply media, each part of the system transitions to a protection mode which safeguards operation.
- A maintenance mode implemented in the control algorithm for testing all physical data points and alarms guarantees high reliability.
- Pre-programmed data points retrievable via logger function for 1 year

#### Options for the zone control panel

- Alarm lamp
- Socket

#### Per zone:

- The change-over between heating and cooling can be either automatic or manual
  - Cooling lock switch for automatic changeover
    Heating/cooling switch for manual changeover
- Additional room temperature sensors (max. 3)
- Combination sensor room air quality, temperature and humidity
- Combination sensor fresh air temperature and humidity
- Transfer of actual values and setpoints from external systems (0...10 V; 4 - 20 mA)
- Load shedding input
- Signal for external extract air fan
- Operating selector switches on terminal
- Operating selector button on terminal
- Control of distributor pump, incl. power supply

### Power distribution:

- Circuit breakers and output terminals for Hoval indoor climate units
- Safety relay (4-pin)

Ε

## 4.3 TopTronic<sup>®</sup> C – System control for TopVent<sup>®</sup> C-SYS

Control system for the energy-optimised operation of decentralised Hoval indoor climate systems. Maximum system size per system bus: 1 control zone with up to 6 supply air handling units and 10 recirculation air handling units.

## System structure

- Zone control panel, designed as compact cabinet for wall installation, made of coated sheet steel (light grey RAL 7035), 380 × 300 × 210 mm, with:
  - Operating panel
  - Zone controller
  - Fresh air temperature sensor
  - 1 Room temperature sensor (expandable to up to 4 room temperature sensors)
  - Safety relay
  - Electrical cabinet internally pre-wired
- Zone bus: as serial bus for communication with all controllers in the control zone, with robust bus protocol via shielded, twisted bus cable (provided by the client)
- Unit controller: installed in the particular indoor climate unit, works autonomously according to the specifications of the zone controller
- Circuit board with external connections for:
  - Power supply
  - Zone bus
  - Room temperature sensors (max. 4)
  - Fresh air temperature sensor
  - Combination sensor room air quality, temperature and humidity
  - Collective alarm
  - Forced off
  - Heating demand
  - Setpoint heating demand
  - Fault heat supply
  - Cooling demand
  - Fault cold supply
  - External enabling heating/cooling (for automatic changeover)
  - External setting heating/cooling (for manual changeover)
  - Changeover valves heating/cooling
  - External setpoint fresh air ratio
  - Operating selector switch on terminal (digital)
  - Operating selector button on terminal

## Functions, standard

- Room temperature control via sequential control of the coils
- Intelligent automatic heating to reach the desired room temperature at the switching time
- 4 adjustable room temperature set values per zone:
  - Cooling protection (lower setpoint in standby)
  - Overheating protection (upper setpoint in standby)
  - Room set value winter
  - Room set value summer

- Destratification mode for even temperature distribution
- Main operating modes of supply air units:
- REC . Recirculation, infinitely variably adjustment DES.. Destratification
- SA .... Supply air, infinitely variably adjustment With Hoval combination sensor (option) also demand-driven control of the fresh air ratio, optional reference variable CO<sub>2</sub> or VOC
- ST .... Standby
- Main operating modes of recirculated air units: REC . Recirculation, infinitely variably adjustment DES.. Destratification
  - ST .... Standby
- Forced heating (construction site heating) can be activated on each device before completion of the overall system (activation by Hoval service technician)
- Control of draught-free air distribution with the Hoval Air-Injector: the discharge direction is adjusted infinitely variably and automatically according to the respective operating condition and the existing temperatures (heating/cooling).

## Operation

Operating panel with LCD display, installed in the door of the zone control panel for visualisation and control of all Hoval indoor climate units registered on the bus

## **Options for operation**

- Operating of the units via building management system via standardised interfaces:
  - BACnet
  - Modbus IP
  - Modbus RTU

## Alarms, protection

- Central alarm management with registration of all alarms (timestamp, priority, status) in an alarm list and alarm memory of the last 50 alarms; forwarding via e-mail can be set in the parameters.
- If there is a failure of communication, bus stations, sensor systems or supply media, each part of the system transitions to a protection mode which safeguards operation.
- A maintenance mode implemented in the control algorithm for testing all physical data points and alarms guarantees high reliability.
- Pre-programmed data points retrievable via logger function for 1 year

## Options for the zone control panel

- Additional room temperature sensors (max. 3)
- Combination sensor room air quality, temperature and humidity
- Signal for external extract air fan



## TopVent<sup>®</sup> MC

Supply air units for ventilating, heating and cooling spaces up to 25 m in height with central heat and cold supply (2-pipe-system)

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# 1 Use

## 1.1 Intended use

TopVent<sup>®</sup> MC units are supply air units for ventilating, heating and cooling spaces up to 25 m in height with central heat and cold supply. They have the following functions:

- Heating (with connection to a hot water supply)
- Cooling (with connection to a water chiller)
- Fresh air supply
- Mixed air operation
- Recirculation operation
- Air distribution and destratification with adjustable Air-Injector
- Air filtration

The TopVent<sup>®</sup> MC unit complies with all the requirements of the Ecodesign Directive 2009/125/EC relating to environmentally friendly design of energy-related products. It is a system of the 'fan coil unit' type, provided for in Commission Regulation (EU) 2016/2281.

The Hoval TopTronic<sup>®</sup> C integrated control system ensures energy-efficient, demand-based operation of Hoval indoor climate systems.

Intended use also includes compliance with the operating instructions. Any usage over and above this use is considered to be not as intended. The manufacturer can accept no liability for damage resulting from improper use.

## 1.2 User group

The units are only allowed to be installed, operated and maintained by authorised and instructed personnel who are well acquainted with the units and are informed about possible dangers.

# 2 Construction and operation

## 2.1 Construction

- The TopVent<sup>®</sup> MC unit consists of the following components: Fan unit:
  - Diagonal fan with energy-saving EC motor, maintenancefree and infinitely variable
- Heating/cooling section:

Contains the heating/cooling coil for heating and cooling the supply air with hot water or cold water and the condensate separator for the condensate generated

Air-Injector:

The Air-Injector is a patented, infinitely variable vortex air distributor for the draught-free introduction of air into the hall under changing operating conditions.

- Filter box:
  - Contains 2 ISO Coarse 60 % bag filters (G4), easily accessible behind the sliding door
- Mixed air box:

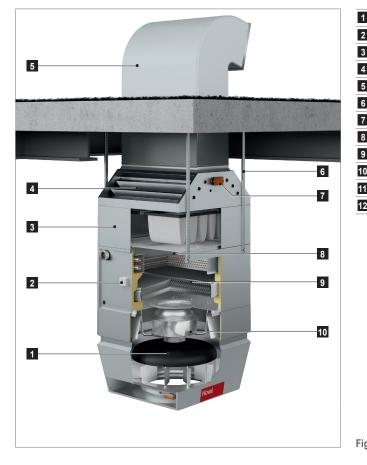
Contains fresh air damper and recirculation damper linked to move in opposite directions and actuator with spring return

As part of the TopTronic<sup>®</sup> C control system, the unit control box is an integral component.



1	Mixed air box
2	Filter box
3	Heating/cooling section
4	Unit control box
5	Fan unit
6	Air-Injector

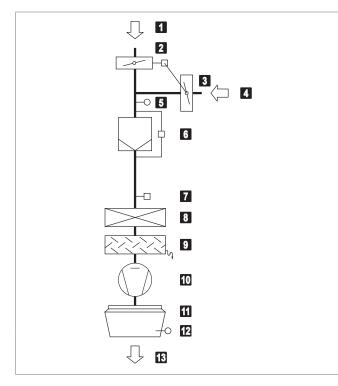
Fig. F1: TopVent® MC components



1	Actuator Air-Injector
2	Condensate connection
3	Frost controller
4	Filter box
5	Mixed air box
6	Fresh air duct (field-supplied)
7	Suspension set
3	Fresh air damper actuator
9	Heating/cooling coil
0	Condensate separator
1	Fan
2	Air-Injector

Fig. F2: TopVent® MC construction

## 2.2 Function diagram



1	Fresh air
2	Fresh air damper with actuator
3	Recirculation damper (opposed to the
	fresh air damper)
4	Extract air
5	Mixed air temperature sensor
6	Air filter with differential pressure switch
7	Frost controller
8	Heating/cooling coil
9	Condensate separator
10	Fan
11	Air-Injector with actuator
12	Supply air temperature sensor
13	Supply air

F

## 2.3 Operating modes

The TopVent® MC has the following operating modes:

- Supply air speed 2
- Supply air speed 1
- Recirculation
- Recirculation speed 1
- Standby

The TopTronic<sup>®</sup> C control system regulates these operating modes automatically for each control zone in accordance with the specifications in the calendar. The following points also apply:

- The operating mode of a control zone can be switched over manually.
- Each TopVent<sup>®</sup> MC unit can operate individually in a local operating mode: Off, Supply air speed 2, Supply air speed 1, Recirculation, Recirculation speed 1.

Code	Operating mode		Description
SA2	<b>Supply air speed 2</b> The fan runs at speed 2 (high air flow rate). The room temperature set value day is active. The unit blows fresh air into the room. The control of the fresh air ratio can be selected:		
	Fixed fresh air ratio: The unit operates continuously with the set fresh air ratio. The system controls the heating/cooling according to the heating/ cooling demand.	2.312 2.312	Fanspeed 2         Fresh air damper
	<ul> <li>Variable fresh air ratio:</li> <li>The system regulates the fresh air ratio depending on the temperature. The set fresh air ratio serves as a minimum value. If the temperature conditions permit, more fresh air is brought into the room and used for free heating or free cooling. Only when this potential is fully utilised is the heating/cooling switched on via the coil if required.</li> <li>If a combination sensor for room air is installed (option), the system additionally controls the fresh air ratio depending on the air quality.</li> <li>If there is no heat demand, the fresh air damper is opened 100% if the indoor air quality is too poor.</li> <li>When the setpoint value for the CO<sub>2</sub> or VOC content of the room air is reached, the fresh air damper closes again to the set minimum value.</li> </ul>		Fanspeed 2 Fresh air damper MIN-100 % open <sup>1</sup> ) Heating/cooling0-100 % <sup>2</sup> ) <sup>1)</sup> A minimum value can be set <sup>2)</sup> Depending on heat or cool demand
	Notice In order to save heating energy, the unit only operates with the set minimum fresh air rate when heat is required.		
SA1	Supply air speed 1 The same as SA2, but the fan operates at speed 1 (low air flow rate)		Fan speed 1 Fresh air damper MIN-100 % open <sup>1)</sup> Heating/cooling 0-100 % <sup>1)</sup> Fixed or variable (see above)
		-	

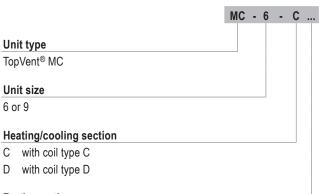
Code	Operating mode		Description
REC	<b>Recirculation</b> On/Off operation: during heat or cool demand, the unit draws in room air, heats or cools it and blows it back into the room. The room temperature set value day is active.		Fan speed 1/2 <sup>1</sup> ) Fresh air damper closed Heating/cooling on <sup>1</sup> ) <sup>1</sup> ) Depending on heat or cool demand
DES	Destratification: To avoid heat build-up under the ceiling, it may be appropriate to switch on the fan when there is no heat or cool demand (either in permanent operation or in on/off operation depending on the temperature stratification, as desired).		Fanspeed 2 Fresh air damperclosed Heating/coolingoff
REC1	<b>Recirculation speed 1</b> The same as REC, but the unit operates only at speed 1 (low air flow rate)	2.212	Fanspeed 1 Fresh air damperclosed Heating/coolingon <sup>1</sup> )
DES	Destratification: The same as for REC, but the unit operates only at speed 1	-	Fanspeed 1 Fresh air damperclosed Heating/coolingoff
ST	Standby The unit is ready for operation. The following operating modes are activated if required:	P.35727	
CPR	<ul> <li>Cooling protection:</li> <li>If the room temperature drops below the set value for cooling protection, the unit heats up the room in recirculation operation.</li> </ul>		Fanspeed 2 Fresh air damperclosed Heatingon
OPR	<ul> <li>Overheating protection: If the room temperature rises above the set value for over- heating protection, the unit cools down the room in recirculation operation.</li> </ul>		Fanspeed 2 Fresh air damperclosed Coolingon
NCS	Night cooling: If the room temperature exceeds the set value for night cooling and the current fresh air temperature permits it, the unit blows cool fresh air into the room and extracts warmer room air.		Fanspeed 2 Fresh air damperopen Heating/coolingoff
L_OFF	<b>Off</b> (local operating mode) The unit is switched off. Frost protection for the unit remains active.		Fanoff Fresh air damperclosed Heating/coolingoff
-	<b>Forced heating</b> The unit draws in room air, warms it and blows it back into the room. Forced heating can be activated and set as required by the Hoval service technician. For example, it is suitable for heating the hall before taking the control system into operation or if the controller fails during the heating period.		Fanspeed 2 <sup>-1)</sup> Fresh air damperclosed <sup>1)</sup> Heatingon <sup>-1)</sup>

Table F1: TopVent® MC operating modes

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# 3 Technical data

## 3.1 Type code



## **Further options**

Table F2: TopVent® MC type code

## 3.2 Application limits

Extract air temperature		max.	°C	50
Moisture content of extra	act air	max.	g/kg	15
Supply air temperature		max.	°C	60
Temperature of the heat	ing medium <sup>1)</sup>	max.	°C	90
Pressure of the heating	medium	max.	kPa	800
Air flow rate	Size 6: Size 9:	min. min.	m³/h m³/h	3100 5000
Condensate quantity	Size 6: Size 9:	max. max.	kg/h kg/h	90 150
The units cannot be use	d in:			

Damp locations

- Places with a corrosive or aggressive environment
- Spaces with a large amount of dust
- Areas where there is danger of explosion

<sup>1)</sup> Design for higher temperatures on request

Table F3: TopVent® MC application limits

## 3.3 Electrical connection

Unit type		MC-6	MC-9
Supply voltage	V AC	3 × 400	3 × 400
Permitted voltage tolerance	%	± 5	± 5
Frequency	Hz	50	50
Connected load	kW	3.6	3.6
Current consumption max.	A	5.9	5.9
Series fuse	Α	13	13
Protection rating	-	IP 54	IP 54

Table F4: TopVent® MC electrical connection

## 3.4 Air flow rate

Unit type		MC-6	MC-9
Nominal air flow rate	m³/h	6000	9000
Floor area covered	m²	537	946

Table F5: TopVent® MC air flow rate

## 3.5 Sound level

Unit type			MC-6-C	MC-9-C
Sound pressure level (at a distance of	dB(A)	52	59	
Total sound power level	dB(A)	74	81	
Octave sound power level	63 Hz	dB	42	49
	125 Hz	dB	60	67
	250 Hz	dB	63	70
	500 Hz	dB	66	73
	1000 Hz	dB	68	75
	2000 Hz	dB	68	75
	4000 Hz	dB	67	74
	8000 Hz	dB	62	68

Table F6: TopVent® MC sound level

## 3.6 Heat output

Heating medium temperature			80/60 °C					60/40 °C				
Size	Turne	t <sub>F</sub>	Q	H <sub>max</sub>	ts	$\Delta p_W$	m <sub>w</sub>	Q	H <sub>max</sub>	ts	$\Delta \mathbf{p}_{\mathbf{W}}$	m <sub>w</sub>
	Туре	°C	kW	m	°C	kPa	l/h	kW	m	°C	kPa	l/h
MC-6	•	- 5	76.8	9.7	55.5	18	3297	45.7	12.3	40.1	7	1965
	С	-15	78.2	9.7	55.2	19	3358	47.2	12.4	39.9	7	2026
	•	- 5	119.0	10.1	56.8	18	5113	71.0	12.9	40.9	7	3050
MC-9	C	-15	121.2	10.1	56.5	19	5208	73.2	12.9	40.7	7	3145
		- 5	142.0	9.3	64.4	15	6101	86.7	11.7	46.1	6	3725
		-15	144.6	9.4	64.2	15	6212	89.3	11.7	46.0	6	3837
Legend:	Type = T	ype of coil			t <sub>s</sub> = S	supply air temp	erature					
	t <sub>F</sub> = F	resh air tempe	erature		$\Delta p_W = V$	Vater pressure	drop					
	Q = H	leat output			m <sub>w</sub> = V	Vater quantity						
	H <sub>max</sub> = N	/laximum mour	nting height									
Reference:	Room air	18 °C, extract	air 20 °C / 20	% rel. humidity	y							
	■ Fresh air ratio 10 %											

Table F7: TopVent® MC heat output

# 3.7 Cooling capacity

Cooling medium temperature					6/12 °C					8/14 °C					
0.	-	t <sub>F</sub>	RH <sub>F</sub>	Q <sub>sen</sub>	Q <sub>tot</sub>	ts	∆p <sub>w</sub>	m <sub>w</sub>	mc	<b>Q</b> <sub>sen</sub>	Q <sub>tot</sub>	ts	∆p <sub>w</sub>	mw	m <sub>c</sub>
Size	Туре	°C	%	kW	kW	°C	kPa	l/h	kg/h	kW	kW	°C	kPa	l/h	kg/h
		00	40	21.0	21.0	14.0	16	3000	0.0	18.5	18.5	15.2	13	2649	0.0
MC-6	•	28	60	20.7	20.7	14.2	16	2961	0.0	18.2	18.2	15.4	12	2609	0.0
INIC-0	С		40	25.7	32.3	15.7	39	4630	9.7	23.3	26.1	16.9	25	3734	4.1
		32	60	25.4	34.1	15.8	43	4884	12.7	23.0	27.8	17.0	29	3988	7.1
		00	40	32.2	32.2	13.8	16	4614	0.0	28.4	28.4	15.0	12	4064	0.0
	•	28	60	31.8	31.8	13.9	16	4554	0.0	28.0	28.0	15.2	12	4004	0.0
	С		40	39.7	51.9	15.3	41	7432	18.0	35.8	35.8	16.6	20	5131	0.0
		32	60	39.3	54.7	15.4	46	7829	22.7	35.4	38.1	16.7	22	5459	4.0
MC-9		28 D	40	38.1	38.1	11.8	13	5451	0.0	33.2	33.2	13.4	10	4756	0.0
	-		60	37.7	37.8	12.0	13	5409	0.1	32.9	32.9	13.6	10	4706	0.0
	D		40	47.4	64.8	12.7	39	9285	25.6	42.6	53.3	14.3	26	7626	15.7
	32	32	60	47.1	68.3	12.9	43	9785	31.2	42.2	56.7	14.5	30	8126	21.3
Legend:	Type =	Type of coil				t <sub>s</sub> =	Supply a	ir temperati	ure		·				
	t <sub>F</sub> =	Fresh air temp	perature		$\Delta p_W$ = Water pressure drop										
	RH <sub>F</sub> =	H <sub>F</sub> = Relative humidity of the fresh air				m <sub>W</sub> =	= Water quantity								
	Q <sub>sen</sub> =	Sensible cooli			m <sub>c</sub> = Condensate quantity										
	Q <sub>tot</sub> =	Total cooling of	capacity												
Reference:	<ul> <li>At fresh</li> </ul>	air temperature	e 28°C: roor	n air 22°C /	50% RH,	extract air 2	24°C								
	<ul> <li>At fresh</li> </ul>	air temperature	e 32°C: roor	n air 26°C /	50% RH,	extract air 2	28°C								
	Fresh air ra	tio 10%													

Table F8: TopVent® MC cooling capacity

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## 3.8 Product information according to ErP

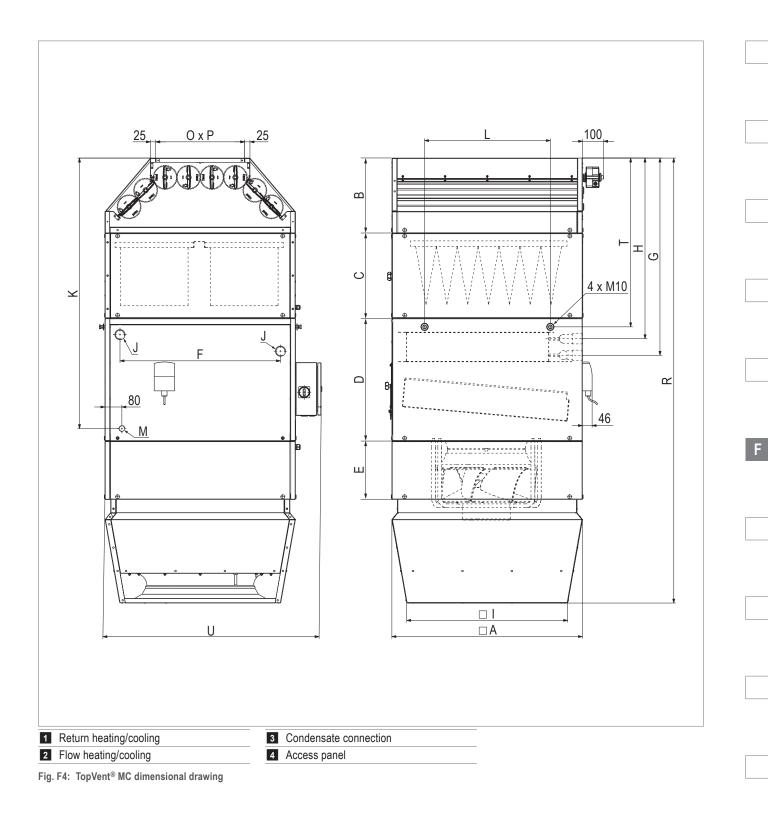
Madal		TopVent <sup>®</sup> MC		Unit		
Model	6-C	9-C	9-D	Unit		
Cooling capacity (sensible) (P <sub>rated,c</sub> )	26.5	41.0	48.6	kW		
Cooling capacity (latent) (P <sub>rated,c</sub> )	5.6	7.3	15.2	kW		
Heating capacity (P <sub>rated,h</sub> )	29.8	46.2	54.2	kW		
Total electric power input (P <sub>elec</sub> )	0.85	1.44	1.56	kW		
Sound power level (L <sub>WA</sub> )	74	81	81	dB		
Contact details	Hoval Aktiengesellschaft Austrasse 70, 9490 Vaduz, Liechtenstein www.hoval.com					

Table F9: Product information according to Commission Regulation (EU) 2016/2281, Table 13

## 3.9 Dimensions and weights

Unit size		MC-6	MC-9	MC-9
Coil type		С	С	D
A	mm	900	1100	1100
В	mm	355	360	360
С	mm	400	400	400
D	mm	579	615	615
E	mm	275	245	245
F	mm	758	882	882
G	mm	910	931	940
Н	mm	832	853	845
1	mm	760	935	935
K	mm	1276	1318	1318
L	mm	594	846	846
O × P	mm	420 × 850	500 × 1050	500 × 1050
R	mm	2100	2190	2190
Т	mm	795	800	800
U	mm	1020	1220	1220
J	"	Rp 1¼ (internal)	Rp 1 <sup>1</sup> / <sub>2</sub> (internal)	Rp 2 (internal)
М	"	G 1 (external)	G 1 (external)	G 1 (external)
Water content of heating/ cooling coil	I	7.9	12.4	19.2
Weight	kg	275	332	343

Table F10: TopVent® MC dimensions and weights



Hoval

# 4 Specification texts

## 4.1 TopVent<sup>®</sup> MC

Supply air unit for heating and cooling rooms up to 25 m in height with central heat and cold supply (2-pipe system); equipped with highly efficient air distributor.

The unit consists of the following components:

- Fan unit
- Heating/cooling section
- Air-Injector
- Filter box
- Mixed air box
- Unit control box
- Optional components

The TopVent<sup>®</sup> MC unit complies with all the requirements of the Ecodesign Directive 2009/125/EC relating to environmentally friendly design of energy-related products. It is a system of the 'fan coil unit' type, provided for in Commission Regulation (EU) 2016/2281.

#### Fan unit

Consisting of radial fan with high-efficiency EC motor, backwards-curved, three-dimensional contoured blades and free-running rotor made of a high-performance composite material, aerodynamically optimised inflow nozzle, low-noise, with integrated overload protection (integrated in the heating/ cooling section).

#### Heating/cooling section

Housing made of magnesium zinc sheet, air-tight, flame retardant, hygienic and easy to maintain because of ageing-resistant, silicone-free sealing materials, internally insulated with close-pored polyurethane. The heating/cooling section contains

- The highly efficient heating/cooling coil consisting of seamless copper pipes with pressed-on, optimised and profiled aluminium fins and manifolds made of copper; for connection to the hot water and cold water supply
- The pull-out condensate separator with collecting channel, made of high-quality corrosion-resistant material, with a downslope in all directions for rapid draining
- The condensate trap for connecting to a condensate drain (supplied)

#### Air-Injector

Housing made of magnesium zinc sheet, air-tight, flame retardant, hygienic and easy to maintain because of

ageing-resistant, silicone-free sealing materials, internally insulated with closed-cell polyethylene foam, with:

- Vortex air distributor with concentric outlet nozzle, adjustable vanes and integrated absorber hood
- Actuator for infinitely variable adjustment of the air н. distribution from vertical to horizontal
  - for draught-free air distribution in the hall under changing operating conditions
  - for the rapid and large-area reduction of temperature stratification in the room through induction of secondary air and strong mixing of the room air with supply air
- Supply air temperature sensor

### Filter box

Housing made of magnesium zinc sheet, internally insulated with closed-cell polyethylene foam, with 2 ISO coarse 60% bag filters (G4), with differential pressure switch for filter monitoring, factory-wired to the circuit board in the unit control box.

#### Mixed air box

Housing made of magnesium zinc sheet, internally insulated with closed-cell polyethylene foam, with fresh air damper and recirculation damper linked to move in opposite directions; includes actuator with spring return, factory-wired to the circuit board in the unit control box.

#### Unit control box

Control box fitted at the side of the unit for connection of the power supply and housing the control components that facilitate energy-optimised operation, controlled by the control system TopTronic<sup>®</sup> C. Housing made of coated sheet steel (light grey RAL 7035), protection rating IP 54. The following components are installed:

- Isolation switch
- Circuit board with all required electrical components, unit controller (clipped on) as well as connection terminals for the following external connections:
  - Heating/cooling valve
  - Heating/cooling pump
  - \_ Return temperature sensor
  - Condensate pump \_
  - Forced off

The circuit board is fitted with push-in terminals facilitating easy installation of the connection cables. All components in the unit control box as well as sensors and actuators in the unit are fully factory-wired.

Power supply and bus connection to be installed on site.

Options for the unit

### Suspension set

For ceiling installation of the unit consisting of 4 pairs U-profiles made of magnesium zinc sheet, height-adjustable to 1300 mm.

### Standard paint finish

Exterior painting in Hoval red (RAL 3000), including optional components and suspension set.

#### Paint finish as desired

Exterior painting of the unit in choice of RAL colour, including optional components and suspension set.

#### Hydraulic assembly diverting system

Prefabricated assembly for hydraulic diverting system, consisting of mixing valve, regulating valve, ball valve, automatic air vent and screw connections for connection to the unit and to the distributor circuit; mixing valve with plug-in connection, sized for the coil in the unit and the Hoval TopTronic® C control system.

#### Mixing valve

Mixing valve with modulating rotary actuator and plug-in connection, sized for the coil in the unit.

#### Condensate pump

Consisting of a centrifugal pump and a drip tray, max. delivery rate of 150 l/h with a delivery head of 3 m. Condensate pump with connection cable enclosed.

### Pump control for mixing or injection system

Electrical components for controlling a mixing or injection circuit in the load circuit, factory-installed in the unit control box.

## Return temperature sensor

Temperature sensor for monitoring the heating medium.

## 4.2 TopTronic<sup>®</sup> C – System control

Zone-based control system for the energy-optimised operation of decentralised Hoval indoor climate systems. Maximum system size per system bus: 64 control zones with up to 10 supply and extract air handling units or supply air handling units and 10 recirculation air handling units each.

## Zone allocation

Configured in advance for the customer at the factory:

Room de

signation	Unit	type


Zone 1:

Zone 2:

## System structure

- Zone control panel made of coated sheet steel (light grey RAL 7035), ... x ... x ... mm, with:
  - System operator terminal
  - Fresh air temperature sensor
  - 1 zone controller and 1 room temperature sensor per zone (expandable to up to 4 room temperature sensors per zone)
  - Safety relay
  - Electrical cabinet internally pre-wired, all components routed to terminals
- Zone bus: as serial bus for communication with all controllers in one control zone, with robust bus protocol via shielded, twisted bus cable (provided by the client)
- Unit controller: installed in the particular indoor climate unit, works autonomously according to the specifications of the zone controller
- Heating/cooling demand per zone with feedback monitoring

### Functions, standard

- Zone-based autonomous room control. Temperature and ventilation control separately adjustable for each zone
- Room temperature control via room-supply air cascade by means of energy-optimised double sequence control with priority circuit for energy recovery (supply and extract air handling units)
- Intelligent automatic heating to reach the desired room temperature at the switching time
- 5 adjustable room temperature set values per zone:
  - Cooling protection (lower setpoint in standby)
  - Overheating protection (upper setpoint in standby)
  - Room set value winter
  - Room set value summer
  - Night cooling set value (free cooling) (supply and extract air handling units)
- Destratification mode for even temperature distribution

- Main operating modes of supply and extract air handling units:
  - VE .... Ventilation, infinitely variably adjustment
  - AQ.... Air quality, automatic control with Hoval combination sensor (option), optional reference variable:
    - CO<sub>2</sub> or VOC
    - Air humidity (optimised dehumidification mode)
  - REC . Recirculation, infinitely variably adjustment
  - DES.. Destratification
  - EA .... Exhaust air, infinitely variably adjustment
  - SA .... Supply air, infinitely variably adjustment
  - ST .... Standby
- Main operating modes of supply air units:
  - REC . Recirculation, infinitely variably adjustment DES.. Destratification
  - SA .... Supply air, infinitely variably adjustment With Hoval combination sensor (option) also demand-driven control of the fresh air ratio, optional reference variable CO<sub>2</sub> or VOC
  - ST .... Standby
- Main operating modes of recirculated air units: REC . Recirculation, infinitely variably adjustment DES.. Destratification ST .... Standby
- Forced heating (construction site heating) can be activated on each device before completion of the overall system (activation by Hoval service technician)
- Control of draught-free air distribution with the Hoval Air-Injector: the discharge direction is adjusted infinitely variably and automatically according to the respective operating condition and the existing temperatures (heating/cooling).

## Operation

TopTronic<sup>®</sup> C-ST system operator terminal: touch panel for visualisation and control of all Hoval indoor climate units registered on the bus

## **Options for operation**

- Hoval C-SSR operating software, for visualisation on customer's PC
- TopTronic<sup>®</sup> C-ZT as zone operator terminal: for simple on-site operation of a control zone
- Manual operating selector switches
- Manual operating selector buttons
- Operating of the units via building management system via standardised interfaces:
  - BACnet
  - Modbus IP
  - Modbus RTU

## Alarms, protection

- Central alarm management with registration of all alarms (timestamp, priority, status) in an alarm list and alarm memory of the last 50 alarms; forwarding via e-mail can be set in the parameters.
- If there is a failure of communication, bus stations, sensor systems or supply media, each part of the system transitions to a protection mode which safeguards operation.
- A maintenance mode implemented in the control algorithm for testing all physical data points and alarms guarantees high reliability.
- Pre-programmed data points retrievable via logger function for 1 year

## Options for the zone control panel

- Alarm lamp
- Socket

## Per zone:

- The change-over between heating and cooling can be either automatic or manual
  - Cooling lock switch for automatic changeover
    Heating/cooling switch for manual changeover
- Additional room temperature sensors (max. 3)
- Combination sensor room air quality, temperature and humidity
- Combination sensor fresh air temperature and humidity
- Transfer of actual values and setpoints from external systems (0...10 V; 4 - 20 mA)
- Load shedding input
- Signal for external extract air fan
- Operating selector switches on terminal
- Operating selector button on terminal
- Control of distributor pump, incl. power supply

## Power distribution:

- Circuit breakers and output terminals for Hoval indoor climate units
- Safety relay (4-pin)

## 4.3 TopTronic<sup>®</sup> C – System control for TopVent<sup>®</sup> C-SYS

Control system for the energy-optimised operation of decentralised Hoval indoor climate systems. Maximum system size per system bus: 1 control zone with up to 6 supply air handling units and 10 recirculation air handling units.

## System structure

- Zone control panel, designed as compact cabinet for wall installation, made of coated sheet steel (light grey RAL 7035), 380 × 300 × 210 mm, with:
  - Operating panel
  - Zone controller
  - Fresh air temperature sensor
  - 1 Room temperature sensor (expandable to up to 4 room temperature sensors)
  - Safety relay
  - Electrical cabinet internally pre-wired
- Zone bus: as serial bus for communication with all controllers in the control zone, with robust bus protocol via shielded, twisted bus cable (provided by the client)
- Unit controller: installed in the particular indoor climate unit, works autonomously according to the specifications of the zone controller
- Circuit board with external connections for:
  - Power supply
  - Zone bus
  - Room temperature sensors (max. 4)
  - Fresh air temperature sensor
  - Combination sensor room air quality, temperature and humidity
  - Collective alarm
  - Forced off
  - Heating demand
  - Setpoint heating demand
  - Fault heat supply
  - Cooling demand
  - Fault cold supply
  - External enabling heating/cooling (for automatic changeover)
  - External setting heating/cooling (for manual changeover)
  - Changeover valves heating/cooling
  - External setpoint fresh air ratio
  - Operating selector switch on terminal (digital)
  - Operating selector button on terminal

## Functions, standard

- Room temperature control via sequential control of the coils
- Intelligent automatic heating to reach the desired room temperature at the switching time
- 4 adjustable room temperature set values per zone:
  - Cooling protection (lower setpoint in standby)
  - Overheating protection (upper setpoint in standby)
  - Room set value winter
  - Room set value summer

- Destratification mode for even temperature distribution
- Main operating modes of supply air units:
- REC . Recirculation, infinitely variably adjustment DES.. Destratification
- SA .... Supply air, infinitely variably adjustment With Hoval combination sensor (option) also demand-driven control of the fresh air ratio, optional reference variable CO<sub>2</sub> or VOC
- ST .... Standby
- Main operating modes of recirculated air units: REC . Recirculation, infinitely variably adjustment DES.. Destratification
  - ST .... Standby
- Forced heating (construction site heating) can be activated on each device before completion of the overall system (activation by Hoval service technician)
- Control of draught-free air distribution with the Hoval Air-Injector: the discharge direction is adjusted infinitely variably and automatically according to the respective operating condition and the existing temperatures (heating/cooling).

## Operation

 Operating panel with LCD display, installed in the door of the zone control panel for visualisation and control of all Hoval indoor climate units registered on the bus

## **Options for operation**

- Operating of the units via building management system via standardised interfaces:
  - BACnet
  - Modbus IP
  - Modbus RTU

## Alarms, protection

- Central alarm management with registration of all alarms (timestamp, priority, status) in an alarm list and alarm memory of the last 50 alarms; forwarding via e-mail can be set in the parameters.
- If there is a failure of communication, bus stations, sensor systems or supply media, each part of the system transitions to a protection mode which safeguards operation.
- A maintenance mode implemented in the control algorithm for testing all physical data points and alarms guarantees high reliability.
- Pre-programmed data points retrievable via logger function for 1 year

### Options for the zone control panel

- Additional room temperature sensors (max. 3)
- Combination sensor room air quality, temperature and humidity
- Signal for external extract air fan



### TopVent® MHC

Supply air units for ventilating, heating and cooling spaces up to 25 m in height with central heat and cold supply (4-pipe-system)

1	Use	•	•	•	•	•	•	•	•	•	•		72
2	Construction and operation												72
3	Technical data												76
4	Specification texts				•	•	•	•					80

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# 1 Use

### 1.1 Intended use

TopVent<sup>®</sup> MHC units are supply air units for ventilating, heating and cooling spaces up to 25 m in height with central heat and cold supply. They have the following functions:

- Heating (with connection to a hot water supply)
- Cooling (with connection to a water chiller)
- Fresh air supply
- Mixed air operation
- Recirculation operation
- Air distribution and destratification with adjustable Air-Injector
- Air filtration

The TopVent<sup>®</sup> MHC unit complies with all the requirements of the Ecodesign Directive 2009/125/EC relating to environmentally friendly design of energy-related products. It is a system of the 'fan coil unit' type, provided for in Commission Regulation (EU) 2016/2281.

The Hoval TopTronic<sup>®</sup> C integrated control system ensures energy-efficient, demand-based operation of Hoval indoor climate systems.

Intended use also includes compliance with the operating instructions. Any usage over and above this use is considered to be not as intended. The manufacturer can accept no liability for damage resulting from improper use.

### 1.2 User group

The units are only allowed to be installed, operated and maintained by authorised and instructed personnel who are well acquainted with the units and are informed about possible dangers.

# 2 Construction and operation

### 2.1 Construction

The TopVent<sup>®</sup> MHC unit consists of the following components:

- Fan unit:
- Diagonal fan with energy-saving EC motor, maintenancefree and infinitely variable
- Heating section: Contains the heating coil for heating the supply air with hot water
- Cooling section:

Contains the cooling coil for cooling the supply air with cold water and the condensate separator for the condensate generated

Air-Injector:

The Air-Injector is a patented, infinitely variable vortex air distributor for the draught-free introduction of air into the hall under changing operating conditions.

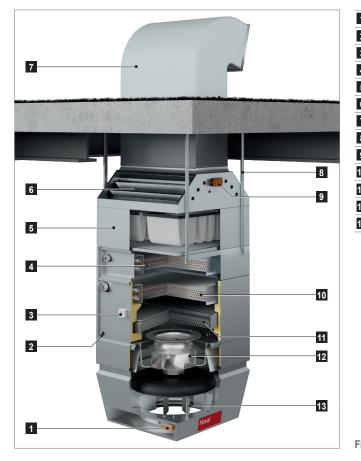
- Filter box: Contains 2 ISO Coarse 60 % bag filters (G4), easily accessible behind the sliding door
- Mixed air box:
- Contains fresh air damper and recirculation damper linked to move in opposite directions and actuator with spring return

As part of the TopTronic<sup>®</sup> C control system, the unit control box is an integral component.



1	Mixed air box
2	Filter box
3	Heating section
4	Cooling section
5	Unit control box
6	Fan unit
7	Air-Injector

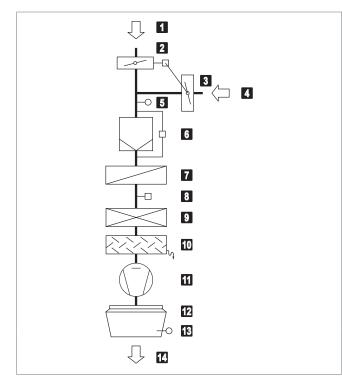
Fig. G1: TopVent<sup>®</sup> MHC components



1	Actuator Air-Injector
2	Condensate connection
3	Frost controller
4	Heating coil
5	Filter box
6	Mixed air box
7	Fresh air duct (field-supplied)
8	Suspension set
9	Fresh air damper actuator
10	Cooling coil
11	Condensate separator
12	Fan
13	Air-Injector

Fig. G2: TopVent® MHC construction

### 2.2 Function diagram



1	Fresh air
2	Fresh air damper with actuator
3	Recirculation damper (opposed to the fresh air damper)
4	Extract air
5	Mixed air temperature sensor
6	Air filter with differential pressure switch
7	Heating coil
8	Frost controller
9	Cooling coil
10	Condensate separator
11	Fan
12	Air-Injector with actuator
13	Supply air temperature sensor
14	Supply air

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### 2.3 Operating modes

The TopVent® MHC has the following operating modes:

- Supply air speed 2
- Supply air speed 1
- Recirculation
- Recirculation speed 1
- Standby

The TopTronic<sup>®</sup> C control system regulates these operating modes automatically for each control zone in accordance with the specifications in the calendar. The following points also apply:

- The operating mode of a control zone can be switched over manually.
- Each TopVent<sup>®</sup> MHC unit can operate individually in a local operating mode: Off, Supply air speed 2, Supply air speed 1, Recirculation, Recirculation speed 1.

Code	Operating mode		Description
SA2	<b>Supply air speed 2</b> The fan runs at speed 2 (high air flow rate). The room temperature set value day is active. The unit blows fresh air into the room. The control of the fresh air ratio can be selected:		
	Fixed fresh air ratio: The unit operates continuously with the set fresh air ratio. The system controls the heating/cooling according to the heating/ cooling demand.		Fanspeed 2         Fresh air damper
	<ul> <li>Variable fresh air ratio:</li> <li>The system regulates the fresh air ratio depending on the temperature. The set fresh air ratio serves as a minimum value. If the temperature conditions permit, more fresh air is brought into the room and used for free heating or free cooling. Only when this potential is fully utilised is the heating/cooling switched on via the coil if required.</li> <li>If a combination sensor for room air is installed (option), the system additionally controls the fresh air ratio depending on the air quality.</li> <li>If there is no heat demand, the fresh air damper is opened 100% if the indoor air quality is too poor.</li> <li>When the setpoint value for the CO<sub>2</sub> or VOC content of the room air is reached, the fresh air damper closes again to the set minimum value.</li> </ul>		Fan speed 2 Fresh air damper MIN-100 % open <sup>1</sup> ) Heating/cooling 0-100 % <sup>2</sup> ) <sup>1</sup> ) A minimum value can be set <sup>2</sup> ) Depending on heat or cool demand
	Notice In order to save heating energy, the unit only operates with the set minimum fresh air rate when heat is required.		
SA1	Supply air speed 1 The same as SA2, but the fan operates at speed 1 (low air flow rate)		Fanspeed 1 Fresh air damper MIN-100 % open <sup>1)</sup> Heating/cooling
		+	<sup>1)</sup> Fixed or variable (see above)

Code	Operating mode		Description
REC	<b>Recirculation</b> On/Off operation: during heat or cool demand, the unit draws in room air, heats or cools it and blows it back into the room. The room temperature set value day is active.		Fan speed 1/2 <sup>1)</sup> Fresh air damper closed Heating/cooling on <sup>1)</sup> <sup>1)</sup> Depending on heat or cool demand
DES	Destratification: To avoid heat build-up under the ceiling, it may be appropriate to switch on the fan when there is no heat or cool demand (either in permanent operation or in on/off operation depending on the temperature stratification, as desired).		Fanspeed 2 Fresh air damperclosed Heating/coolingoff
REC1	<b>Recirculation speed 1</b> The same as REC, but the unit operates only at speed 1 (low air flow rate)	2.2412 10.2412	Fanspeed 1 Fresh air damperclosed Heating/coolingon <sup>1)</sup>
DES	<ul> <li>Destratification: The same as for REC, but the unit operates only at speed 1</li> </ul>	_	Fanspeed 1 Fresh air damperclosed Heating/coolingoff
ST	Standby The unit is ready for operation. The following operating modes are activated if required:	P.3777	
CPR	<ul> <li>Cooling protection:</li> <li>If the room temperature drops below the set value for cooling protection, the unit heats up the room in recirculation operation.</li> </ul>		Fanspeed 2 Fresh air damperclosed Heatingon
OPR	<ul> <li>Overheating protection: If the room temperature rises above the set value for over- heating protection, the unit cools down the room in recirculation operation.</li> </ul>		Fanspeed 2 Fresh air damperclosed Coolingon
NCS	Night cooling: If the room temperature exceeds the set value for night cooling and the current fresh air temperature permits it, the unit blows cool fresh air into the room and extracts warmer room air.		Fanspeed 2 Fresh air damper open Heating/cooling off
L_OFF	<b>Off</b> (local operating mode) The unit is switched off. Frost protection for the unit remains active.		Fan off Fresh air damper closed Heating/cooling off
-	<b>Forced heating</b> The unit draws in room air, warms it and blows it back into the room. Forced heating can be activated and set as required by the Hoval service technician. For example, it is suitable for heating the hall before taking the control system into operation or if the controller fails during the heating period.		Fan

Table G1: TopVent® MHC operating modes

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# 3 Technical data

### 3.1 Type code

	_		_				
	Μ	HC	•	6	Α	С	
Unit type							
<b>7</b>							
TopVent <sup>®</sup> MHC							
Unit size							
6 or 9							
Heating section							
A with coil type A							
B with coil type B							
C with coil type C							
Cooling section							
C with coil type C							
D with coil type D							
Further options							

Table G2: TopVent® MHC type code

### 3.2 Application limits

Extract air temperature		max.	°C	50
Moisture content of extra	ict air	max.	g/kg	15
Supply air temperature	max.	°C	60	
Temperature of the heati	max.	°C	90	
Pressure of the heating r	nedium	max.	kPa	800
Air flow rate	Size 6:	min.	m³/h	3100
	Size 9:	min.	m³/h	5000
Condensate quantity	Size 6:	max.	kg/h	90
	Size 9:	max.	kg/h	150

The units cannot be used in:

- Damp locations
- Places with a corrosive or aggressive environment
- Spaces with a large amount of dust
- Areas where there is danger of explosion
- 1) Design for higher temperatures on request

Table G3: TopVent® MHC application limits

### 3.3 Electrical connection

Unit type		MHC-6	MHC-9
Supply voltage	V AC	3 × 400	3 × 400
Permitted voltage tolerance	%	± 5	± 5
Frequency	Hz	50	50
Connected load	kW	3.6	3.6
Current consumption max.	Α	5.9	5.9
Series fuse	Α	13	13
Protection rating	-	IP 54	IP 54

Table G4: TopVent® MHC electrical connection

### 3.4 Air flow rate

Unit type		MHC-6	MHC-9
Nominal air flow rate	m³/h	6000	9000
Floor area covered	m²	537	946

Table G5: TopVent® MHC air flow rate

### 3.5 Sound level

Unit type			MHC-6CC	MHC-9CC
Sound pressure level (at a dis 5 m) $^{1)}$	stance of	dB(A)	56	60
Total sound power level	dB(A)	77	82	
Octave sound power level	63 Hz	dB	43	47
	125 Hz	dB	61	67
	250 Hz	dB	64	70
	500 Hz	dB	69	74
	1000 Hz	dB	73	78
	2000 Hz	dB	72	76
	4000 Hz	dB	69	74
	8000 Hz	dB	60	67

Table G6: TopVent<sup>®</sup> MHC sound level

# 3.6 Heat output

Heating mediu	m tempera	ture			80/60 °C					60/40 °C		
0:	<b>T</b>	t <sub>F</sub>	Q	H <sub>max</sub>	ts	$\Delta p_W$	m <sub>w</sub>	Q	H <sub>max</sub>	ts	$\Delta \mathbf{p}_{\mathbf{W}}$	m <sub>w</sub>
Size	Туре	°C	kW	m	°C	kPa	l/h	kW	m	°C	kPa	l/h
		- 5	33.1	14.4	33.9	7	1424	19.1	18.8	27.0	2	820
	A	-15	33.8	14.7	33.2	8	1451	19.7	19.5	26.3	3	848
MHC-6		- 5	47.5	12.1	41.0	13	2040	27.4	15.7	31.1	4	1177
	В	-15	48.4	12.2	40.5	14	2079	28.3	16.1	30.5	5	1216
	•	- 5	76.8	9.7	55.5	18	3297	45.7	12.3	40.1	7	1965
	С	-15	78.2	9.7	55.2	19	3358	47.2	12.4	°C         kPa         l/h           27.0         2         820           26.3         3         848           31.1         4         1177           30.5         5         1216		
		- 5	56.1	14.4	36.0	8	2409	32.3	18.8	28.2	3	1387
	A	-15	57.1	14.6	35.4	8	2455	33.4	19.4	27.5	3	1433
MHC-9	В	- 5	71.9	12.8	41.2	12	3090	41.3	16.7	31.1	4	1775
IVINC-9		-15	73.3	12.9	40.7	13	3149	42.7	17.0	30.6	4	1834
	•	- 5	119.0	10.1	56.8	18	5113	71.0	12.9	40.9	7	3050
	C	-15	121.2	10.1	56.5	19	5208	73.2	12.9	40.7	7	3145
Legend:	t <sub>F</sub> = F Q = H	ype of coil resh air tempe leat output laximum mour		$t_{S} = Supply air temperature$ ture $\Delta p_{W} = Water pressure drop$ $m_{W} = Water quantity$								
Reference:	<ul><li>Room air</li><li>Fresh air i</li></ul>	18 °C, extract ratio 10 %	air 20 °C / 20	% rel. humidit	y							

Table G7: TopVent® MHC heat output

# 3.7 Cooling capacity

Cooling mediu	m tempe	rature				6/12	2 °C					8/14	4 °C					
<u>.</u>	_	t <sub>F</sub>	RH <sub>F</sub>	Q <sub>sen</sub>	<b>Q</b> <sub>tot</sub>	ts	∆p <sub>w</sub>	m <sub>w</sub>	mc	<b>Q</b> <sub>sen</sub>	Q <sub>tot</sub>	ts	∆p <sub>w</sub>	m <sub>w</sub>	mc			
Size	Туре	°C	%	kW	kW	°C	kPa	l/h	kg/h	kW	kW	°C	kPa	l/h	kg/h			
		00	40	21.0	21.0	14.0	16	3000	0.0	18.5	18.5	15.2	13	2649	0.0			
MHC-6		28	60	20.7	20.7	14.2	16	2961	0.0	18.2	18.2	15.4	12	2609	0.0			
WITC-0	С	20	40	25.7	32.3	15.7	39	4630	9.7	23.3	26.1	16.9	25	3734	4.1			
		32	60	25.4	34.1	15.8	43	4884	12.7	23.0	27.8	17.0	29	3988	7.1			
		00	40	32.2	32.2	13.8	16	4614	0.0	28.4	28.4	15.0	12	4064	0.0			
		28	60	31.8	31.8	13.9	16	4554	0.0	28.0	28.0	15.2	12	4004	0.0			
	С	20	40	39.7	51.9	15.3	41	7432	18.0	35.8	35.8	16.6	20	5131	0.0			
MUCO		32	60	39.3	54.7	15.4	46	7829	22.7	35.4	38.1	16.7	22	5459	4.0			
MHC-9	D	20	40	38.1	38.1	11.8	13	5451	0.0	33.2	33.2	13.4	10	4756	0.0			
			<b>_</b>	D	28	60	37.7	37.8	12.0	13	5409	0.1	32.9	32.9	13.6	10	4706	0.0
		20	40	47.4	64.8	12.7	39	9285	25.6	42.6	53.3	14.3	26	7626	15.7			
		32	60	47.1	68.3	12.9	43	9785	31.2	42.2	56.7	14.5	30	8126	21.3			
Legend:	Type =	Type of coil				t <sub>s</sub> =	Supply a	ir temperati	ure									
	t <sub>F</sub> =	Fresh air temp	perature			$\Delta p_W$ =	Water pr	essure drop	)									
	RH <sub>F</sub> =	Relative humi	,	esh air		m <sub>W</sub> =	Water qu	,										
	Q <sub>sen</sub> =	Sensible cooli	,			m <sub>c</sub> =	Condens	ate quantity	ý									
	Q <sub>tot</sub> =	Total cooling of	capacity															
Reference:	<ul> <li>At fresh</li> </ul>	air temperature	e 28°C: roor	n air 22°C /	50% RH,	extract air 2	24°C											
	<ul> <li>At fresh</li> </ul>	air temperature	e 32°C: roor	n air 26°C /	50% RH,	extract air 2	28°C											
	Fresh air r	atio 10%																

Table G8: TopVent<sup>®</sup> MHC cooling capacity

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# 3.8 Product information according to ErP

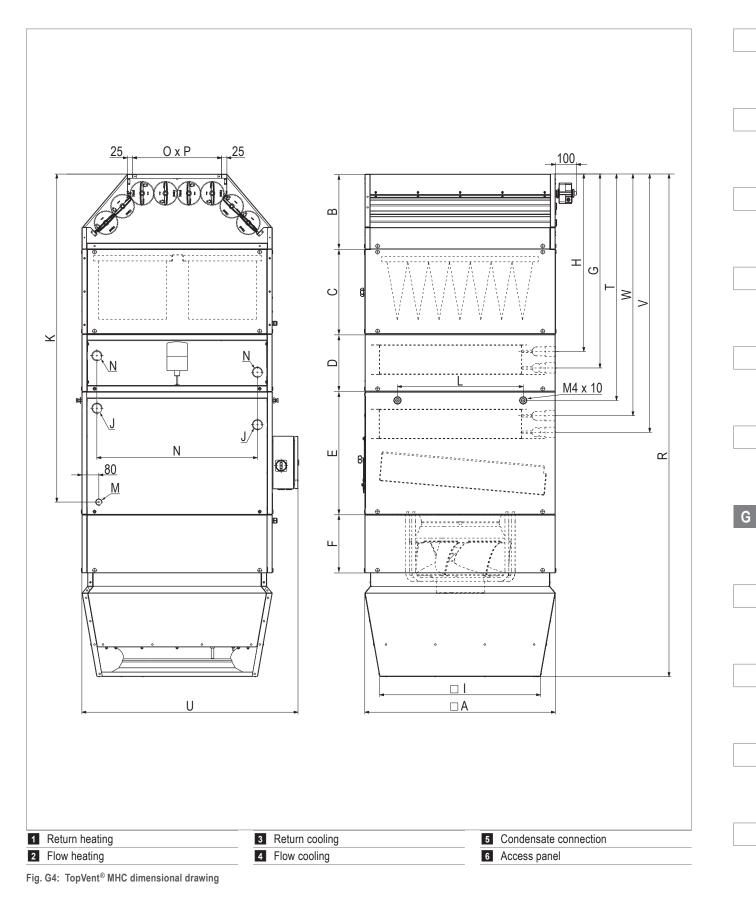
M. d.l		•		Тој	oVent® M	НС		•		
Model	6-AC	6-BC	6-CC	9-AC	9-BC	9-CC	9-AD	9-BD	9-CD	Unit
Cooling capacity (sensible) (P <sub>rated,c</sub> )	26.5	26.5	26.5	41.0	41.0	41.0	48.6	48.6	48.6	kW
Cooling capacity (latent) (P <sub>rated,c</sub> )	5.6	5.6	5.6	7.3	7.3	7.3	15.2	15.2	15.2	kW
Heating capacity (P <sub>rated,h</sub> )	13.2	18.9	29.8	22.6	28.5	46.2	22.6	28.5	46.2	kW
Total electric power input (P <sub>elec</sub> )	0.92	0.97	1.09	1.59	1.64	1.79	1.72	1.77	1.92	kW
Sound power level (L <sub>WA</sub> )	75	76	77	82	82	82	82	82	83	dB
Contact details			Α		oval Aktier 70, 9490 www.hc	-		ein		

Table G9: Product information according to Commission Regulation (EU) 2016/2281, Table 13

### 3.9 Dimensions and weights

Unit size			MHC-6	;		MHC-9	)		MHC-9		
Coil type		AC	BC	CC	AC	BC	CC	AD	BD	CD	
А	mm		900			1100			1100		
В	mm		355			360			360		
С	mm	400 400			400						
D	mm		270			300		300			
E	mm		579			615			615		
F	mm		275		245			245			
G	mm		936			951			951		
Н	mm		858			873			873		
I	mm		760		935		935				
К	mm		1550			1622					
L	mm		594			846					
N	mm		758			882					
O × P	mm	4	20 × 85	50	50	0 × 10	50	500 × 10		50	
R	mm		2374			2496		2496			
Т	mm		1069			1104			1104		
U	mm		1020			1220			1220		
V	mm		1184			1235			1244		
W	mm		1106			1157			1149		
N	"	Rp 1	¼ (inte	ernal)	Rp 1	½ (inte	ernal)	Rp 1	½ (inte	rnal)	
J	"	Rp 1	¼ (inte	ernal)	Rp 1	½ (inte	ernal)	Rp	2 (inter	nal)	
M	"	G 1	(exter	nal)	G 1	(exter	nal)	G 1	(exter	nal)	
Water content of heating coil	Ι	4.6	4.6	7.9	7.4	7.4	12.4	7.4	7.4	12.4	
Water content of cooling coil	I	7.9	7.9	7.9	12.4	12.4	12.4	19.2	19.2	19.2	
Weight	kg	308	308	314	386	386	397	397	397	408	

Table G10: TopVent® MHC dimensions and weights



# 4 Specification texts

### 4.1 TopVent® MHC

Supply air unit for heating and cooling rooms up to 25 m in height with central heat and cold supply (4-pipe system); equipped with highly efficient air distributor.

The unit consists of the following components:

- Fan unit
- Heating section
- Cooling section
- Air-Injector
- Filter box
- Mixed air box
- Unit control box
- Optional components

The TopVent<sup>®</sup> MHC unit complies with all the requirements of the Ecodesign Directive 2009/125/EC relating to environmentally friendly design of energy-related products. It is a system of the 'fan coil unit' type, provided for in Commission Regulation (EU) 2016/2281.

#### Fan unit

Consisting of radial fan with high-efficiency EC motor, backwards-curved, three-dimensional contoured blades and free-running rotor made of a high-performance composite material, aerodynamically optimised inflow nozzle, low-noise, with integrated overload protection (integrated in the cooling section).

#### Heating section

Housing made of magnesium zinc sheet, air-tight, flame retardant, hygienic and easy to maintain because of ageing-resistant, silicone-free sealing materials, internally insulated with EPDM.

The heating section contains:

The highly efficient heating coil consisting of seamless copper pipes with pressed-on, optimised and profiled aluminium fins and manifolds made of copper; for connection to the hot water supply

#### Cooling section

Housing made of magnesium zinc sheet, air-tight, flame retardant, hygienic and easy to maintain because of ageing-resistant, silicone-free sealing materials, internally insulated with close-pored polyurethane.

The cooling section contains:

- The highly efficient cooling coil consisting of seamless copper pipes with pressed-on, optimised and profiled aluminium fins and manifolds made of copper; for connection to the cold water supply
- The pull-out condensate separator with collecting channel, made of high-quality corrosion-resistant material, with a downslope in all directions for rapid draining
- The condensate trap for connecting to a condensate drain (supplied)

#### Air-Injector

Housing made of magnesium zinc sheet, air-tight, flame retardant, hygienic and easy to maintain because of ageing-resistant, silicone-free sealing materials, internally insulated with closed-cell polyethylene foam, with:

- Vortex air distributor with concentric outlet nozzle, adjustable vanes and integrated absorber hood
- Actuator for infinitely variable adjustment of the air distribution from vertical to horizontal
  - for draught-free air distribution in the hall under changing operating conditions
  - for the rapid and large-area reduction of temperature stratification in the room through induction of secondary air and strong mixing of the room air with supply air
- Supply air temperature sensor

#### Filter box

Housing made of magnesium zinc sheet, internally insulated with closed-cell polyethylene foam, with 2 ISO coarse 60% bag filters (G4), with differential pressure switch for filter monitoring, factory-wired to the circuit board in the unit control box.

#### Mixed air box

Housing made of magnesium zinc sheet, internally insulated with closed-cell polyethylene foam, with fresh air damper and recirculation damper linked to move in opposite directions; includes actuator with spring return, factory-wired to the circuit board in the unit control box.

#### Unit control box

Control box fitted at the side of the unit for connection of the power supply and housing the control components that facilitate energy-optimised operation, controlled by the control system TopTronic<sup>®</sup> C. Housing made of coated sheet steel (light grey RAL 7035), protection rating IP 54. The following components are installed:

Isolation switch

- Circuit board with all required electrical components, unit controller (clipped on) as well as connection terminals for the following external connections:
  - Heating/cooling valve
  - Heating/cooling pump
  - Return temperature sensor
  - Condensate pump
  - Forced off

The circuit board is fitted with push-in terminals facilitating easy installation of the connection cables. All components in the unit control box as well as sensors and actuators in the unit are fully factory-wired.

Power supply and bus connection to be installed on site.

Options for the unit

#### Suspension set

For ceiling installation of the unit consisting of 4 pairs U-profiles made of magnesium zinc sheet, height-adjustable to 1300 mm.

#### Standard paint finish

Exterior painting in Hoval red (RAL 3000), including optional components and suspension set.

#### Paint finish as desired

Exterior painting of the unit in choice of RAL colour, including optional components and suspension set.

#### Hydraulic assembly diverting system

Prefabricated assembly for hydraulic diverting system, consisting of mixing valve, regulating valve, ball valve, automatic air vent and screw connections for connection to the unit and to the distributor circuit; mixing valve with plug-in connection, sized for the coil in the unit and the Hoval TopTronic<sup>®</sup> C control system.

#### Mixing valve

Mixing valve with modulating rotary actuator and plug-in connection, sized for the coil in the unit.

#### Condensate pump

Consisting of a centrifugal pump and a drip tray, max. delivery rate of 150 l/h with a delivery head of 3 m. Condensate pump with connection cable enclosed.

#### Pump control for mixing or injection system

Electrical components for controlling a mixing or injection circuit in the load circuit, factory-installed in the unit control box.

#### Return temperature sensor

Temperature sensor for monitoring the heating medium.

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### 4.2 TopTronic<sup>®</sup> C – System control

Zone-based control system for the energy-optimised operation of decentralised Hoval indoor climate systems. Maximum system size per system bus: 64 control zones with up to 10 supply and extract air handling units or supply air handling units and 10 recirculation air handling units each.

#### Zone allocation

Configured in advance for the customer at the factory:

	Room designation	Unit type
Zone 1:		
Zone 2:		

#### System structure

- Zone control panel made of coated sheet steel (light grey RAL 7035), ... x ... x ... mm, with:
  - System operator terminal
  - Fresh air temperature sensor
  - 1 zone controller and 1 room temperature sensor per zone (expandable to up to 4 room temperature sensors per zone)
  - Safety relay
  - Electrical cabinet internally pre-wired, all components routed to terminals
- Zone bus: as serial bus for communication with all controllers in one control zone, with robust bus protocol via shielded, twisted bus cable (provided by the client)
- Unit controller: installed in the particular indoor climate unit, works autonomously according to the specifications of the zone controller
- Heating/cooling demand per zone with feedback monitoring

#### Functions, standard

- Zone-based autonomous room control. Temperature and ventilation control separately adjustable for each zone
- Room temperature control via room-supply air cascade by means of energy-optimised double sequence control with priority circuit for energy recovery (supply and extract air handling units)
- Intelligent automatic heating to reach the desired room temperature at the switching time
- 5 adjustable room temperature set values per zone:
  - Cooling protection (lower setpoint in standby)
  - Overheating protection (upper setpoint in standby)
  - Room set value winter
  - Room set value summer
  - Night cooling set value (free cooling) (supply and extract air handling units)
- Destratification mode for even temperature distribution

- Main operating modes of supply and extract air handling units:
  - VE .... Ventilation, infinitely variably adjustment
  - AQ.... Air quality, automatic control with Hoval combination sensor (option), optional reference variable:
     CO<sub>2</sub> or VOC
    - Air humidity (optimised dehumidification mode)
  - REC . Recirculation, infinitely variably adjustment
  - DES.. Destratification
  - EA .... Exhaust air, infinitely variably adjustment
  - SA .... Supply air, infinitely variably adjustment
  - ST .... Standby
- Main operating modes of supply air units:
  - REC . Recirculation, infinitely variably adjustment
  - DES.. Destratification
  - SA .... Supply air, infinitely variably adjustment With Hoval combination sensor (option) also demand-driven control of the fresh air ratio, optional reference variable CO<sub>2</sub> or VOC
  - ST .... Standby
- Main operating modes of recirculated air units: REC . Recirculation, infinitely variably adjustment DES.. Destratification
  - ST .... Standby
- Forced heating (construction site heating) can be activated on each device before completion of the overall system (activation by Hoval service technician)
- Control of draught-free air distribution with the Hoval Air-Injector: the discharge direction is adjusted infinitely variably and automatically according to the respective operating condition and the existing temperatures (heating/cooling).

#### Operation

TopTronic<sup>®</sup> C-ST system operator terminal: touch panel for visualisation and control of all Hoval indoor climate units registered on the bus

#### **Options for operation**

- Hoval C-SSR operating software, for visualisation on customer's PC
- TopTronic<sup>®</sup> C-ZT as zone operator terminal: for simple on-site operation of a control zone
- Manual operating selector switches
- Manual operating selector buttons
- Operating of the units via building management system via standardised interfaces:
  - BACnet
  - Modbus IP
  - Modbus RTU

- Central alarm management with registration of all alarms (timestamp, priority, status) in an alarm list and alarm memory of the last 50 alarms; forwarding via e-mail can be set in the parameters.
- If there is a failure of communication, bus stations, sensor systems or supply media, each part of the system transitions to a protection mode which safeguards operation.
- A maintenance mode implemented in the control algorithm for testing all physical data points and alarms guarantees high reliability.
- Pre-programmed data points retrievable via logger function for 1 year

### Options for the zone control panel

- Alarm lamp
- Socket

#### Per zone:

- The change-over between heating and cooling can be either automatic or manual
  - Cooling lock switch for automatic changeover
  - Heating/cooling switch for manual changeover
- Additional room temperature sensors (max. 3)
- Combination sensor room air quality, temperature and humidity
- Combination sensor fresh air temperature and humidity
- Transfer of actual values and setpoints from external systems (0...10 V; 4 - 20 mA)
- Load shedding input
- Signal for external extract air fan
- Operating selector switches on terminal
- Operating selector button on terminal
- Control of distributor pump, incl. power supply

#### Power distribution:

- Circuit breakers and output terminals for Hoval indoor climate units
- Safety relay (4-pin)

### 4.3 TopTronic® C – System control for TopVent® C-SYS

Control system for the energy-optimised operation of decentralised Hoval indoor climate systems. Maximum system size per system bus: 1 control zone with up to 6 supply air handling units and 10 recirculation air handling units.

#### System structure

- Zone control panel, designed as compact cabinet for wall installation, made of coated sheet steel (light grey RAL 7035), 380 × 300 × 210 mm, with:
  - Operating panel
  - Zone controller
  - Fresh air temperature sensor
  - 1 Room temperature sensor (expandable to up to 4 room temperature sensors)
  - Safety relay
  - Electrical cabinet internally pre-wired
- Zone bus: as serial bus for communication with all controllers in the control zone, with robust bus protocol via shielded, twisted bus cable (provided by the client)
- Unit controller: installed in the particular indoor climate unit, works autonomously according to the specifications of the zone controller
- Circuit board with external connections for:
  - Power supply
  - Zone bus
  - Room temperature sensors (max. 4)
  - Fresh air temperature sensor
  - Combination sensor room air quality, temperature and humidity
  - Collective alarm
  - Forced off
  - Heating demand
  - Setpoint heating demand
  - Fault heat supply
  - Cooling demand
  - Fault cold supply
  - External enabling heating/cooling (for automatic changeover)
  - External setting heating/cooling (for manual changeover)
  - Changeover valves heating/cooling
  - External setpoint fresh air ratio
  - Operating selector switch on terminal (digital)
  - Operating selector button on terminal

#### Functions, standard

- Room temperature control via sequential control of the coils
- Intelligent automatic heating to reach the desired room temperature at the switching time
- 4 adjustable room temperature set values per zone:
  - Cooling protection (lower setpoint in standby)
  - Overheating protection (upper setpoint in standby)
  - Room set value winter
  - Room set value summer

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- Destratification mode for even temperature distribution
- Main operating modes of supply air units:
- REC . Recirculation, infinitely variably adjustment DES.. Destratification
- SA .... Supply air, infinitely variably adjustment With Hoval combination sensor (option) also demand-driven control of the fresh air ratio, optional reference variable CO<sub>2</sub> or VOC
- ST .... Standby
- Main operating modes of recirculated air units: REC . Recirculation, infinitely variably adjustment DES.. Destratification ST .... Standby
- Forced heating (construction site heating) can be activated on each device before completion of the overall system (activation by Hoval service technician)
- Control of draught-free air distribution with the Hoval Air-Injector: the discharge direction is adjusted infinitely variably and automatically according to the respective operating condition and the existing temperatures (heating/cooling).

#### Operation

Operating panel with LCD display, installed in the door of the zone control panel for visualisation and control of all Hoval indoor climate units registered on the bus

#### Options for operation

- Operating of the units via building management system via standardised interfaces:
  - BACnet
  - Modbus IP
  - Modbus RTU

#### Alarms, protection

- Central alarm management with registration of all alarms (timestamp, priority, status) in an alarm list and alarm memory of the last 50 alarms; forwarding via e-mail can be set in the parameters.
- If there is a failure of communication, bus stations, sensor systems or supply media, each part of the system transitions to a protection mode which safeguards operation.
- A maintenance mode implemented in the control algorithm for testing all physical data points and alarms guarantees high reliability.
- Pre-programmed data points retrievable via logger function for 1 year

#### Options for the zone control panel

- Additional room temperature sensors (max. 3)
- Combination sensor room air quality, temperature and humidity
- Signal for external extract air fan

1 Type code	6
2 Outlet nozzle	0
3 Suspension set	0
4 Air filtration	0
5 Paint finish	<b>)</b> 1
6 Recirculation silencer	)1
7 Acoustic cowl	)1
8 Hydraulic assembly diverting system 9	2
9 Mixing valve	4
10 Condensate pump	4
11 Return temperature sensor 9	4
12 Pump control	5



Options

Η

# 1 Type code

# 1.1 Type code for recirculation units

Availabili	у		THC	. 9	вс	; / ST	Г. D1	/ S	. FK	. LH	. UA /	Y.KP/TC	PP.R
¥													
	Unit type												
		ation unit with heating section											
		ation unit with heating/cooling s											
	THC Recircula	ation unit with heating and cool	ing section										
тн тс тнс													
	Unit size												
• • •	6 Size 6												
• • •	9 Size 9												
	Heating section												
•		neating section											
• •	A with coil												
• •	B with coil												
• •	C with coil	type C											
	Heating/cooling												
•		neating/cooling section											
• •	C with coil												
• •	D with coil	type D											
	Design												
	ST Standard	4											
	of otandard	I											
	Air outlet												
• • •	D1 Design v	vith Air-Injector											
•	DN Outlet no	-											
	Installation												
• • •	- without												
• • •	S Suspens	ion set											
	Filter box												
• • •	without												
• • •	FK Filter box												
• • •	FF Flat filter	box											
	Doint finish												
	Paint finish												
		I naint finich											
		l paint finish											
• • •	LU Paint fini	sh as desired											

Av	aila	ability		THC - 9 B C / ST . D1 / S . FK . LH . UA / Y . KP / TC PP . RF
¥				
TH	TC	THC		
			Silencer	
•	•	•	without	
•	•	•	U- Recirculation silencer	
•	•	•	-A Acoustic cowl	
•	•	•	UA Recirculation silencer and acoustic	c cowl
			Hydraulics	
•	•	•	- without	
•	•	•	Y Hydraulic assembly diverting syste	em la
•	•	•	M Mixing valve	
			Condensate pump	
•	•	•	without	
	•	•	KP Condensate pump	
			Control system	
•	•	•	TC TopTronic <sup>®</sup> C	
•	•		KK Terminal box design	
		_	Reserve	
			Pump control	
•	•	•	without	
•		•	PH Heating pump	н
	•	•	PK Heating or cooling pump	
		•	PP Heating pump and cooling pump	
			Return temperature sensor	
•	•	•	without	
•	•		RF Return temperature sensor	

Table H1: Type code and availability of recirculation units

Hoval

# 1.2 Type code for supply air units

Av	aila	ability		MHC - 9 B C / ST . D1 / S LH . A / Y . KP / TC . PP . RF
+			Unit time	
_	_	_	Unit type	
	_	_	MH Supply air unit with heating section	
			MC Supply air unit with heating/cooling section	
			MHC Supply air unit with heating and cooling section	n
мн	MC	MHC		
			Unit size	
•	٠	•	6 Size 6	
•	٠	•	9 Size 9	
		_	Heating section	
	•		- without heating section	
•		•	A with coil type A	
•		•	B with coil type B	
•		•	C with coil type C	
			Heating/cooling section	
•			<ul> <li>without heating/cooling section</li> </ul>	
	٠	•	C with coil type C	
	٠	•	D with coil type D	
		_	Design	
•	•	•	ST Standard	
		-	Air outlet	
•	•	•	D1 Design with Air-Injector	
			Installation	
			- without	
			S Suspension set	
		•	5 Suspension set	
			Reserve	
			Paint finish	
•	•	•	without	
•		•	LH Standard paint finish	
•	•	•	LU Paint finish as desired	
			Silencer	
•	•	•	without	
•	•	•	A Acoustic cowl	
			Hydraulics	
•	•	•	- without	
•	•	•	Y Hydraulic assembly diverting system	
•	•	•	M Mixing valve	
	-	_	U U U U U U U U U U U U U U U U U U U	

lability			MHC - 9	В	C / ST	. D1 /	<b>S</b> .	L	H. A	ΙΥ.	. KP /	TC .	PP.	RF
MC MHC														
	Cond	lensate pump												
• •		without												
• •	KP	Condensate pump												
н.	Cont	rol system												
• •	TC	TopTronic <sup>®</sup> C												
ы.	D	a control												
		p control												
• •		without												
•	PH	Heating pump												
• •	ΡK	Heating or cooling pump												
•	PP	Heating pump and cooling pump												
	Retu	rn temperature sensor												
• •		without												
	RF	Return temperature sensor												

Table H2: Type code and availability of supply air units

Η

# 2 Outlet nozzle

For low-cost recirculation heating the TopVent<sup>®</sup> TH unit is available with a simple outlet nozzle. The air discharge angle cannot be adjusted. Units with outlet nozzle are well-suited for applications with lower comfort requirements and for large mounting heights (e.g. in high-bay warehouses).

The outlet nozzle replaces the Air-Injector. The external dimensions of the unit remain the same. The weight is reduced:

- Size 6: -15 kg
- Size 9: -21 kg



Fig. H1: TopVent® TH with outlet nozzle

# 3 Suspension set

A suspension set is available to make it easy to install the units on the ceiling. The set consists of 4 pairs of U-profiles made of magnesium zinc sheet and is height-adjustable up to 1300 mm.

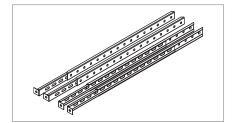


Fig. H2: Suspension set

# 4 Air filtration

For hygiene reasons, Hoval recommends always fitting TopVent^ ${\ensuremath{\mathbb S}}$  units with a filter.

#### 4.1 Filter box

A filter box with 2 bag filters can be installed for the purpose of filtering the recirculation air. The modular construction made of magnesium zinc sheet with 2 sliding doors makes it easy to replace the filters.



#### Notice

In the planning phase make sure there is enough space in front of the sliding doors so that the filters can be replaced with ease.

A pressure difference control device is installed for automatic monitoring of the filter. It shows when the filters have to be changed.

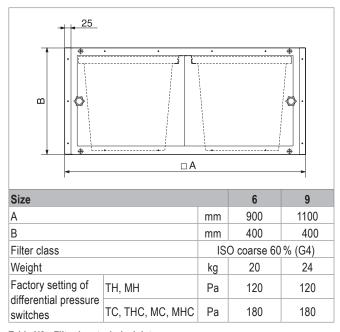


Table H3: Filter box technical data

#### 4.2 Flat filter box

A flat filter box with 4 pleated cell filters can be installed for the purpose of filtering the recirculation air.

A pressure difference control device is installed for automatic monitoring of the filter. It shows when the filters have to be changed.

	A			•
Size			6	9
A		mm	900	1100
В		mm	140	165
Filter class		IS	O coarse 60	% (G4)
Weight		kg	10	12.5
Factory setting of	ТН	Pa	50	50
differential pressure switches	TC, THC	Pa	100	100

Table H4: Flat filter box technical data

# 5 Paint finish

If the customer wishes, the units can be provided with an exterior paint finish. There are 2 possibilities:

- Standard paint finish in Hoval red (RAL 3000)
- Paint finish in desired RAL colour

# 6 Recirculation silencer

The use of a recirculation silencer for noise reduction is recommended mainly if the TopVent<sup>®</sup> units are installed under flat, hard ceilings (e.g. made of concrete or sheet steel). The recirculation silencer is mounted on the appliance and thus reduces the sound reflection from the ceiling. Insertion attenuation is 3 dB compared with the total sound power level of each TopVent<sup>®</sup> unit.

Mount the recirculation units as usual via the 4 fastening points in the heating or heating/cooling section (for example, using the optional suspension set).



#### Caution

Risk of injury from falling parts. The silencer cannot bear the weight of the appliance. Do not locate any suspension points on the silencer.

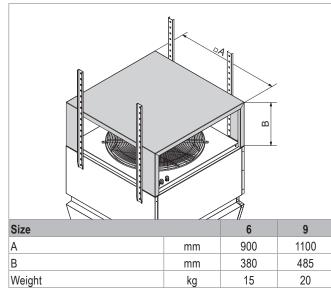


Table H5: Recirculation silencer dimensions and weights

# 7 Acoustic cowl

The acoustic cowl reduces the noise level in the room; it is installed in the Air-Injector. This does not change the outside dimensions of the Air-Injector.

Insertion attenuation is 4 dB compared with the total sound power level of each TopVent  $^{\textcircled{B}}$  unit.

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# 8 Hydraulic assembly diverting system

Assemblies for hydraulic diverting, which are optimally matched to the units, are available for easy installation of TopVent<sup>®</sup> units. Please note the following:

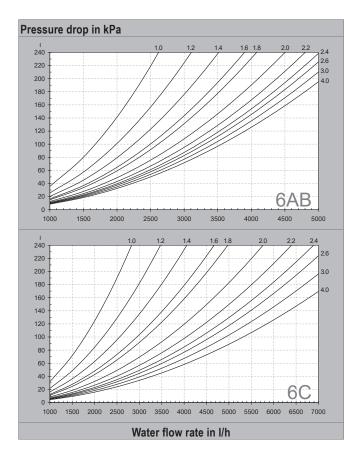
- Install the assembly horizontally.
- Mount the assembly so that its weight does not need to be absorbed by the coil.
- Insulate the assembly.

#### Default settings for the hydraulic alignment

Read off the default settings from the diagrams below. The curves 1.0 to 4.0 correspond to the revolutions of the valve spindles of the balancing valve; they are shown on the turning knob:

- 0.0 \_\_\_\_ Valve closed 4.0 \_\_\_\_ Valve fully open

The coil and the hydraulic assembly are already included in the specified pressure drops. Thus, only consider the pressure drops of the distributor circuit up to the screw connections.



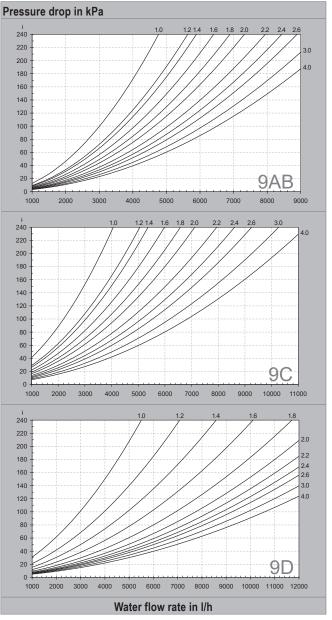
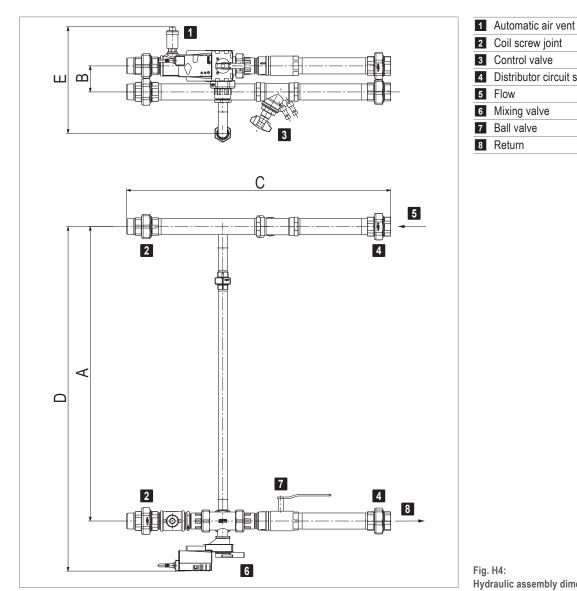


Fig. H3: Default settings for the balancing valves



4	Distributor circuit screw joint
5	Flow
6	Mixing valve
7	Ball valve
8	Return

Control valve

Туре	Α	В	С	D	Е	Screw joint	Weight
Y-6AB	758	78	726	904	315	1¼ "	11
Y-6C	758	78	745	904	315	1¼ "	11
Y-9AB	882	78	770	1028	319	1½ "	13
Y-9C	882	78	791	1032	319	1½ "	14
Y-9D	882	95	840	1032	326	2 "	19

Table H6: Hydraulic assembly dimensions and weights (in mm resp. kg)

Туре	Mixing valve	Control valve
Y-6AB	DN20 / kvs 6.3	STAD DN32
Y-6C	DN25 / kvs 10	STAD DN32
Y-9AB	DN25 / kvs 10	STAD DN40
Y-9C	DN32 / kvs 10	STAD DN40
Y-9D	DN40 / kvs 16	STAD DN50

Fig. H4: Hydraulic assembly dimensional drawing

Mixing valves electrical data	
Nominal voltage	24 VAC/DC
Nominal voltage frequency	50/60 Hz
Power consumption for wire sizing	23 VA
Control signal Y	010 V DC
Operating range Y	210 V DC
Position response U	210 V DC
Actuator run time	9 s / 90°

Table H8: Mixing valves electrical data

Table H7: Valves of the hydraulic assembly

# 9 Mixing valve

Mixing valves, which are optimally matched to the units, are available for easy installation of TopVent<sup>®</sup> units. They have the following specifications:

- 3-way mixing valve with modulating rotary actuator (run time 9 s)
- Flow characteristic:
  - Equal percentage control path
  - Linear bypass
- Integrated position control and response

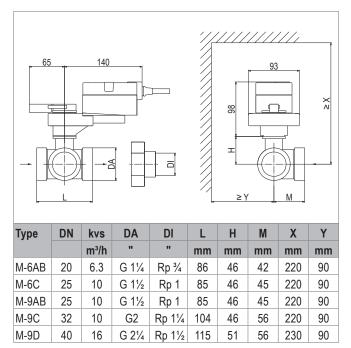


Table H9: Mixing valve dimensions

Туре	Weight
M-6AB	2.6
M-6C	3.1
M-9AB	3.1
M-9C	4.0
M-9D	4.7

Table H10: Mixing valve weights (in kg)

Mixing valves electrical data						
Nominal voltage	24 VAC/DC					
Nominal voltage frequency	50/60 Hz					
Power consumption for wire sizing	23 VA					
Control signal Y	010 V DC					
Operating range Y	210 V DC					
Position response U	210 V DC					
Actuator run time	9 s / 90°					

Table H11: NRQ24A-SR mixing valves electrical data

# 10 Condensate pump

onto the roof.

Flow rate (at 3 m delivery head)	l/h	max. 150
Tank capacity	I	max. 1.9
Dimensions (L x W x H)	mm	288 x 127 x 178
Weight	kg	2.4
Nominal voltage	V AC	230
Power consumption	kW	0.1
Current consumption	Α	0.43

Table H12: Condensate pump technical data

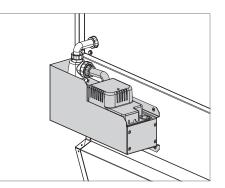


Fig. H5: Condensate pump

### 11 Return temperature sensor

The return temperature sensor monitors the return temperature of the heating medium.

# 12 Pump control

Instead of the diverting circuit, a mixing or injection circuit can also be installed in the load circuit.

Please note the following:

- Not only the mixing valves but also the pumps in the load circuit are controlled directly by the unit control box.
- Terminals for wiring the mixing valves and the pumps in the load circuit are located in the unit control box.
- Make sure that valves and pumps which meet the following requirements are provided on site.

#### Requirements for mixing valves

- Use 3-way mixing valves with the following flow characteristics:
  - Equal percentage control path
  - Linear bypass
- The valve authority must be  $\geq 0.5$ .
- The maximum run time of the valve actuator is 45 s.
- The valve actuator must be continuous, i.e. the stroke changes in proportion to the control voltage (0...10 VDC or 2...10 VDC).
- The valve actuator must be designed with a position response (0...10 VDC or 2...10 VDC).
- The maximum power consumption is 20 VA.
- Install the valve close to the unit (max. distance 2 m).

#### **Requirements for pumps**

- Voltage.....230 VAC
- Total current .....max. 4.0 A for all pumps (heating pump, cooling pump, condensate pump)

#### Requirements on changeover valves

Use changeover valves conforming to the following specification for heating and cooling in the 2-pipe system:

- 3-way changeover valves
- Supply voltage 24 V AC
- 1-wire control (0/24 V AC)
- Position response via limit switches (0°/90°)
- Power consumption:
  - max. 44 VA (TopTronic<sup>®</sup> C system control)
  - max. 13 VA (TopTronic<sup>®</sup> C system control for TopVent<sup>®</sup> C-SYS)

Η

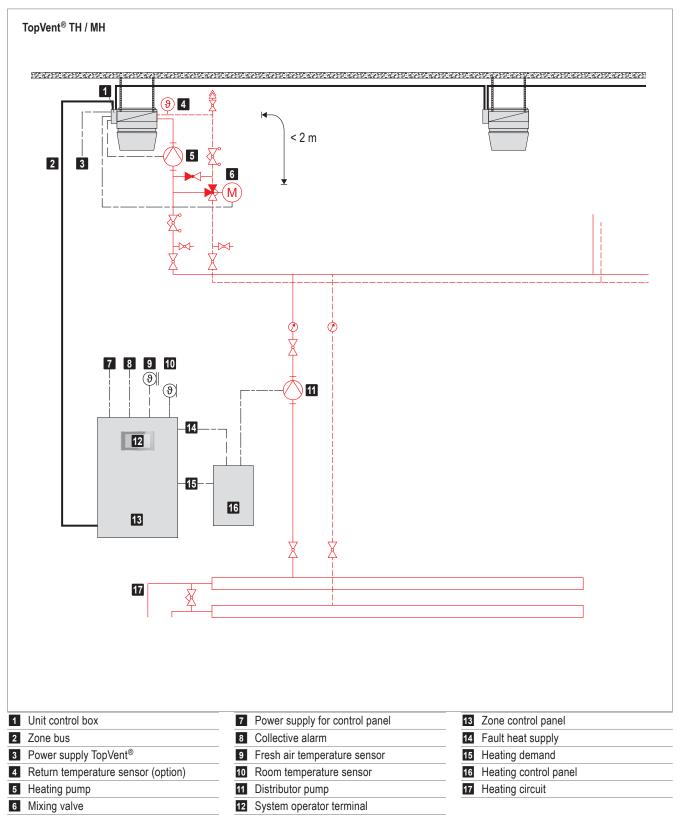


Fig. H6: Schematic diagram for injection circuit TopVent® TH / MH

Hoval

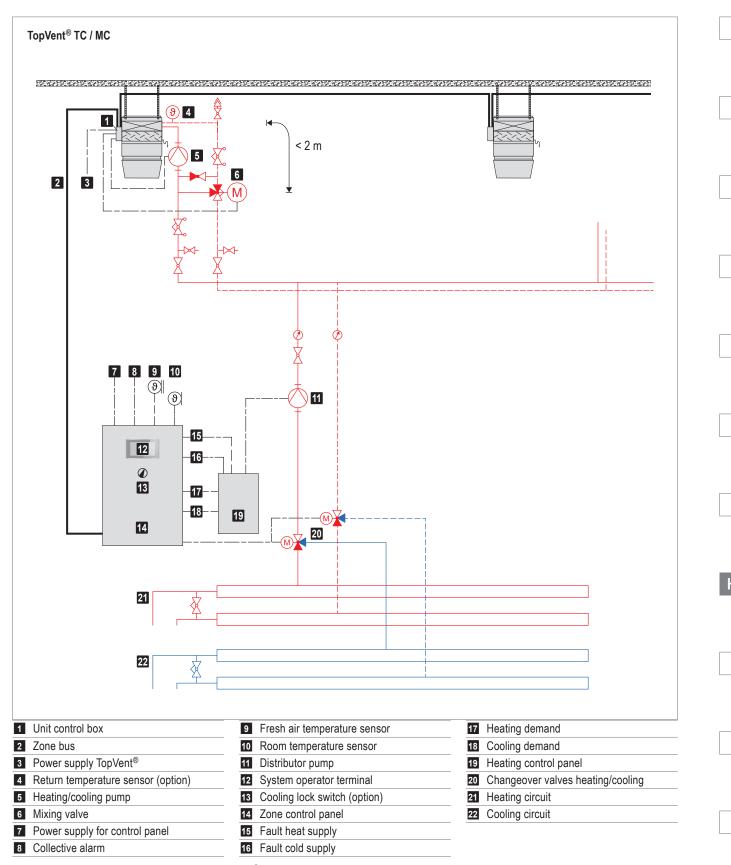


Fig. H7: Schematic diagram for injection circuit TopVent  $^{\otimes}$  TC / MC

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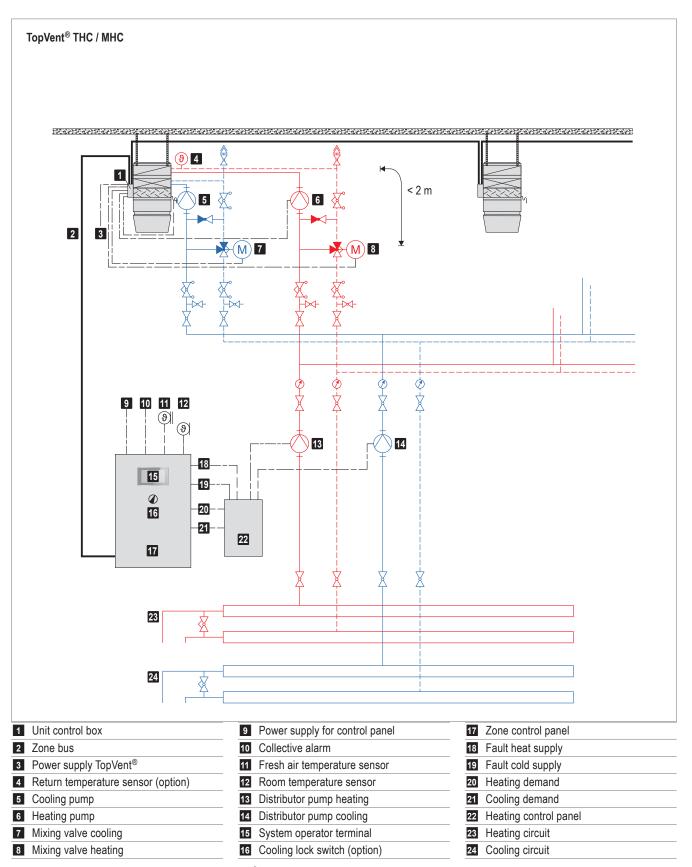


Fig. H8: Schematic diagram for injection circuit TopVent® THC / MHC



### Transport and installation

1 Installation			•	•	•	•	•	•	•		. 100
2 Hydraulic installation											. 101
3 Electrical installation											. 105

I

# 1 Installation

### 1.1 Preparation

The following guidelines are important when preparing for installation:

- The scope of delivery includes:
  - TopVent<sup>®</sup> unit, delivered on a pallet
  - Accessories (installation material, trap, temperature sensors)
  - Optional components

#### TopVent® unit

- Make sure that a lifting platform is available.
- Only secure the unit to ceilings with sufficient load-bearing capacity.
- For the purposes of installation the unit is provided with 4 M10 rivet nuts with hexagon bolts and washers.
  - Fasten the unit to the ceiling by means of the optional suspension set or by means of flat iron bars, perforated bars, angles, steel cables or similar.
  - Do not use eyebolts.

### 1.2 Positioning

- Comply with the minimum and maximum distances.
- All air inlet and air outlet openings must be freely accessible. The supply air jet must be free to spread out unhindered.
- The access panels in the unit must be freely accessible.
- Clearance of at least 0.9 m is required for maintenance work around the heating/cooling section.

	X		→ → →	<u>-</u>
Size	0.0.00.00	.00."	6	9
Distance from ceiling Z	min.	m	0.3	0.4
	max. 1)	m	Approx	. 925
Mounting height Y	min.	m	4	5
Applications with higher comfort requirements			10	45
<ul> <li>Distance from wall W</li> </ul>	max.	m	12	15
	min.	m	6	7
Unit clearance X	max.	m	23	31
	min.	m	12	14
Applications with low comfort requirements				
<ul> <li>Distance from wall W</li> </ul>	max.	m	15	20
	min.	m	6	7
	max.	m	30	41
Unit clearance X	min.	m	12	14
1) The maximum mounting height varies dependi	na on the ho	undary o	onditions (f	or values

 The maximum mounting height varies depending on the boundary conditions (for values, see table of heat outputs or calculation with the 'HK-Select' selection program)

Table I1: Minimum and maximum distances

### 1.3 Unit installation

Proceed as follows to position the unit:

- Transport the unit to the installation site and rotate it to the correct position.
- Fasten the unit to the designated suspension points.
- Connect supply air units to a fresh air duct via a canvas connection and connect both flanges with an earth wire.

# 2 Hydraulic installation

### 2.1 Heating/cooling coil

The TopTronic<sup>®</sup> C control system is designed for a distributor circuit with separate hydraulic connection of the units; i.e. a mixing valve is installed in front of each unit. The diverting circuit is used as standard.

#### Requirements on the boiler system and the distributor circuit

- Hydraulically balance the pipework for the the individual units within a control zone to ensure even distribution.
- The heating medium must be available at the mixing valve without delay in the required amount and temperature.
- The condensate separator in cooling units only functions while the fan is running. No coolant must be allowed to circulate in the coil when the unit is switched off.
- Depending on local conditions, check whether compensators for linear expansion are required for the supply and return lines and/or articulated connections are required for the units.
- Do not fasten any loads to the coil, e.g. by means of the flow or return lines.
- Insulate the hydraulic lines.

The TopTronic<sup>®</sup> C control system switches on the heating/ cooling pumps and the heating/cooling demand every day. This prevents the pumps from blocking in case of a long shutdown.

#### Requirements for mixing valves

- Use 3-way mixing valves with the following flow characteristics:
  - Equal percentage control path
  - Linear bypass
- The valve authority must be ≥ 0.5.
- The maximum run time of the valve actuator is 45 s.
- The valve actuator must be continuous, i.e. the stroke changes in proportion to the control voltage (0...10 VDC or 2...10 VDC).
- The valve actuator must be designed with a position response (0...10 VDC or 2...10 VDC).
- The maximum power consumption is 20 VA.
- Install the valve close to the unit (max. distance 2 m).

#### Notice

Use the 'Hydraulic assembly' or 'Mixing valve' options for quick and easy hydraulic installation.

#### Requirements on changeover valves

Use changeover valves conforming to the following specification for heating and cooling in the 2-pipe system:

- 3-way changeover valves
- Supply voltage 24 V AC
- 1-wire control (0/24 V AC)
   Position response via limit switches (0°/90°)
- Power consumption:
  - max. 44 VA (TopTronic<sup>®</sup> C system control)
  - max. 13 VA (TopTronic<sup>®</sup> C system control for TopVent<sup>®</sup> C-SYS)

#### 2.2 Condensate connection

Condensate arising in cooling units must be removed via a condensate-proof line.

- Install and insulate the supplied trap on the condensate connection of the unit.
- Dimension the slope and cross-section of the condensate line so that no condensate backflow takes place.
- Make sure that the condensate produced is drained in compliance with local regulations.
- Route the condensate line from the pump directly upwards.

#### Notice

Use the 'Condensate pump' option for quick and easy hydraulic installation.

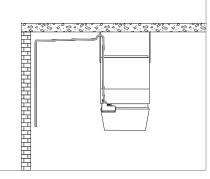


Fig. I1: Condensate drain

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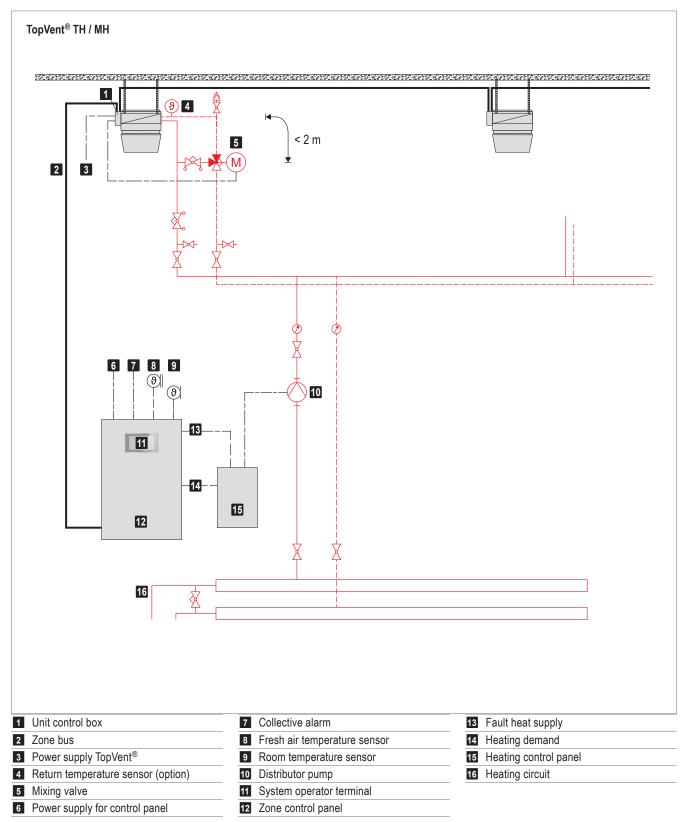


Fig. I2: Schematic diagram for hydraulic diverting circuit TopVent® TH / MH

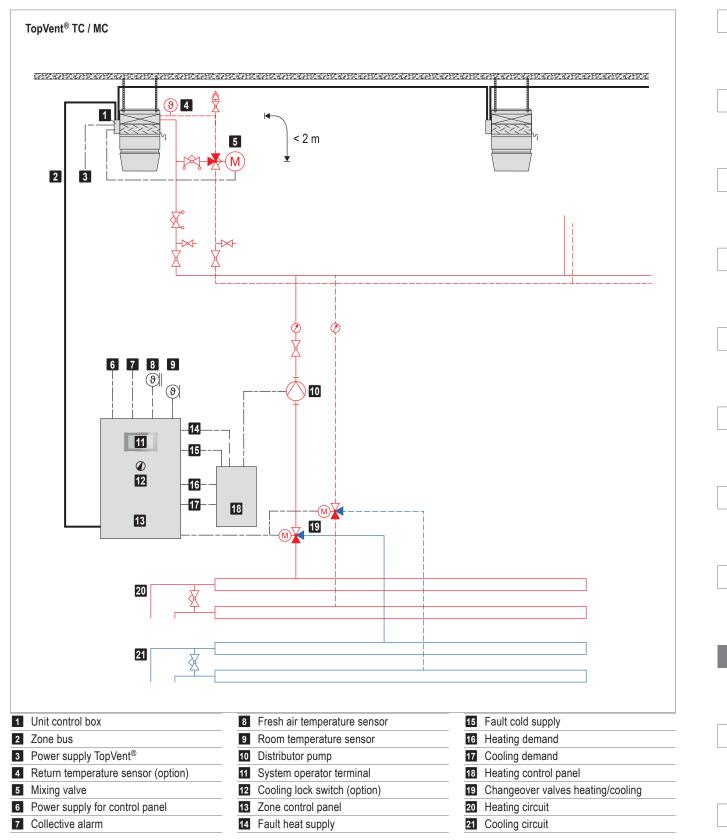


Fig. I3: Schematic diagram for hydraulic diverting circuit  ${\tt TopVent}^{\circledast}~{\tt TC}$  / MC

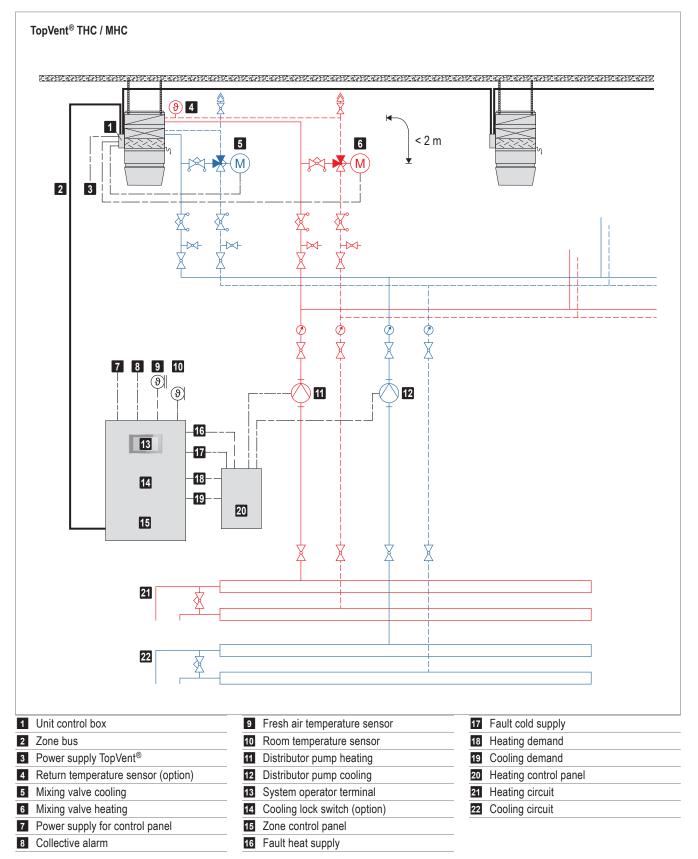


Fig. I4: Schematic diagram for hydraulic diverting circuit TopVent® THC / MHC

# 3 Electrical installation

The electrical installation must only be carried out by a qualified electrician.

- Observe the relevant regulations (e.g. EN 60204-1).
- Choose the dimensions of the cable cross sections in line with the applicable regulations.
- Route signal and bus lines separately from mains cables.
- Make sure the lightning protection system for the units or for the entire building is planned and carried out by professionals.
- Provide overload protection equipment on site in the mains connection line of the zone control panel.
- Carry out the electrical installation according to the wiring diagram:
  - Power supply TopVent<sup>®</sup>
  - Zone bus based on system layout
  - Signal lines
- Connect optional components to the unit control box (condensate pump, return temperature sensor, mixing valve, pump).

# 3.1 Cable list for on-site connections – TopTronic® C

Component	Designation	Voltage	Cable		Comments	Start	Target	
TopTronic <sup>®</sup> C		3 × 400 VAC	NYM-J	5 × mm²		On-site	Zone control panel	
System control	Power supply	1 × 230 VAC	NYM-J	3 × mm²		On-site	Zone control panel	
Zone control pane	Zone bus		J-Y(ST)Y	2 × 2 × 0.8 mm	max. 500 m length	Zone control panel	Hoval units	
	System bus		Ethernet	≥ CAT 5	For connecting several zone control panels	Zone control panel	Further zone control panel	
	Integration into the		Ethernet	≥ CAT 5	BACnet, Modbus IP	Zone control panel	On-site (BMS)	
	building management system		J-Y(ST)Y	2 × 2 × 0.8 mm	Modbus RTU	Zone control panel	On-site (BMS)	
	Room temperature sensor		J-Y(ST)Y	2 × 2 × 0.8 mm	max. 250 m	Zone control panel	Sensors	
	Additional room temperature sensors		J-Y(ST)Y	2 × 2 × 0.8 mm	max. 250 m	Zone control panel	Sensors	
	Combination sensor room air quality, temperature and humidity		J-Y(ST)Y	4 × 2 × 0.8 mm	max. 250 m	Zone control panel	Sensors	
	Fresh air temperature sensor		J-Y(ST)Y	2 × 2 × 0.8 mm	max. 250 m	Zone control panel	Sensors	
	Combination sensor fresh air temperature and humidity		J-Y(ST)Y	2 × 2 × 0.8 mm	max. 250 m	Zone control panel	Sensors	
	Heating demand	Volt-free max. 250 VAC max. 24 VDC	NYM-O	2 × 1.5 mm²	max. 8 A	Zone control panel	On-site	
	Setpoint heating demand	2-10 V DC	J-Y(ST)Y	2 × 2 × 0.8 mm	max. 250 m	Zone control panel	On-site	
	Cooling demand	Volt-free max. 250 VAC max. 24 VDC	NYM-O	2 × 1.5 mm²	max. 8 A	Zone control panel	On-site	
	Fault heat supply	24 VAC	NYM-O	2 × 1.5 mm <sup>2</sup>	max. 1 A	On-site	Zone control panel	
	Fault cold supply	24 VAC	NYM-O	2 × 1.5 mm <sup>2</sup>	max. 1 A	On-site	Zone control panel	
	Collective alarm	Volt-free max. 230 VAC max. 24 VDC	NYM-O	2 × 1.5 mm²	max. 3 A max. 2 A	Zone control panel	On-site	
		3 × 400 VAC	NYM-J	4 × 1.5 mm <sup>2</sup> (min.)	Power supply 3-phase, max. 6 A	Zone control panel	Pump	
	Distributor pump heat supply	1 × 230 VAC	NYM-J	3 × 1.5 mm² (min.)	Power supply 1-phase, max. 6 A	Zone control panel	Pump	
			NYM-O	4 × 1.5 mm <sup>2</sup>	Control line	Zone control panel	Pump	
		3 × 400 VAC	NYM-J	4 × 1.5 mm² (min.)	Power supply 3-phase, max. 6 A	Zone control panel	Pump	
	Distributor pump cold supply	1 × 230 VAC	NYM-J	3 × 1.5 mm <sup>2</sup> (min.)	Power supply 1-phase, max. 6 A	Zone control panel	Pump	
			NYM-O	4 × 1.5 mm <sup>2</sup>	Control line	Zone control panel	Pump	
		3 × 400 VAC	NYM-J	5 × 1.5 mm² (min.)	RoofVent <sup>®</sup> size 6			
	Power supply for units	3 × 400 VAC	NYM-J	5 × 4.0 mm <sup>2</sup> (min.)	RoofVent <sup>®</sup> size 9	Zone control panel	Hoval units	
	······	3 × 400 VAC	NYM-J	5 × 1.5 mm² (min.)	TopVent <sup>®</sup>	or on-site		
		24 V DC	NYM-J	3 × 1.5 mm <sup>2</sup>	Power supply 0.42 A	Zone control panel	System operator terminal	
	System operator terminal (if external)		Ethernet	≥ CAT 5	Communication	Zone control panel	System operator terminal	
	Zone operator terminal (if external)	24 V AC	J-Y(ST)Y	4 × 2 × 0.8 mm	Power supply, 1 A fusing, max. 250 m length	Zone control panel	Zone operator termin	

Component	Designation	Voltage	Cable		Comments	Start	Target
	External sensor values	0-10 V DC	J-Y(ST)Y	2 × 2 × 0.8 mm		On-site	Zone control panel
	External set values	0-10 V DC	J-Y(ST)Y	2 × 2 × 0.8 mm		On-site	Zone control panel
	Load shedding input	24 VAC	NYM-O	2 × 1.5 mm <sup>2</sup>	max. 1 A	On-site	Zone control panel
	Operating selector switch on terminal (analogue)	0-10 V DC	J-Y(ST)Y	2 × 2 × 0.8 mm		On-site (switch)	Zone control panel
	Operating selector switch on terminal (digital)	0-10 V DC	J-Y(ST)Y	6 × 2 × 0.8 mm		On-site (switch)	Zone control panel
	Operating selector button on terminal	24 VAC	J-Y(ST)Y	6 × 2 × 0.8 mm		On-site (button)	Zone control panel
	Forced off	24 VAC	NYM-O	2 × 1.5 mm <sup>2</sup>	max. 1 A	On-site	Zone control panel
	Heating/cooling changeover	24 V AC	NYM-O	2 × 1.5 mm²	Signal external enabling/setting max. 1 A	On-site	Zone control panel
	Changeover valve flow	24 VAC	NYM-O	7 × 1.5 mm²	see valve specification	Zone control panel	Valve
	Changeover valve return	24 VAC	NYM-O	7 × 1.5 mm²	see valve specification	Zone control panel	Valve
	Power supply	1 × 230 VAC	NYM-J	3 × 1.5 mm²		On-site	Zone control panel
· ·	Zone bus		J-Y(ST)Y	2 × 2 × 0.8 mm	max. 500 m length	Zone control panel	Hoval units
	Integration into the building management		Ethernet	≥ CAT 5	BACnet, Modbus IP	Zone control panel	On-site (BMS)
C-SYS)	system		J-Y(ST)Y	2 × 2 × 0.8 mm	Modbus RTU	Zone control panel	On-site (BMS)
	Room temperature sensor		J-Y(ST)Y	2 × 2 × 0.8 mm	max. 250 m	Zone control panel	Sensors
one control panel	Additional room temperature sensors		J-Y(ST)Y	2 × 2 × 0.8 mm	max. 250 m	Zone control panel	Sensors
	Combination sensor room air quality, temperature and humidity		J-Y(ST)Y	4 × 2 × 0.8 mm	max. 250 m	Zone control panel	Sensors
	Fresh air temperature sensor		J-Y(ST)Y	2 × 2 × 0.8 mm	max. 250 m	Zone control panel	Sensors
	Heating demand	Volt-free max. 250 VAC max. 24 VDC	NYM-O	2 × 1.5 mm²	max. 8 A	Zone control panel	On-site
	Setpoint heating demand	2-10 V DC	J-Y(ST)Y	2 × 2 × 0.8 mm	max. 250 m	Zone control panel	On-site
	Cooling demand	Volt-free max. 250 VAC max. 24 VDC	NYM-O	2 × 1.5 mm²	max. 8 A	Zone control panel	On-site
	Fault heat supply	24 VAC	NYM-O	2 × 1.5 mm <sup>2</sup>	max. 1 A	On-site	Zone control panel
	Fault cold supply	24 VAC	NYM-O	2 × 1.5 mm <sup>2</sup>	max. 1 A	On-site	Zone control panel
	Collective alarm	Volt-free max. 250 VAC max. 24 VDC	NYM-O	2 × 1.5 mm²	max. 8 A max. 2 A	Zone control panel	On-site
	External setpoint fresh air ratio	0-10 V DC	J-Y(ST)Y	2 × 2 × 0.8 mm		On-site	Zone control panel
	Operating selector switch on terminal (digital)	0-10 V DC	J-Y(ST)Y	6 × 2 × 0.8 mm		On-site (switch)	Zone control panel
	Operating selector button on terminal	24 V AC	J-Y(ST)Y	6 × 2 × 0.8 mm		On-site (button)	Zone control panel
	Forced off	24 V AC	NYM-O	2 × 1.5 mm²	max. 1 A	On-site	Zone control panel
	Heating/cooling changeover	24 V AC	NYM-O	2 × 1.5 mm²	Signal external enabling/setting max. 1 A	On-site	Zone control panel

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Component	Designation	Voltage	Cable		Comments	Start	Target
	Changeover valve flow	24 V AC	NYM-O	7 × 1.5 mm <sup>2</sup>	see valve specification	Zone control panel	Valve
	Changeover valve return	24 V AC	NYM-O	7 × 1.5 mm²	see valve specification	Zone control panel	Valve
TopVent <sup>®</sup> unit	Power supply	3 × 400 VAC	NYM-J	5 × 1.5 mm² (min.)		Zone control panel or on-site	TopVent <sup>®</sup> unit
	Zone bus		J-Y(ST)Y	2 × 2 × 0.8 mm	max. 500 m length	Zone control panel	TopVent <sup>®</sup> unit
	Mixing valve heating	24 V AC	NYM-O	4 × 1.0 mm²	with Hydraulic assembly or Mixing valve option: cable connected to the mixing valve	TopVent <sup>®</sup> unit	Valve
	Mixing valve cooling	24 V AC	NYM-O	4 × 1.0 mm²	with Hydraulic assembly or Mixing valve option: cable connected to the mixing valve	TopVent <sup>®</sup> unit	Valve
	llesting aver	230 VAC	NYM-J	3 × 1.5 mm <sup>2</sup>	Power supply	TopVent <sup>®</sup> unit	Pump
	Heating pump	24 V AC	NYM-O	4 × 1.0 mm <sup>2</sup>	Control line	TopVent <sup>®</sup> unit	Pump
	Casting sums	230 VAC	NYM-J	3 × 1.5 mm <sup>2</sup>	Power supply	TopVent <sup>®</sup> unit	Pump
	Cooling pump	24 V AC	NYM-O	4 × 1.0 mm <sup>2</sup>	Control line	TopVent <sup>®</sup> unit	Pump
	Forced off	24 V AC	NYM-O	2 × 1.5 mm²	max. 1 A for TopVent <sup>®</sup> MH, MC, MHC	On-site	TopVent <sup>®</sup> unit
	Door contact	Volt-free	J-Y(ST)Y	1 × 2 × 0.8 mm	max. 1 A for TopVent <sup>®</sup> TH, TC, THC	On-site	TopVent <sup>®</sup> unit

Table I2: Cable list for on-site connections – TopTronic® C

### 3.2 EasyTronic EC

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Component	Designation	Voltage	Cable		Comments	Start	Target
EasyTronic EC	Power supply	1 × 230 VAC	NYM	2 × 1.5 mm² (min.)		On-site	Hoval controller
-	Heating/cooling changeover	24 V AC	NYM-O	2 × 1.5 mm <sup>2</sup>	max. 1 A	On-site	Hoval controller
Controller	Door contact	24 V DC	NYM	2 × 1.0 mm <sup>2</sup>		On-site	Hoval controller
	Modbus RTU		J-Y(ST)Y	2 × 2 × 0.8 mm	max. 300 m length	On-site (BMS)	Hoval controller
	External room temperature sensor		J-Y(ST)Y	2 × 2 × 0.8 mm	shielded, max. 30 m length	Sensors	Hoval controller
	System bus		J-Y(ST)Y	4 × 2 × 0.8 mm	Fan, air distribution	Hoval controller	Hoval units
	Pump/valve control	230 VAC 24 VDC	depending contacts	on the number of	via on-site relay, max 3 A	Pump/valve	Relay (on-site)
TopVent®	Power supply	3 × 400 VAC	NYM-J	5 × 1.5 mm² (min.)	max. 1 A	On-site	TopVent <sup>®</sup> unit
	System bus		J-Y(ST)Y	4 × 2 × 0.8 mm	Fan, air distribution	Hoval controller	TopVent <sup>®</sup> unit
Unit	Differential pressure switch air filter		NYM	2 × 1.0 mm <sup>2</sup>	Signal to on-site lamp or controller	TopVent <sup>®</sup> unit	On-site
	Condensate sums	230 VAC	NYM-J	3 × 1.5 mm²	Power supply	On-site	TopVent <sup>®</sup> unit
	Condensate pump		J-Y(ST)Y	1 × 2 × 0.8 mm	Control line	TopVent <sup>®</sup> unit	On-site

Table I3: Cable list for on-site connections – EasyTronic EC

## 3.3 Terminal box design

Actuator Air-Injector	
Control voltage	210 V DC
Setting range	2 - 6.44 V / 0° - 50°
Position response	210 V DC
Fan	
Enable signal	digital
Control voltage	010 V DC
Air filter (option)	
Signal differential pressure switch	digital

Table I4: Control signals for TopVent<sup>®</sup> units in terminal box design



## System design

1	Design example	•	•	•	•	•		•	•	•	112
2	Maintenance schedule										114
3	Checklist for project discussions										115

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# 1 Design example



**Notice** Use the 'HK-Select' program to design Hoval Indoor Climate Systems. You can download it free of charge on the Internet.

## 1.1 Applications with higher comfort requirements

(e.g. production halls, assembly halls, sports halls)

Design data		Example
<ul> <li>Geometry of the room</li> <li>Internal heat gains</li> <li>People in the room</li> <li>Heating and cooling with central ene</li> <li>Improvement of air quality, fresh air (fresh air flow rate per person = 30 r</li> </ul>	supply for the people in the room	50 × 60 ×12 m 28 kW 20 people
Design conditions heating:	<ul> <li>Fabric heat losses</li> <li>Fresh air temperature</li> <li>Room temperature</li> <li>Extract air temperature</li> <li>Temperature of the heating medium</li> </ul>	350 kW - 15 °C 18 °C 20 °C 60 °C / 40 °C
Design conditions cooling:	<ul> <li>Transmission sensible gains</li> <li>Fresh air conditions</li> <li>Room air conditions</li> <li>Extract air temperature</li> <li>Temperature of the cooling medium</li> </ul>	140 kW 32 °C / 40 %rh 26 °C / 40 %rh 28 °C 6 °C / 12 °C
<ul> <li>Fresh air supply</li> <li>Required fresh air flow rate in total:</li> <li>Fresh air ratio of supply air units: ma</li> <li>The fresh air ratio can be adjusted for 1253/2014 applies, it must be restrict</li> </ul>	20 × 30 = 600 m³/h Size 6: max. 600 m³/h fresh air Size 9: max. 900 m³/h fresh air	
<ul> <li>Calculate the required number of su</li> </ul>	oply air units from the nominal air flow rate.	ightarrow 1 TopVent <sup>®</sup> MC unit
the units). Y = Hall height – distance from cei	with the minimum and maximum mounting height	$\begin{array}{l} \underline{Supply \ air \ units:}\\ Size \ 6 \ \rightarrow \ OK\\ Size \ 9 \ \rightarrow \ OK\\ \hline \hline Recirculation \ units:\\ Size \ 6 \ \rightarrow \ OK\\ Size \ 9 \ \rightarrow \ OK \end{array}$

Required performance for covering fabric heat losses				
Required heat output for coverage of fabric heat losses in total:				
Q <sub>H_req</sub> = Fabric heat losses – internal heat loads	350 - 28 = 3	322 kW		
Required cooling capacity for coverage of transmission sensible gains in total:				
$Q_{C_{req}}$ = Transmission sensible gains + internal heat loads	140 + 28 = 1	140 + 28 = 168 kW		
Required heat output of recirculation units		1		
Determine the required heat output of the recirculation units based on the output of the	Туре	$\mathbf{Q}_{\mathrm{H}_{\mathrm{Supply}}}$ air	<b>Q</b> <sub>H_Recirculation</sub>	
supply air unit.	MC-6/C	40.5	322 - 40.5 = 281.5	
Q <sub>H_Recirculation</sub> = Q <sub>H_req</sub> - Q <sub>H_Supply air</sub>	MC-9/C	63.2	322 - 63.2 = 258.8	
	MC-9/D	79.3	322 - 79.3 = 242.7	
For the supply air unit, take into account only the share of capacity that is used for coverage of fabric heat losses (separately shown in HK-Select).	(values in kW)			
equired cooling capacity of recirculation units				
Determine the required cooling capacity of the recirculation units based on the capacity of	Туре	<b>Q</b> C_Supply air	<b>Q</b> C_Recirculation	
the supply air unit.	MC-6/C	25.4	168 – 25.4 = 142.6	
Q <sub>C Recirculation</sub> = Q <sub>C reg</sub> - Q <sub>C Supply air</sub>	MC-9/C	39.2	168 - 39.2 = 128.8	
	MC-9/D	46.7	168 – 46.7 = 121.3	
For the supply air unit, take into account only the share of capacity that is used for coverage of transmission sensible gains (separately shown in HK-Select).	(values in kW)			

#### Minimum number of recirculation units

Determine the minimum number of recirculation units depending on the available supply air units. Take into account the following criteria:

- Floor area covered
- Heat output
- Cooling capacity
- Unit clearances

Supply air unit	Recirculation units	Re	Minimum number of			
Туре	Туре	Floor area covered	Heat output	Cooling capacity	Unit clearances	recirculation units
	TC-6/C	5	7	6	5	7
1 unit MC-6/C	TC-9/C	3	5	4	5	5
	TC-9/D	3	4	3	5	5
	TC-6/C	4	7	5	5	7
1 unit	TC-9/C	3	4	4	3	4
MC-9/C	TC-9/D	3	4	3	3	4
	TC-6/C	4	6	5	5	6
1 unit	TC-9/C	3	4	≈ 3 (-1 kW)	3	4
MC-9/D	TC-9/D	3	≈ 3 (-2 kW)	3	3	3

Choose the final solution from the remaining possibilities, depending on the geometry of the hall and the costs.

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1.2 Applications with low comfort requirements (e.g. warehouses, logistics centres)

Design data	Example	Example				
<ul> <li>Geometry of the room</li> <li>Heating with central energy supply</li> </ul>	181 × 105 × 12 m					
Design conditions heating:	892 kW - 15 °C 15 °C 18 °C 60 °C / 40 °C					
<ul> <li>Mounting height         <ul> <li>Calculate the actual mounting heighthe units).</li> <li>Y = Hall height – distance from c</li> </ul> </li> <li>Compare the actual mounting heighthe (see Table 11 on page 100 and HK)</li> </ul>	$\frac{\text{Recirculation ur}}{\text{Size 6} \rightarrow \text{OK}}$ Size 9 $\rightarrow \text{OK}$	<u>iits:</u>				
Required number of recirculation u		Tures	1-14/	Quantitu		
	recirculation units based on the heat output.	Туре	kW	Quantity		
n = Fabric heat losses : heat output per unit			892:18.8			
n = Fabric heat losses : heat outpu	it per unit	TH-6/A		48		
	ut per unit remaining possibilities, depending on the geometry of the	TH-6/B	892:26.9	34		
· · · · ·		TH-6/B TH-6/C	892:26.9 892:45.0	34 20		
Choose the final solution from the		TH-6/B TH-6/C TH-9/A	892:26.9 892:45.0 892:31.7	34 20 29		
Choose the final solution from the		TH-6/B TH-6/C	892:26.9 892:45.0	34 20		

# 2 Maintenance schedule

Activity	Interval
Renew air filter	When the filter alarm is displayed, at least annually
Comprehensively checking function; cleaning and possibly repairing the $\text{TopVent}^{\circledast}$ units	Annually by Hoval customer service

Table J1: Maintenance schedule

Project	Name
Project No.	Function
	Address
	Tel.
	Fax
Date	E-mail
Information about the hall	
Application	Length
Туре	Width
Insulation	Height
Is the roof strong enough?	O yes O no
Are there window areas?	O yes O no Percentage?
Is there a crane?	O yes O no Height?
Is there enough space for installation and servicing?	O yes O no
Are there any voluminous installations or machines?	O yes O no
Are pollutants present?	O yes O no Which?
- If yes, are they heavier than air?	O yes O no
Is oil contained in the extract air?	O yes O no
Is dust present?	O yes O no Dust level?
Is there high humidity?	O yes O no How much?
	🔿 yes 🔾 no
Are local machine extractions required?	
Are local machine extractions required? Are any conditions imposed by public authorities? Are sound level requirements to be fulfilled?	O yes         O no         Which?           O yes         O no         Which?

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nternal heat gains (machines,)	kW	
leating and cooling		
Init size		
Control zones		
Design conditions heating		
Standard outside temperature	<b>D</b> °C	
Room temperature	°C	
Extract air temperature	°C	
Fabric heat losses	kW	
Design conditions cooling		
Standard outside temperature	D°	
Room temperature and humidity	°C %	
Extract air temperature	D°	
Transmission sensible gains	kW	
urther information		

# **Hoval quality.** You can count on us.

# Hoval

As a specialist in heating and climate technology, Hoval is your experienced partner for system solutions. For example, you can heat water with the sun's energy and your rooms with oil, gas, wood or a heat pump. Hoval ties together the various technologies and also integrates room ventilation into the system. So you can save energy while looking after the environment and your costs – and still enjoy the same level of comfort.

Hoval is one of the leading international companies for indoor climate solutions. More than 75 years of experience continuously motivate us to design innovative system solutions. We manufacture complete systems for heating, cooling and ventilation to more than 50 countries.

We take our responsibility for the environment seriously. Energy efficiency is at the heart of the heating and ventilation systems we design and develop.

# Responsibility for energy and environment

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Your Hoval partner